# **TWBuildex** 2008 PRODUCT CATALOG

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# SELECTOR GUIDE

	APPLICATION AND PRODUCT		
5	LIGHT DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 02701	
	<ul> <li>#6, #8, #10, #12, and 1/4 diameter Teks<sup>®</sup> 1, 2, and 3 drill points</li> <li>Hex, Pan, and Oval heads</li> </ul>		
7	MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 02702	Althous
	<ul> <li>#12 and 1/4 diameter Teks 2 and 3 drill points</li> <li>Hex head</li> </ul>		
9	HEAVY DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 02703	Ammin
	<ul> <li>#12, and 1/4 diameter Teks<sup>®</sup> 4, 4.5, and 5 drill points</li> <li>Hex head</li> </ul>		
11	LOW PROFILE ARCHITECTURAL APPLICATIONS	REPORT NO. 02704	Allana
	<ul> <li>#10 and #12 diameter Teks 3 and Type A points</li> <li>Pancake and Hex heads</li> </ul>		
13	WOOD-TO-METAL APPLICATIONS	REPORT NO. 02705	
	<ul> <li>#10, #12, and 1/4 diameter Teks 3 and 4 drill points</li> <li>Wafer and Phillips flat head and Square-Driv<sup>®</sup> heads</li> </ul>		
15	METAL ROOF AND WALL APPLICATIONS	REPORT NO. 02706	Allow
	<ul> <li>#10, #12, and 1/4 diameter Teks 1, 2, 3, 4, 4.5 and 5 drill points</li> <li>Hex with bonded washer</li> </ul>		
17	PREMIUM METAL ROOF/WALL APPLICATIONS	REPORT NO. 02707	
	<ul> <li>#10, #12, and 1/4 diameter Teks 1, 2, 3, 4, and 5 drill points</li> <li>1/4 and #17 diameter Type AB</li> <li>Maxiseal<sup>®</sup> integral washer system</li> </ul>		
19	LONG LIFE METAL ROOF AND WALL APPLICATIONS	REPORT NO. 02708	FITTAN.
	<ul> <li>#12 and 1/4 diameter Teks 1, 2, 3, and 5 drill points</li> <li>1/4 and #17 diameter Type AB</li> <li>Scots 300SS encapsulated head</li> </ul>		E AUDIT
21	LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 040101	Alton .
	#8, #10, #12, and 1/4 diameter 410 Stainless Steel Teks 2 and 3 drill points     Hex head		
23	LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 040102	Aller
	<ul> <li>#10, #12, and 1/4 diameter 410 Stainless Steel Teks 3 drill point</li> <li>Hex with bonded washer</li> </ul>		
25	LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS	REPORT NO. 040601	[ barren
	<ul> <li>#14 and #17 diameter Tappers</li> <li>304 Stainless Steel/Carbon Steel</li> <li>Hex with bonded washer</li> </ul>		- COOLOCO
27	HIGH TORQUE ZINC DIE CAST	REPORT NO. 72100	FIT L.
	<ul> <li>#12, 1/4, and #17 diameter Teks 1 and 2 drill points and Type AB</li> <li>Maxiseal integral washer system</li> </ul>		
29	EXTERIOR RIGID INSULATION APPLICATIONS	REPORT NO. 02709	(III) Thank
	#12 diameter     Rigid insulation Teks 3 drill point		

Maxiseal integral washer system

31	METAL-TO-WOOD APPLICATIONS	REPORT NO. 02711	ELECTOPPER
	<ul> <li>#9 and #12 diameter, gimlet point Trugrip<sup>™</sup> GT</li> <li>Hex with or without bonded washer</li> </ul>		HI washills
33	METAL-TO-WOOD APPLICATIONS	REPORT NO. 02712	
	• #10 Type 17 and #12 diameter gimlet point Scots <sup>®</sup> Trugrip <sup>™</sup>		698 BW
35	FLASHING APPLICATIONS	REPORT NO. 040701	
	<ul> <li>Dekstrip<sup>™</sup> expandable edged flashing</li> </ul>		Timust
37	PIPE FLASHING APPLICATIONS	REPORT NO. 030104	
	<ul> <li>Dektite<sup>®</sup> EZi-Seal<sup>™</sup> pipe flashing</li> </ul>		
39	PIPE FLASHING APPLICATIONS	REPORT NO. 02714	
	<ul> <li>Dektite<sup>®</sup> and Retrofit Dektite<sup>®</sup></li> <li>EPDM and silicone for 1/4" to 18" pipes</li> </ul>		
41	METAL ROOF END CAP FLASHING APPLICATIONS	REPORT NO. 02715	
	Dek-Cap <sup>™</sup> standing seam roof end cap flashing		
43	LIGHT/MEDIUM DUTY MASONRY APPLICATIONS	REPORT NO. 02717	Fitzer
	<ul> <li>3/16" and 1/4" diameter Tapcon<sup>®</sup> anchors</li> <li>Hex and Phillips flat heads</li> </ul>		- TIMUUUUUU
45	LIGHT/MEDIUM DUTY MASONRY APPLICATIONS	REPORT NO. 02718	F/L
	<ul> <li>1/4" diameter Maxi-Set Tapcon* anchors</li> <li>5/16" across flats hex with 5/8" diameter flange</li> </ul>		
47	EXTERIOR MASONRY APPLICATIONS	REPORT NO. 02719	FÎL.
	<ul> <li>1/4" diameter Scots<sup>®</sup> Tapcon<sup>®</sup> anchors</li> <li>300 Series Stainless Steel HWH integral washer system</li> </ul>		
49	CORROSIVE ENVIRONMENT MASONRY APPLICATIONS	REPORT NO. 02720	A
	<ul> <li>3/16" and 1/4" diameter stainless steel Tapcon<sup>®</sup> anchors</li> <li>Hex and Phillips flat heads</li> </ul>		
51	HURRICANE PROTECTION	REPORT NO. 060402	
	1/4" diameter direct mount storm panel Tapcon anchors		
53	HURRICANE PROTECTION	REPORT NO. 060401	O man
	3/16" and 1/4" diameter Sammys® low profile hurricane shutter fastener		MANNE
55	DRYWALL ANCHOR APPLICATIONS	REPORT NO. 02721	Mar
	• E-Z Ancor <sup>®</sup> , Stud Solver <sup>™</sup> , Plastic Plus <sup>™</sup> , E-Z Toggle <sup>™</sup> , E-Z Lite <sup>™</sup> , E-Z Mini <sup>®</sup> , T	wist-N-Lock <sup>™</sup>	AND DO
57	CEMENT BOARD APPLICATIONS	REPORT NO. 02722	/&
	<ul> <li>HI-LO<sup>®</sup> and S-12<sup>®</sup> Rock-On<sup>™</sup> screws/Backer On<sup>™</sup> screws</li> <li>Countersinking wafer head</li> </ul>		1818181818181
59	EXTERIOR WOOD APPLICATIONS	REPORT NO. 02723	
	• #6, #7, #8, and #10 diameter Dec-King <sup>™</sup> screws		alliter
61	EXTERIOR INSULATED FINISH SYSTEM APPLICATIONS	S REPORT NO. 02724	(030) (030)
	• Gridmate <sup>™</sup> EIES mechanical fasteners		Con

Gridmate<sup>™</sup> PB EIFS mechanical fasteners

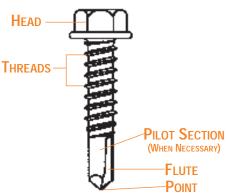
# **TEKS®** FASTENER FEATURES

#### Head

Proper head style choice will ensure stability during driving, proper clamping and desired finished appearance.

#### THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength.



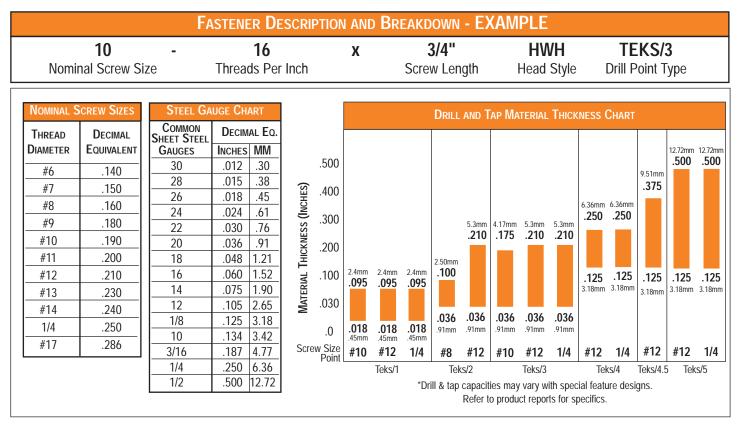
#### PILOT SECTION

The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

#### POINT

The point is designed to efficiently remove material and precisely size the hole for the thread.

FINISH: Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.



## Driv-Tru<sup>™</sup> HWH Socket System

Selector Guide	Part No.	Description	Applications
	1591910	Driv-Tru Socket	All 1/4" across flats HWH fasteners
	1513910	Driv-Tru Socket	All 5/16" across flats HWH fasteners
	1574910	Driv-Tru Socket	All 3/8" across flats HWH fasteners

#### Warranty Information

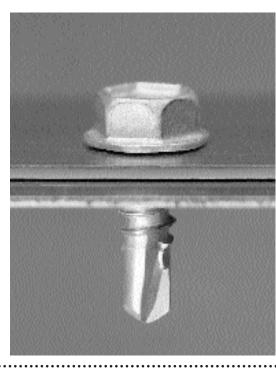
Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of reesults, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of mechantability and fitness for particular purposes are specifically excluded except for the following: Buildex via the defective in material or workmanship -- normal wear and tear excepted. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any injuury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buidex to



# **TEKS**<sup>®</sup> **Self-Drilling Fasteners**

Preferred most by electrical, decking, HVAC and metal building

#### contractors.



#### **Applications**

<ul> <li>Stitch roof deck and wall panel sidelaps.</li> <li>HVAC, electrical trim accessories to steel framing.</li> <li>Residential steel frame construction.</li> </ul>		B T H
Product Features	•••••	••••
Sharp convex drill point has precise cutting edges to improve drill performance with less effort.		Poi per
Non-walking point provides fast material engagement.		Fou app
Unique point to thread design extrudes the metal preventing stripout.		Clir and
Product Specifications	• • • • • • • • • • •	••••
Diameter		

	0-10
	10-16, 10-24
	12-14
	1/4-14
Head Style	#6: #2 Phillips Pan
2	#8: 1/4" HWH; #2 Phillips Pan
	#10: 5/16" HWH; 5/16" HWH with Serrations;
	#2 Phillips Pan; #2 Phillips Oval
	#12: 5/16" HWH
	1/4: 5/16" HWH
Drill Point	Teks 1
	Teks 2
	Teks 3
Finish	#6, #8, Electro-zinc
	#10, #12 and 1/4 Climaseal



Brick ties to steel framing. Track to stud and stud splicing. Hat channel to stud.

. . . . . . . . . . . . . . . . . . .

- pint to thread design maximizes pullout erformance and minimizes backout.
- our head styles available to handle various plications.
- imaseal® finish provides excellent corrosion resistance nd lower tapping torque.

#### **Head Styles**

Hex Washer Hex



Hex Washer Head



Pan Head



PRODUCT REPORT NO. 02701

### **Approvals and Listings**

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

# Self-Drilling Fasteners

#### Product Report No. 02701

Selector				
Guide				
*Available with				

Selector	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications
Guide	1208200	6-20 x 3/8"	Pan	#2	.036100	.100	20,000	• HVAC electrical trim accessories
Ouluc	1210200	8-18 x 1/2"	Pan	#2	.036100	.205	10,000	HVAC, electrical trim accessories
12	1213200	8-18 x 3/4"	Pan	#2	.036100	.455	10,000	to steel framing.
1 Con	1218200	8-18 x 1"	Pan	#2	.036100	.705	8,000	Residential steel frame
	1196200	8-18 x 1/2"	HWH	#2	.036100	.205	10,000	construction.
U R.	1199200	8-18 x 5/8"	HWH	#2	.036100	.330	10,000	Track to stud.
	1200200	8-18 x 3/4"	HWH	#2	.036100	.455	10,000	Hat channel to stud.
- Alla	1202200	8-18 x 1"	HWH	#2	.036100	.705	8,000	Stud splicing.
	1204200	8-18 x 1-1/2"	HWH	#2	.036100	1.205	4,000	1 3
"In	1107000	10-16 x 3/4"	HWH	#1	.018095	.220	5,000	Stitching roof deck, wall panel
	1109053	12-14 x 3/4"	HWH	#1	.018095	.205	4,000	sidelaps or duct work.
	1399000	1/4-14 x 7/8"	HWH	#1	.018095	.380	5,000	
	1398000	10-16 x 1/2"	Pan	#3	.036175	.150	10,000	Cline dust strong briek tigs or
	1541000	10-16 X 5/8"	Pan	#3	.036175	.200	5,000	Clips, duct straps, brick ties or
	1224000	10-16 x 3/4"	Pan	#3	.036175	.325	5,000	accessories to steel framing.
all the second sec	1542000	10-16 x 3/4"	Oval	#3	.036175	.325	5,000	
	1397000	10-16 x 1/2"	HWH	#3	.036175	.150	5,000	
4	1127000	10-16 x 5/8"	HWH	#3	.036175	.200	5,000	
	1128000	10-16 x 3/4"	*HWH	#3	.036175	.325	5,000	
	1129000	10-16 x 1"	HWH	#3	.036175	.575	5,000	
	1544000	10-16 x 1"	Oval	#3	.036175	.575	5,000	
	1545000	10-16 x 1"	Pan	#3	.036175	.575	5,000	
*Available with	1130000	10-16 x 1-1/4"	HWH	#3	.036175	.825	4,000	
bonded washer.	1546000	10-16 x 1-1/4"	Oval	#3	.036175	.825	5,000	
** With serrations	1131000	10-16 x 1-1/2"	*HWH	#3	.036175	1.075	3,000	
under head.	1550000	10-24 x 3/4"	HWH	#3	.036175	.323	5,000	
	1551000	10-24 x 1"	HWH	#3	.036175	.575	5,000	
†Electro-zinc finish.	†1786200	10-24 x 5/8"	**HWH	#2	.036175	.200	5,000	Vibration Resistance;
	†1707200	10-16 x 3/4"	**HWH	#3	.036175	.323	5,000	HVAC Applications.
	†1821200	10-16 X 3/4"	**HWH	#3	.036175	.323	5,000	

#### **Performance Data**

Pullout Values (average lbs. ultimate)									
Fastener Steel Gauge									
Dia.	Pt.	26	26 24 22 20 18 16 14 12						
#6	2	120	183	248	296	471	679	847	-
#8	2	119	193	265	298	491	703	959	-
#10.17	1	148	241	311	357	565	826	1111	1796
#10-16	3	124	208	266	299	499	708	967	1474
#12	1	159	261	338	390	649	908	1259	1949
1/4	1	208	329	428	562	800	1151	-	-

Sheet Steel Gauges								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2000.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

Fastener Values							
Fastener	Tensile	Shear	Torque				
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)				
6-20	1285	750	25				
8-18	1545	1000	42				
10-16	1936	1400	61				
10-24	2702	1500	65				
12-14	2778	2000	92				
1/4-14	4060	2600	150				

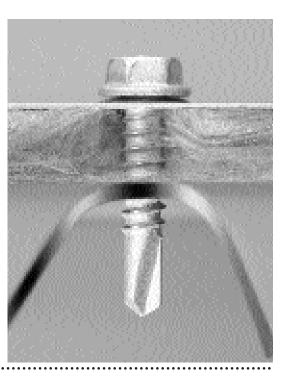
Shear Values (average lbs. ultimate)								
Fastener Steel Gauge (lapped)								
Dia.	Pt.	26	26 24 22 20 18 16 14					
#6	2	278	466	526	758	845	-	-
#8	2	294	496	560	740	1060	-	-
#10	1	398	584	659	884	1374	-	-
#10	3	-	455	526	728	1266	1540	1552
#12	1	432	703	753	1018	1452	-	-
1/4	1	511	849	885	1244	1764	-	-

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

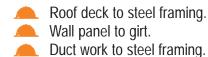


# **TEKS Self-Drilling Fasteners**

The best point ever for speed and consistency ... optimum for medium duty steel-to-steel applications.



#### **Applications**



#### Product Features

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
  - Point to thread design maximizes pullout performance and minimizes backout.

### **Product Specifications**

Diameter	#12, 1/4
Thread Form	12-14
	1/4-14
Head Style	#12: 5/16" HWH
	1/4: 3/8" HWH
	1/4 Overhead Door Fasteners
	7/16" HWH with Serrations
Drill Point	Teks 2
	Teks 3
Finish	Climaseal

#### Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

- Accessories to steel framing
- Clip to steel framing.
  - Retrofit framing.
  - Commercial overhead steel doors, hinges & latches.

- Drills and taps in the broadest range of applications.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

## **Head Style**

#### Hex Washer Head









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## **TEKS**<sup>®</sup> SELF-DRILLING FASTENERS Selector Guide



	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1134000	12-14 x 3/4"	HWH	#3	.036210	.270	5,000	<ul> <li>Roof deck to steel framing.</li> </ul>
	1136000	12-14 x 1"	HWH	#3	.036210	.520	4,000	• ROOT deck to steer framing.
	1120000	12-14 x 1-1/4"	HWH	#2	.036210	.550	4,000	<ul> <li>Wall panel to girt.</li> </ul>
	1123000	12-14 x 1-1/2"	HWH	#2	.036210	.800	2,500	
k l	1140000	12-14 x 2"	HWH	#3	.036210	1.450	2,000	<ul> <li>Duct work to steel framing.</li> </ul>
2	1553000	12-14 X 2-1/2"	HWH	#3	.036210	1.950	1,000	Ű
	1143000	12-14 x 3"	HWH	#3	.036210	2.450	1,000	<ul> <li>Accessories to steel framing.</li> </ul>
1// 1	1146000	12-14 x 4"	HWH	#3	.036210	3.450	500	
$\langle \lambda \rangle$	1147000	1/4-14 x 3/4"	HWH	#3	.036210	.210	3,000	<ul> <li>Clip to steel framing.</li> </ul>
3	1149000	1/4-14 x 1"	HWH	#3	.036210	.400	2,500	Dotrofit framing
	1150000	1/4-14 x 1-1/4"	HWH	#3	.036210	.650	2,000	<ul> <li>Retrofit framing.</li> </ul>
	1152000	1/4-14 x 1-1/2"	HWH	#3	.036210	.900	2,000	
	1155000	1/4-14 x 2"	HWH	#3	.036210	1.400	1,500	
	1554000	1/4-14 x 2-1/2"	HWH	#3	.036210	1.900	1,000	
	1157000	1/4-14 x 3"	HWH	#3	.036210	2.400	1,000	
	1304000	1/4-14 x 4"	HWH	#3	.036210	3.400	500	
	All availab	le with bonded wa	sher.					
	1586000	1/4-14 x 3/4"	*HWH	#3	.036210	.250	3,000	Commercial overhead steel
	1587000	1/4-14 x 1"	*HWH	#3	.036210	.500	2,500	doors, hinges & latches.
¥	*With ser	rations under head						audis, ninges & lateries.

#### **Performance Data**

	Pullout Values (average lbs. ultimate)									
Fast	Fastener Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16
12	2	156	243	283	375	605	848	1181	1856	3520
	3	142	211	289	341	551	757	1063	1631	2998
1/4	3	141	231	293	346	613	880	1145	1858	4550

Fastener Values							
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)				
12-14	2778	2000	92				
1/4-14	4060	2600	150				

Shear Values (average lbs. ultimate)									
Fast	astener Steel Gauge (lapped)								
Dia.	Pt.	26	24	22	20	18	16	14	12
12	2	365	600	623	898	1370	1758	2138	2202
12	3	-	-	-	769	1358	1620	1970	1986
1/4	3	-	-	-	930	1442	2100	2584	2650

	S	heet S	steel G	auges				
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener is fully seated when the head is flush with the work surface.

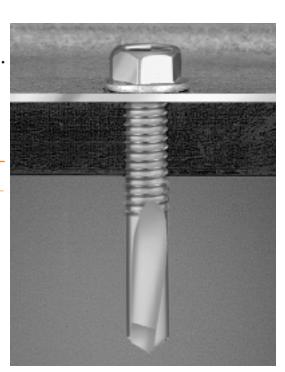
The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Product Report No. 02703



# TEKS **Self-Drilling Fasteners**

First in performance!! Over 30 years of consistent drilling. The original self-drillers for heavy duty applications.



## **Applications**

Metal deck to structural steel or bar joist.



Liner panels to structural steel or bar joist.

#### **Product Features**

- Unique double fluted point has precise cutting edges to improve drill performance in 1/4" thru 1/2" steel.
- - Engineered for fast drilling and smooth tapping with less effort.

## **Product Specifications**

Diameter Thread Form Head Style	12-24, 1/4-28
Drill Point	Teks 4 Teks 4.5
Finish	Teks 5 Climaseal

#### **Approvals and Listings**

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

- Accessories to structural steel or bar joist.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.
- Attachments up to 7.2" of material including 1/2" steel.
- 1/4 Diameter has notched threads to reduce tapping torque.

## **Head Style**

Hex Washer Head

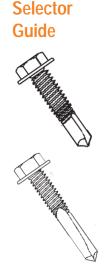


**Approvals and Listings** Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056 ICC - ESR 1976

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# TEKS<sup>®</sup> Self-Drilling Fasteners

#### Product Report No. 02703



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1088000	12-24 x 7/8"	HWH	#4	.125250	.325	5,000	Metal deck, clips, liner
1414000	12-24 x 1-1/4"	HWH	#4.5	.125375	.575	4,000	panels or accessories to
1006000	12-24 x 1-1/4"	HWH	#5	.125500	.375	4,000	structural steel or bar joist.
1070000	12-24 x 1-1/2"	HWH	#5	.125500	.625	2,500	
1072000	12-24 x 2"	HWH	#5	.125500	1.125	2,000	Longer fasteners can be
1074000	1/4-28 x 3"	*HWH	#5	.125500	2.150	1,000	used in retrofit clip and
1075000	1/4-28 x 4"	*HWH	#5	.125500	3.150	500	sheet applications.
1641000	1/4-28 x 5"	HWH	#5	.125500	4.150	250	
1431000	1/4-28 x 6"	HWH	#5	.125500	5.150	250	
1590000	1/4-28 x 8"	HWH	#5	.125500	7.150	150	
All available	e with bonded w	asher.					

\* 5/16" Across Flats HWH.

#### **Performance Data**

I	Pullout Values (average lbs. ultimate)								
Fast	ener		Steel Gauge						
Dia.	Pt.	16	16 1		12	3/16	1/4		
	4	-		-	1532	3485	4013		
12	4.5	-		-	1508	3865	4101		
	5	-		-	1527	3701	3999		
1/4	5	-		-	1507	3300	5059		
		Fast	ene	er Va	lues				
Faste (dia-		Tensil (Ibs. mi	•		Shear g. Ibs. ult		rque in. Ibs.)		
12-24	T/4	3020	3020		2100		100		
12-24	-24 T/4.5 3165		2200			150			
12-24	T/5	3020			2100		150		

Sheet Steel Gauges								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

Shear Values (average lbs. ultimate)								
Fastener			Steel	Gauge (la	pped)			
Dia.	Pt.	16	14	12	1/8	1/4		
	4	-	-	2048	2030	-		
12	4.5	-	-	2641	2887	2897		
	5	-	-	2650	2700	2762		
1/4	5	1597	2005	2350	2792	3310		

**Note:** Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

5577

1/4-28 T/5

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)

3310

234

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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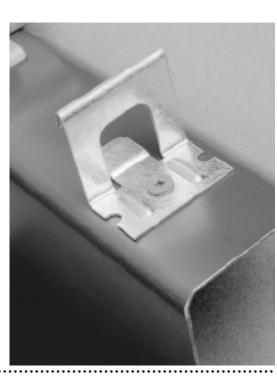
- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



# **TEKS**<sup>®</sup> Low Profile Architectural Metal **Roof Clip Fasteners & Rake Angle Shoulder Teks**

Incorporates the ITW exclusive Phillips Square-Driv®

anti-cam-out system.



## **Applications**

Low profile architectural metal roof clips to steel purlin.

#### **Product Features**

- **12** diameter utilizes the ITW exclusive Phillips Square-Driv with patented interlocking components system.
  - Excellent installation stability.
  - Extended bit driver life.
  - Keeps the driver securely mated to the fastener during installation.
  - Hands-free installation.
  - #10 Diameter uses the coated Phillips drive system providing improved driver bit to fastener stability and friction fit.

#### ..... **Product Specifications**

#### Low Profile

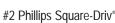
Diameter	. #10, #12	
Thread Form	10-16 (Teks 3), 10-12	2 (Type A)
	12-14 ( Teks 3), 12-1	1 (Туре А)
Head Style	. #10: #2 Phillips Panca	ake
	#12: #2 Phillips Squa	re-Driv Pancake
Drill Point	21	
Finish	. Climacoat (Type A)	<b> 600000000</b> >
	Grav Spex (Teks 3)	

- Low profile architectural metal roof clips to wood supports.
  - Both fasteners are finished with a corrosion resistant coating. Teks 3 fasteners are available with Gray Spex<sup>™</sup> coating; Type A fasteners with Climacoat®.

- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.
- Low profile pancake head style ensures proper installation of metal roof panels.

#### **Rake Angle**

Diameter	1/4
Thread Form	#10, #14
Head Style	HWH
Drill Point	#3, #4.5
Finish	











# TEKS<sup>®</sup>Self-Drilling Fasteners

Selector Guide

Ø		Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
(F)	Anon.	1560553	10-16 x 1"	#2 Phillips Pancake	#3	.036175	.550	4,000	<ul> <li>Low profile architectural</li> </ul>
	Automatic	1575553	12-14 x 1"	#2 PSD Pancake	#3	.036210	.550	4,000	metal roof clip to steel
	MOLE CO	1713053	*1/4-14 x 1-1/4"	HWH	#3	.036210	.617	2,500	purlin.
Sul	MULLI	1718053	*1/4-20 x 1-1/4"	HWH	#4.5	.125375	.440	2,500	
			#2 PSD Bit					1	For #12 Diameter Fastener
	ALIMAN	1596553	10-12 x 1″ i	#2 Phillips Pancake	Туре А	.012048	.250	4,000	<ul> <li>Low profile architectural</li> </ul>
	0	16/0552	10-12 x 1-1/2";	#2 Phillips Pancake	Туре А	.012048	.750	2,500	metal roof clip to wood
-9832-	Autom	1597553	12-11 x 1″	#2 PSD Pancake	Туре А	.012048	.250	4,000	supports.

\* with depth of shoulder

#### Performance Data

	Pullout Values (average lbs. ultimate)										
Fas	tener	Steel Gauge									
Dia.	Pt.	26	26 24 22 20 18 16 14 1								
#10	3	109	180	218	278	427	583	873	1406		
#12	3	139	194	250	369	450	598	915	1500		
#10	ТуреА	192	280	360	460	568	-	-	-		
#12	ТуреА	193	300	387	464	621	-	-	-		

	Fastener Values										
Fastener (dia-tpi)	Point	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)							
10-16	#3	1983	1400	78							
12-14	#3	2652	2000	92							
10-12	Туре А	2581	1426	81							
12-11	Туре А	3634	1994	132							

Sheet Steel Gauges									
Gauge No. 12 14 16 18 20 22 24 26							26		
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	Shear Values (average lbs. ultimate)									
Fastener Steel Gauge (lapped)										
Dia.	Pt.	20 gauge	18 gauge	16 gauge	14 gauge					
#10	3	727	1164	1366	1460					
#12 3 923 1279 1657 1933										

	pullout values (average lbs. ultimate)									
Fast	Fastener Wood Type & Thickness									
Dia.	Pt.	1/2" Plywood	1/2" Plywood 5/8" Plywood 3/4" Plywood Yellow Pine 3/4" OSB							
#10	Туре А	364	382	400	579	288				
#12	Туре А	377	395	427	675	326				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



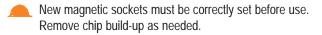
Adjust the screwgun nosepiece to properly seat the fastener.

The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.



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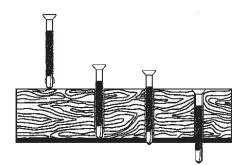
Product Report No. 02705



# TEKS®

## Wood-to-Metal Fasteners

No pre-drilling, fast, efficient attachment of wood to steel.



## Applications

- Plywood roof and floor sheet to steel frames.
  - 2 x 4 headers to steel frames.

#### **Product Features**

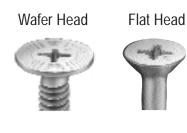
- Point has precise cutting edges to improve drill performance with less effort.
- Special winged fasteners ream a hole in wood preventing thread engagement during drilling.
- Wafer head design has a large bearing surface ideal for plywood.

#### **Product Specifications**

Diameter	#10, #12 and 1/4
Thread Form	10-16 10-24 12-24 1/4-20
Head Style	<ul> <li>#10: #2 Phillips Flat; #2 Phillips</li> <li>Wafer; #2 Phillips Square-Driv<sup>®</sup> Flat</li> <li>#12: #3 Phillips Flat</li> <li>1/4: #3 Phillips Flat</li> </ul>
Drill Point	Teks 3 Teks 4
Finish	Gray Spex

- Plywood fascia to steel frames.
- Flat head design countersinks and seats flush in wood.
- Gray Spex<sup>™</sup> finish provides excellent corrosion resistance and lower tapping torque.
- Compatible with ACQ treated wood.

## **Head Styles**

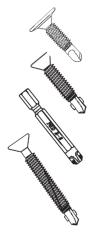


Phillips Square Driv®



# TEKS<sup>®</sup>Wood-To-Metal Self-Drilling Fasteners

#### **Selector Guide**



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Wood Attachment Range	Box Qty	Applications
1077000	10-24 x 3/4"	Wafer	#3	.036175	1/4"-3/8"	8,000	• Plywood, mansard, fascia,
1079000	10-24 x 1"	Wafer	#3	.036175	1/4"-1/2"	5,000	roofing, flooring to steel
1082000	10-24 x 1-7/16"	*PFH	#3	.060175	1/4"-3/4"	3,000	framing.
1791000	10-16 x 1-13/16"	**PSD Flat	#3	.030175	1/4"-3/4"	2,500	-
1588910	#2 PSD Bit					1	<ul> <li>Plywood, 2 x 4's headers</li> </ul>
1092000	12-24 x 2-1/4"	*PFH	#4	.125250	3/4"-1-3/8"	2,000	to steel framing.
1094000	12-24 x 2-3/4"	*PFH	#4	.125250	3/4"-1-5/8"	1,500	<ul> <li>2 x 4's to steel framing.</li> </ul>
1096000	1/4-20 x 3"	*PFH	#4	.125250	3/4"-2"	1,000	5
*with wings	**with ribs und	ler head					

#### Performance Data

		Ρι	Illout	Value	s (ave	erage	lbs. u	Itima	te)		
Fast	ener	Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
#10-16	3	-	208	266	299	499	708	967	1474	-	-
#10-24	3	-	-	-	334	495	702	900	1570	3865	4101
#12	4	-	-	-	-	-	-	-	1508	4297	-
1/4	4	-	-	-	-	-	-	-	1803	-	-

Sheet Steel Gauges									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

## Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- Worn or damaged bit tip should be replaced.
- The fastener is fully seated when the head is flush with the work surface.

	Fastener Values									
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)							
10-16	1936	1400	61							
10-24	2702	1500	65							
12-24	3165	2200	150							
1/4-20	3860	2700	168							

	Shear Values (average lbs. ultimate)										
Fast	ener	Steel Gauge (lapped)									
Dia.	Pt.	20	20 18 16 14 12 1								
#10	3	728	1266	1540	1522	-	-				
#12	4	-	-	-	-	2048	2030				
1/4	4	-	-	-	-	2650	2820				

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.
- All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.
- All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.



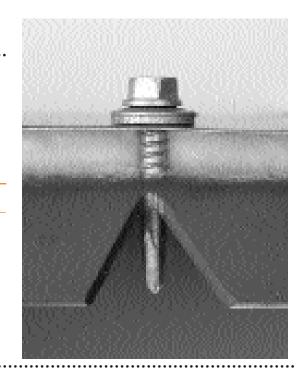
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Teks°, Climaseal° and Spex`` are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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# **TEKS**<sup>®</sup> Self-Drilling Fasteners With Bonded Washer

For weather-tight sealing of roof and wall applications.

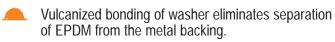


Mansard panel to structural.

### Applications

Roof panels to purlin or bar joist.

#### **Product Features**



Dual sealing bonded washer prevents leaks.

.....

- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.
- **Product Specifications**

Diameter	#10, #12 & 1/4
Thread Form	10-16
	12-14
	12-24
	1/4-14
	1/4-28
Head Style	#10: 5/16" HWH
	#12: 5/16" HWH
	1/4 (stitch): 5/16" HWH
	1/4: 3/8" HWH
Washer Style	Galvanized (G-90)

- Point has precise cutting edges to improve drill performance with less effort.
- Point to thread design maximizes pullout performance and minimizes backout.

Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 4
	Teks 4.5
	Teks 5
Finishes	Climaseal
	Available with $\ensuremath{P}^{\ensuremath{s}}$ powder paint

#### Head Style

Hex Washer Head with Bonded Washer



Wall panels to girt.

# Self-Drilling Fasteners with 9/16" Bonded Washer

Head

Drill

Part

Product Report No. 02706

Applicatio



Selector

Guide	Number	Description	Style	Point	Capacity	Attachments	Qty	Applications
Ouluc	1005000	10-16 x 3/4"	HWH	#3	.036175	.205	3,000	
	1308000	10-16 x 1-1/2"	HWH	#3	.036175	.955	2,500	<ul> <li>Brick tie to steel framing.</li> </ul>
~	1011000	12-14 x 1″	HWH	#3	.036210	.400	3,000	ů
	1014000	12-14 x 1-1/4″	HWH	#2	.036210	.430	2,500	<ul> <li>Mansard panel to steel framing.</li> </ul>
	1404000	12-14 x 1-1/2″	HWH	#2	.036210	.680	2,000	
	1009000	12-14 x 3/4"	HWH	#3	.036210	.150	3,000	<ul> <li>Roof panel to purlin.</li> </ul>
E An	1016000	12-14 x 2″	HWH	#3	.036210	1.330	1,500	
	1333000	12-14 x 3″	HWH	#3	.036210	2.330	1,000	<ul> <li>Wall panel to girt.</li> </ul>
	1332000	12-14 x 4″	HWH	#3	.036210	3.330	500	
S S	1416000	1/4-14 x 7/8"	HWH	#1	.018095	.260	3,000	<ul> <li>Stitch roof and wall panels.</li> </ul>
	1160000	1/4-14 x 1″	HWH	#3	.036210		2,500	
	1019000	1/4-14 x 1-1/4"	HWH	#3	.036210	.530	2,000	<ul> <li>Retrofit panels to structural.</li> </ul>
	1020000	1/4-14 x 1-1/2"	HWH	#3	.036210	.780	1,500	
~	1021000	1/4-14 x 2″	HWH	#3	.036210	1.280	1,000	
	1022000	1/4-14 x 3″	HWH	#3	.036210	2.280	750	
1/h	1429000	1/4-14 x 4"	HWH	#3	.036210	3.280	500	
1 Mary	1010000	12-24 x 7/8″	HWH	#4	.125250	.205	3,000	<ul> <li>Roof and wall panel to bar joist or</li> </ul>
a the second sec	1415000	12-24 x 1-1/4″	HWH	#4.5	.125375	.455	2,500	structural.
N H	1000000	12-24 x 1-1/4″	HWH	#5	.125500	.255	2,500	
	1001000	12-24 x 1-1/2″	HWH	#5	.125500	.505	2,000	
	1002000	12-24 x 2"	HWH	#5	.125500	1.005	1,500	Longer fasteners may be used in
	1003000	1/4-28 x 3"	HWH	#5	.125500	2.030	1,000	retrofit applications.
	1004000	1/4-28 x 4″	HWH	#5	.125500	3.030	500	
* 3/4" bonded washer	1647000	1/4-28 x 5"	*HWH	#5	.125500	4.030	250	
**1-1/8" bonded washer	1642000	1/4-28 x 5"	**HWH	#5	.125500	4.030	250	
	1432000	1/4-28 x 6"	*HWH	#5	.125500	5.030	250	
	1619000	1/4-28 x 8″	*HWH	#5	.125500	7.030	150	

Drill & Tap Max. Material

Box

#### Performance Data

	Pullout Values (average lbs. ultimate)										
Fast	ener					Steel	Gauge	9			
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
10	3	124	208	266	299	499	708	967	1474	-	-
12	2	156	243	283	375	605	848	1181	1856	3520	-
12	3	142	211	289	341	551	757	1063	1631	2998	-
	4	-	-	-	-	-	-	-	1532	3485	3844
12	4.5	-	-	-	-	-	-	-	1508	3865	4104
	5	-	-	-	-	-	-	-	1527	3701	3999
	1	208	329	428	562	800	1151	-	-	-	-
1/4	3	141	231	293	346	613	880	1145	1877	4550	-
	5	-	-	-	-	-	607	918	1507	3300	5059

Fastener Values									
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)						
10-16	1936	1400	61						
12-14	2778	2000	92						
12-24	3020	2100	100						
1/4-14	4060	2600	150						
1/4-28	5577	3310	234						

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screw gun should be a minimum of 6 amps and have an RPM range of 0-2500.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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Sheet Steel Gauges								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

	Shear Values (average lbs. ultimate)											
Fast	ener		Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	12	1/8	1/4	
10	3	-	445	526	728	1266	1540	1552	-	-	-	
12	2	365	600	623	898	1370	1758	2138	-	-	-	
12	3	-	-	-	769	1358	1620	1970	1986	-	-	
	4	-	-	-	-	-	-	-	2048	2030	-	
12	4.5	-	-	-	-	-	-	-	2641	2887	-	
	5	-	-	-	-	-	-	-	2650	2700	-	
	1	511	849	885	1244	1764	-	-	-	-	-	
1/4	3	-	-	-	930	1442	2100	2584	2650	-	-	
	5	-	-	-	-	-	1597	2005	2350	2792	3310	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Adjust the screwgun nosepiece to properly seat the fastener.



......

Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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# **MAXISEAL**<sup>®</sup> Integral Washer System

Maxiseal ... The premium sealing system for Teks<sup>®</sup> self-drilling, self-tapping fasteners.



### Applications

- Roof panel to purlin and wall panel to girt.
- Stitching roof, wall, fascia, eave panels or gutter straps.

#### **Product Features**

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- Seals when driven at an angle.
- Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.

#### **Product Specifications**

Diameter	#10, #12, 1/4 and #17
Thread Form	10-16
	12-14, 12-24
	1/4-14
	17-14
Head Style	#10: 5/16" HWH
	#12: 5/16" HWH
	1/4: 5/16" HWH and 3/8" HWH
	#17: 5/16" HWH
Washer Style	9/16" O.D. Integral System

- Roof and wall panel or accessories over blanket insulation to steel framing.
- #17 diameter replacement for stripped #12 and 1/4 diameter fasteners.
- Mon-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 4
	Teks 5
	Туре АВ
Finish	Climaseal
	Available with P <sup>3</sup> powder paint

#### Head Style

#### Maxiseal Head



PRODUCT REPORT NO. 02707

# MAXISEAL<sup>®</sup> INTEGRAL WASHER SYSTEM

#### Product Report No. 02707



Selector

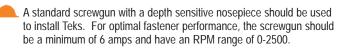
Part	Description	Head	Drill	Drill & Tap	Max. Materia	I Box	Applications	
Number	Description	Style	Point	Capacity	Attachment	Qty	Applications	
1376000	10-16 x 3/4"	HWH	#3	.036175	.325	3,000	<ul> <li>Roof and wall panel to steel framing</li> </ul>	J.
1023000	12-14 x 3/4"	HWH	#3	.036210	.260	3,000		
1659053	12-14 x 3/4"	HWH	#3	.012048	.435	2,500	<ul> <li>Panel over insulation to steel framin</li> </ul>	g.
1026000	12-14 x 1″	HWH	#3	.036210	.490	2,500		
1029000	12-14 x 1-1/4″	HWH	#2	.036210	.560	2,500		
1428000	12-14 x 1-1/2″	HWH	#2	.036210	.790	2,000		
1730000	12-24 x 7/8"	HWH	#4	.018250	.295	3,000	· Roof and wall panel to bar joist or st	ructural.
1517000	12-24 x 1-1/2"	HWH	#5	.125500	.500	2,500		
1389000	1/4-14 x 7/8″	HWH	#1	.018095	.320	3,000	· Stitching roof, wall, fascia, eave pan	els or gutter
							straps.	-
1042053	1/4-14 x 3/4"	*HWH	#3	.036210	.200	2,500	· Sheet or accessories with up to 6" b	lanket
1044000	1/4-14 x 1″	*HWH	#3	.036210	.310	2,500	insulation to steel framing.	
1048000	1/4-14 x 1-1/2"	*HWH	#3	.036210	.810	2,000	-	
1737000	1/4-14 x 1-3/4"	*HWH	#3	.036210	1.060	1,500		
1712000	1/4-14 x 3″	HWH	#3	.036210	2.310	1,000		
1063000	17-14 x 1″	HWH	AB	-	.685	2,500	· Replacement screw for 12 and 1/4"	diameter
							fasteners.	

#### **Performance Data**

	Pullout Values (average lbs. ultimate)												
Fast	ener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
10	3	124	208	266	299	499	708	967	1474	-	-		
	2	156	243	283	375	605	848	1181	1856	3520	-		
12	3	142	211	289	341	551	757	1063	1631	2998	-		
12	4	-	-	-	-	-	697	986	1532	3485	4013		
	5	-	-	-	-	-	-	-	1527	3701	3999		
	1	208	329	428	562	800	1151	-	1858	4550	-		
1/4	3	141	231	293	346	613	880	1145	1877	4550	-		
	AB	235	365	496	597	702	926	1180	1716	3523	-		
17	AB	225	261	350	442	553	752	1122	-	-	-		

	Fastener Values									
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)							
10-16	1936	1400	61							
12-14	2778	2000	92							
12-24 T/4	3020	2100	100							
12-24 T/5	3188	2200	150							
1/4-14	4060	2600	150							
17-14	5300	3200	180							

#### **Installation Guidelines**



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build up as needed.



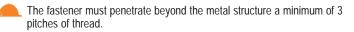
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Sheet Steel Gauges									
Gauge No. 12 14 16 18 20 22 24 26							26		
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	Shear Values (average lbs. ultimate)											
Faste	ner	Steel Gauge (lapped)										
Dia.	Pt.	26	24	22	20	18	16	14	12			
10	3	-	445	526	728	1266	1540	1552	-			
	2	365	600	623	898	1370	1758	2138	-			
12	3	-	-	-	769	1358	1620	1970	1986			
	4	-	-	-	-	-	-	-	2048			
	5	-	-	-	-	-	-	-	2650			
	1	511	849	885	1244	1765	-	-				
1/4	3	-	-	-	930	1442	2100	2584	2650-			
	AB	422	482	669	889	1157	-	-	-			
17	AB	459	745	989	958	1415	-	-				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



#### **Properly Seated Washers** (TT) m

$ \simeq $		
Underdriven	Correctly Driven	Overdriven

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# **SCOTS**<sup>®</sup> Long Life Teks<sup>®</sup> Fasteners

The Original Buildex Scots 300 Stainless Steel Encapsulated

#### Head will never rust .... EVER!!!!



## Applications

Panel over blanket insulation to steel frame.



- Roof curb to structural steel.
- Standing seam roof system endlaps.

## Product Features

- For improved appearance and extra life an integral design controls the EPDM rubber washer.
- Combines 300 series stainless steel exterior with the strength of carbon steel.
- 300 series stainless most preferred for galvalume long life panels.
- Maximum sealing and corrosion protection.

#### Product Specifications

Diameter	#12, 1/4 and #17
Thread Form	12-14
	12-24
	1/4-14
	1/4-28
	17-14
	5/16" HWH (300 Series Stainless)
Washer Style	9/16" O.D. Integral
Drill Point	Teks 1
	Teks 2
	Teks 5
	Туре АВ
Finish	Climaseal®
	Available with P <sup>3</sup> powder paint

Stitch roof and wall sidelaps.

#17 diameter replacement screw for #12 and 1/4 diameter fasteners.

.....

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.

# Head Style

#### Scots Head



## SCOTS<sup>®</sup> LONG LIFE FASTENERS Selector Guide



	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1165253	12-14 x 1"	HWH	#3	.036210	.310	2,500	Panel over blanket insulation to steel frame.
	1167253	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	Roof curb to structural steel.
	1706053	12-14 x 1-1/4″	HWH (3/8" AF)	#2	.036210	.560	2,000	
	1168253	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
	1907053	12-14 x 1-1/2"	HWH (3/8" AF)	#2	.036210	.790	2,000	
,	1163000	12-24 x 2"	HWH	#5	.125500	1.000	1,500	
'	1788000	1/4-28 x 4"	HWH	#5	.125500	3.000	500	
	1387253	1/4-14 x 7/8"	HWH	#1	.018095	.320	2,500	<ul> <li>Standing seam roof system endlaps.</li> </ul>
	1175153	1/4-14 x 1-1/8"	HWH	#1	.018095	.395	2,500	Stitch roof and wall sidelaps. SSR endlaps.
	1616000	1/4-14 x 1-1/4"	HWH	#3	.036210	.630	2,000	
	1178253	1/4-14 x 3/4"	HWH	AB	.012048	.435	2,500	Replacement screw for #12 and 1/4
	1180225	17-14 x 1"	HWH	AB	-	.686	1,500	diameter fasteners.

#### **Performance Data**

	Pullout Values (average lbs. ultimate)												
Fast	ener				9	Steel	Gauge	è					
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
12	2	156	243	283	375	605	848	1181	1856	3520	-		
12	5	-	-	-	-	-	-	-	1527	3701	3999		
1/4	5	-	-	-	-	-	-	-	1507	3300	5059		
114	1	208	329	428	562	800	1151	-	-	-	-		
1/4	AB	235	365	496	597	702	926	1180	1690	3446	4212		
17	AB	225	261	350	442	553	752	1122	1716	3523	4250		

Fastener Values									
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)						
12-14	2778	2000	92						
12-24	3188	2200	130						
1/4-14	4060	2600	150						
1/4-28	5577	3310	234						
17-14	5300	3200	180						

#### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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Sheet Steel Gauges									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	Shear Values (average lbs. ultimate)												
Fast	ener		Steel Gauge (lapped)										
Dia.	Pt.	26	24	22	20	18	16	14	1/8	3/16	1/4		
12	2	365	600	623	898	1370	1758	2138	2202	-	-		
12	5	-	-	-	-	-	-	-	2700	2720	2762		
1/4	5	-	-	-	-	-	1597	2005	2350	2792	3310		
1/4	1	511	849	885	1244	1764	-	-	-	-	-		
	AB	422	482	669	889	1157	-	-	-	-	-		
17	AB	459	745	989	958	1415	-	-	-	-	-		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

# Properly Seated Washers

_ <u> </u>			
Underdriven	Correctly Driven	Overdriven	

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410 STAINLESS STEEL TEKS®

Self drilling fasteners for applications requiring extra corrosion protection



#### Applications

- Clips to structural steel or bar joist.
- Duct work to steel framing.
- Liner panels to structural steel or bar joist.
- Brick ties to steel framing.

#### **Product Features**

- Engineered for fast drilling and smooth tapping with less effort.
  - 410 Stainless Steel for added corrosion protection.

#### **Product Specifications**

Diameter	#8, #10, #12, and 1/4"
Thread Form	8-18
	10-16
	12-14
	1/4-14
Head Style	#8: 5/16" HWH, #10: 5/16" HWH,
	#12: 5/16" HWH, and 1/4": 3/8" HWH
Drill Point	Teks 2, Teks 3
Finish	.Silver Climashield

Accessories to structural steel or bar joist.

.....

- HVAC, electrical accessories to steel framing.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Silver Climashield finish for added protection compared to standard 410 Stainless Steel products.
- Point to thread design maximizes pullout performance and minimizes backout.

#### Head Style

Hex washer head (HWH)



# 410 SS TEKS<sup>®</sup> Self-Drilling Fastener

Selector Guide	Part #	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Applications
Selection Guide	1897000 1828000 1829000 1847000 1858000 1830000 1831000 1833000 1835000 1835000 1836000 1837000 1838000 1839000 1839000 1842000	8-18 x 1/2" 8-18 x 5/8" 8-18 x 3/4" 8-18 x 1-1/4" 10-16 x 1/2" 10-16 x 1" 10-16 x 1-1/2" 12-14 x 3/4" 12-14 x 1" 12-14 x 1-1/4" 12-14 x 1-1/2" 12-14 x 2" 12-14 x 2" 12-14 x 3" 1/4-14 x 3/4"		Point #2 #2 #2 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3	Capacity .036100 .036100 .036100 .036100 .036175 .036175 .036175 .036175 .036175 .036210 .036210 .036210 .036210 .036210 .036210 .036210 .036210 .036210	Attachment 0.205 0.330 0.455 0.955 0.150 0.325 0.575 1.075 0.270 0.520 0.750 0.980 1.450 1.950 2.450 0.150	<ul> <li>Applications</li> <li>Metal deck, clips, lines or accessories to structural steel or bar joist.</li> <li>Longer fasteners can be used in retrofit clip and sheet applications.</li> </ul>
	1843000 1845000 1893000	1/4-14 x 1" 1/4-14 x 1-1/2" 1/4-14 x 2"	HWH HWH HWH	#3 #3 #3	.036210 .036210 .036210	0.400 0.900 1.400	

### Performance Data

	PULLOUT VALUES (avg. lbs ultimate)											
Fast	ener		Steel Gauge									
Dia	Pt	26	26 24 22 20 18 16 14 12 3/16									
8	2	119	193	265	298	491	703	959				
10	3	124	208	266	299	499	708	967	1474			
12	3	131	196	258	312	452	692	1063	1631	2998		
1/4	3	141	231	293	346	613	880	1145	1858	4550		

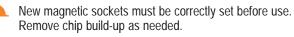
FASTENER VALUES (avg. lbs ultimate)										
Fastener (dia-tpi)	Tensile (Ibs min.)	Shear (avg. lbs ult.)	Torque (min. in Ibs)							
8-18	1545	1000	42							
10-16	1936	1400	61							
12-14	2778	2000	92							
1/4-14	4060	2600	150							

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.

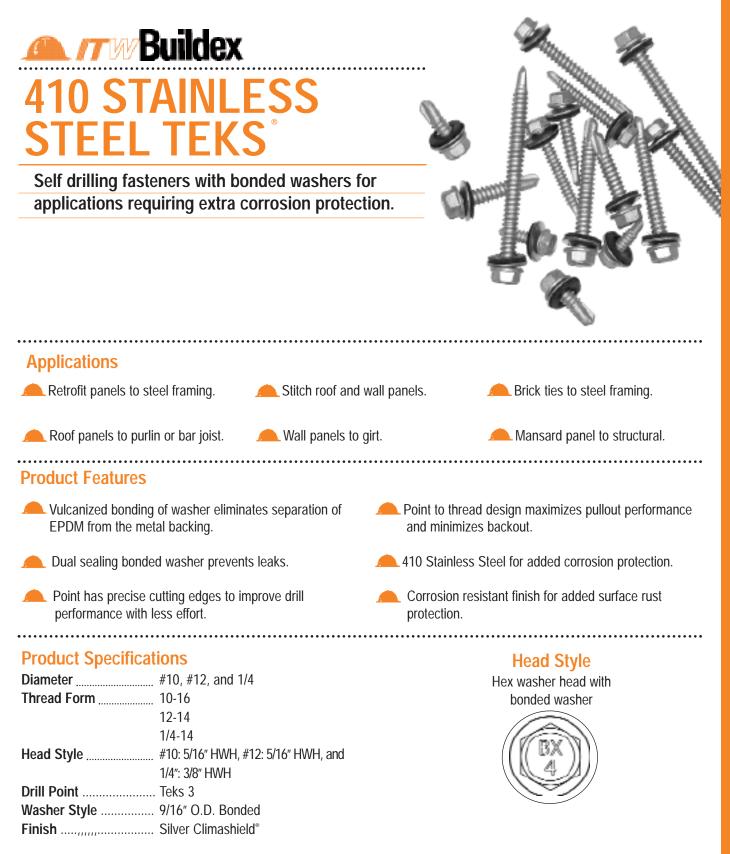




	SHEAR VALUES (avg. lbs ultimate)											
Fast	ener		Steel Gauge (Lapped)									
Dia	Pt	26	24	22	20	18	16	14	12			
8	2	294	496	560	740	1060						
10	3		455	526	728	1266	1540	1552				
12	3				769	1358	1620	1970	1986			
1/4	3				930	1442	2100	2584	2650			

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



# 410 SS TEKS<sup>®</sup> Self Drilling Fastener with Bonded Washer

#### **Selector Guide**

	Part #	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Applications
And Personne of the local division of the lo	1850000	10-16 x 3/4"	HWH	#3	.036175	0.205	Brick tie to steel framing.
123	1848000	10-16 x 1-1/2"	HWH	#3	.036175	0.955	
12	1853000	12-14 x 1"	HWH	#3	.036210	0.400	<ul> <li>Mansard panel to steel framing.</li> </ul>
EX.	1851000	12-14 x 1-1/4"	HWH	#3	.036210	0.620	
15	1854000	12-14 x 1-1/2"	HWH	#3	.036210	0.850	Roof panel to purlin.
15	1860000	12-14 x 2"	HWH	#3	.036210	1.330	- Wall papel to girt
15	1857000	1/4-14 x 1"	HWH	#3	.036210	0.280	Wall panel to girt.
25	1861000	1/4-14 x 1-1/4"	HWH	#3	.036210	0.530	• Stitch roof and wall panels.
151	1862000	1/4-14 x 1-1/2"	HWH	#3	.036210	0.780	
5.1	1882000	1/4-14 x 2"	HWH	#3	.036210	1.280	Retrofit panels to structural.
w la	1892000	1/4-14 x 3"	HWH	#3	.036210	2.280	

#### Performance Data

	PULLOUT VALUES (avg. lbs ultimate)											
Fast	ener	Steel Gauge										
Dia	Pt	26	26 24 22 20 18 16 14 12 3/16									
8	2	119	193	265	298	491	703	959				
10	3	124	208	266	299	499	708	967	1474			
12	3	131	196	258	312	452	692	1063	1631	2998		
1/4	3	141	231	293	346	613	880	1145	1858	4550		

FASTEN	FASTENER VALUES (avg. lbs ultimate)										
Fastener (dia-tpi)											
8-18	1545	1000	42								
10-16	1936	1400	61								
12-14	2778	2000	92								
1/4-14	4060	2600	150								

	SHEAR VALUES (avg. lbs ultimate)										
Fast	ener		Steel Gauge (Lapped)								
Dia	Pt	26	24	22	20	18	16	14	12		
8	2	294	496	560	740	1060					
10	3		455	526	728	1266	1540	1552			
12	3				769	1358	1620	1970	1986		
1/4	3				930	1442	2100	2584	2650		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screw gun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.



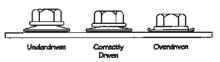
New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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- Overdrivng may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

### Properly Seated Washers



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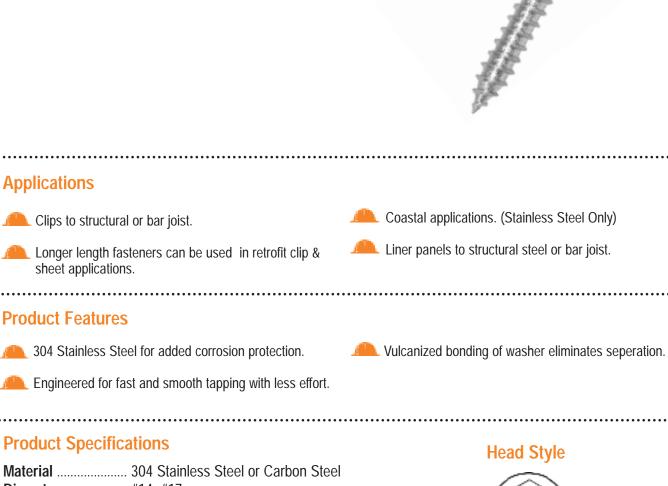




# **304 SS & CARBON TAPPERS**

Self tapping fasteners for applications requiring extra

corrosion protection.



	304 Stainless Steel of Carbon Ste
Diameter	#14, #17
Thread Form	. 14 - 10
	17 - 9
Head Style	. 3/8″ AF HWH
Point	Туре А
Finish	Carbon = Electro Zinc
	Stainless = Electro Zinc



# **304 SS & CARBON TAPPERS**

PRODUCT REPORT NO. 040601



Juide	Carbon Steel Electro Zinc Part #	304 Series Electro Zinc Part #	Description	Carbon Steel Box Qty.	304 SS Box Qty.
	1874200 1875200 1877200 1879200 1880200 1881200 1886200 1887200	1863000 1864000       	14 x 3/4" HWH W/ BD Type A Tappers 14 x 1" HWH W/ BD Type A Tappers 14 x 1-1/2" HWH W/ BD Type A Tappers 14 x 2" HWH W/ BD Type A Tappers 14 x 2-1/2" HWH W/ BD Type A Tappers 14 x 3" HWH W/ BD Type A Tappers 17 x 3/4" HWH W/ BD Type A Tappers 17 x 1" HWH W/ BD Type A Tappers	2,500 2,500 1,500 1,500 1,000 1,000 2,500 	2,500 2,500 2,000 1,500 1,000 750 2,000 2,000
5. TO					

#### Performance Data

with B	onded		PULLOUT VALUES (avg. lbs ultimate)								
Washer		Gauge	26	24	22	20	18	16	14		
Fastener		Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075		
14		Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7		
14	Type A		191	252	336	371	545	694	884		
Fact	onor	Gauge	26	24	22	20	18	16	14		
r asi	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075		
17	Tuno A	Drill Size	1/8"	5/32"	5/32"	3/16"	#2	#2	1/4"		
17	Туре А		263	307	425	475	559	791			

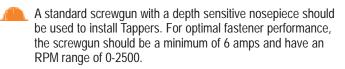
with B	onded		PULL	PULLOVER VALUES (avg. lbs ultimate)								
Was	sher	Gauge	26	24	22	20	18	16	14			
Fastener		Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075			
14	Type A	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7			
14	1Jpc //		595	827	1093	1341	1931	2229	2696			
Fact	onor	Gauge	26	24	22	20	18	16	14			
Fasi	ener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075			
17	Type A	Drill Size	1/8"	5/32"	5/32"	3/16"	#2	#2	1/4"			
17	туре А		565	792	970	1100	1556	1813	2065			

	Bonded sher	SHEAR VALUES (avg. lbs ultimate)								
Fas	tener	Gauge	26-14	24-14	22-14	20-14	18-14			
14	Type A	Drill Size	#7	#5	#2	#2	0.234"			
14	туре А		534	704	863	1245	2120			
Fas	tener	Gauge	26-18	24-18	22-14	20-14	18-14			
17	Turna A	Drill Size	#2	1/4"	1/4"	1/4"	1/4"			
	Туре А		454	1013	1264	1544	1294			

304 SS FASTENER VALUES (avg. lbs ultimate)										
Fastener										
(dia-tpi)	(lbs min.)	(avg. lbs ult.)	(min. in lbs)							
14-10	2684	2148	127							
17-9	N/A	N/A	229							

CARBON STEEL FASTENER VALUES (avg. lbs ultimate)										
Fastener (dia-tpi)										
14-10	4060									
17-9	5000	2750	173							

#### **Tools and Techniques**





Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com The fastener is fully seated when the head is flush with the work surface.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



# HTZ<sup>™</sup> High Torque Zinc Die Cast Long Life Metal Building Teks<sup>®</sup> Fasteners

Buildex HTZ fasteners exhibit the highest torsional head

strength in the zinc die cast market... no head failures.



#### Applications

- Panel over blanket insulation to steel frame.
- Stitch roof and wall sidelaps.
- Standing seam roof system endlaps.

### **Product Features**

- HTZ patented "Internal Spline" provides the strongest torsional values in the industry ... no head failures.
- Zinc aluminum alloy head provides acceptable long life resistance ... no red rust.
- "No mar radius head design" will not scratch, pierce or damage panels if overdriven.
- Indented HWH provides excellent socket stability.

# Product Specifications

- Diameter.....#12, 1/4, #17
- Thread Form......12-14, 1/4-14, 17-14, 9-15
- Point Type ...... Teks 1, Teks 2, Type AB
- Finish ...... Climaseal®

Available with P<sup>3</sup> powder paint



No Mar Radius Head Design

- For improved appearance and extra life an integral design controls the EPDM washer ... maximum sealing protection.
- Non-walking point, fast material engagement.

.....

Point-to-thread design maximizes pullout performance and minimizes backout.

#### Head Style

5/16 HWH zinc-aluminum alloy with integral washer design.



## HTZ HIGH TORQUE ZINC DIE CAST LONG LIFE TEKS FASTENERS

Product Report No. 72100



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment
1721053	1/4-14 x 7/8″	HTZ	#1	.024095	.320
1727053	12-14 x 1	HTZ	#2	.024095	.310
1729053	12-14 x 1-1/2"	HTZ	#2	.036210	.790
1757053	12-14 x 2″	HTZ	#2	.036210	1.40
1723053	1/4-14 x 1-1/4"	HTZ	#2	.036210	.630
1778053	1/4-14 x 1-1/2"	HTZ	AB		1.180

#### Performance Data

	Pullout Values (average lbs. ultimate)												
Fast	tener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
12	2	156	243	283	375	605	848	1181	1856	3520	-		
	1	208	329	428	562	800	1151	-	-	-	-		
1/4	2	141	231	293	346	613	830	1145	1858	4550	-		
	AB	235	365	496	597	702	926	1180	1690	3446	4212		

Sheet Steel Gauges								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105″	.075″	.060″	.048″	.036″	.030″	.024″	.018″

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths	
must be used for satisfactory application.	

The values listed are ultimate averages acheived under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks<sup>®</sup>. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

	Shear Values (average lbs. ultimate)											
Fast	ener		Steel Gauge (lapped)									
Dia.	Pt.	26	24	22	20	18	16	14	12			
12	2	365	600	623	898	1370	1758	2138	2202			
	1	511	849	885	1244	1764	-	-	-			
1/4	2	-	-	-	930	1442	2100	2584	2650			
	AB	422	482	669	889	1157	-	-	-			

Fastener Values									
Fastener (dia-tpi)	Tensile Shear Tor (lbs. min.) (avg.lbs.ult.) (min.i								
12-14	2778	2000	92						
1/4-14	4060	2600	150						

- The fastener is fully seated when the head is flush with the work surface.
  - The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com HTZ<sup>\*\*</sup>, Teks<sup>\*\*</sup> and Climaseal<sup>\*\*</sup> are trademarks of ITW Buildex and Illinois Tool Works Inc.

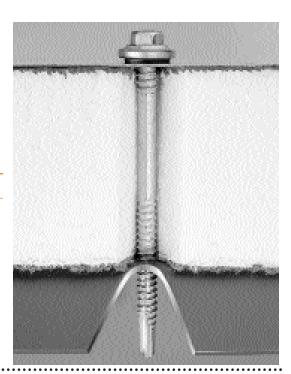


TEKS®

# **Exterior Rigid Insulation Fasteners**

The original self-drilling fasteners designed specifically for rigid insulation

#### for rigid insulation.



## Applications

Roof and wall panel over rigid insulation to steel framing.

#### **Product Features**

- Unique rider section stops panel jacking, point burnout and breakage.
- High thread under the head prevents panel stripout.
- Improved in place aesthetics.
- Available in Scots<sup>®</sup> and Maxiseal<sup>®</sup> headstyles.
- Maximum pullover performance.
- **Excellent driving stability**.

## Product Specifications

Diameter#1	12
Thread Form 12	2-14 with rider section
Head Style 5/	/16" HWH Maxiseal
	/16" HWH Scots 300 Series tainless
Washer Style 9/	/16" O.D. Integral System
Drill Point Te	eks 3
Finish C	limaseal
Av	vailable with P <sup>3</sup> powder paint

Seals when driven at an angle.

Roof panel over spacer block and insulation to eave purlin.

- Eastens the broadest range of insulation thickness.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

#### **Head Styles**

Maxiseal Head

Scots Head







## EKS<sup>®</sup>Exterior Rigid Insulation Fasteners

Selector Guide

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Insulation Range	Box Qty	Application
Maxisea	8						
1034000	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	
1036000	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	Roof and wall panel over rigid
1038000	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	insulation to steel framing.
1040000	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	
Scots <sup>®</sup>							
1169200	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	Roof panel over spacer block
1170200	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	and insulation to eave purlin.
1171200	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	
1172200	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	

#### **Performance Data**

	Pullout Values (average lbs. ultimate)									
Fast	ener		Steel Gauge							
Dia.	Pt.	26	26 24 22 20 18 16 14 12 3/16							3/16
12	3	142	42 211 289 341 551 757 1063 1631 299							2998

Fastener Values								
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs. )					
12-14	2778	2000	90					

#### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

Sheet Steel Gauges									
Gauge No. 12 14 16 18 20 22 24 26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

	Shear Values (average lbs. ultimate)										
Fast	ener		Steel Gauge (lapped)								
Dia.	Pt.	26	26 24 22 20 18 16 14						12		
12	3	-	769 1358 1620 1970 1986								

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





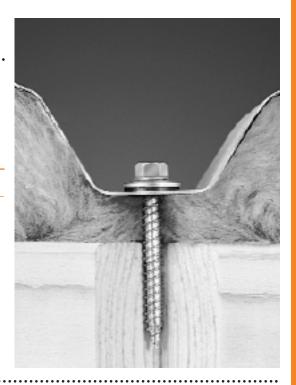
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# TRUGRIP<sup>™</sup> GT Metal-to-Wood Fasteners

The preferred fastener by the leading post frame builders and manufacturers.



#### Applications

- Roof and wall panel to wood structure.
- Panel over insulation to wood structure.

#### **Product Features**

- Non-walking sharp gimlet point for fast material engagement.
- **\_\_\_\_** Double lead thread for fast panel pick-up.
- Dual sealing bonded washer prevents leaks.

## **Product Specifications**

Diameter	#9 and #12
Thread Form	9-15 double lead 12-14
Head Style	1/4″ HWH
Washer Style	Galvanized (G-90)
Drill Point	Gimlet
Finish	Climaseal
	Available with P <sup>3</sup> powder paint

*A* Stitch roof and wall panel.

- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- High hat HWH for driving stability.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

#### Head Styles Hex Washer Head





Hex Washer Head with Bonded Washer



# TRUGRIP GT METAL-TO-WOOD FASTENERS



**Selector Guide** 

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Applications
1271000 1272000 1275000 1276000 1558000	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1-1/2"	HWH HWH HWH HWH 5/16" AF HWH	Gimlet Gimlet Gimlet Gimlet Type 17	.012048 .012048 .012048 .012048 .012048	0250 0750 1.000-1.750 1.500-2.250 .445	7,000 4,000 1,500 1,500 3,000	<ul> <li>Wall panel to wood structure</li> <li>Panel over insulation to wood.</li> </ul>
1277000 With 1/2" B	12-14 x 3/4" onded Washer	HWH	Gimlet	.012048		4,000	<ul> <li>Stitching of wall panel.</li> </ul>
1262000 1264000 1267000 1268000 1269000 1525053 1526053 1270000	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1" 14-10 x 1-1/2" 12-14 x 3/4"	HWH HWH HWH HWH 3/8" AF HWH 5/16" AF HWH *HWH	Gimlet Gimlet Gimlet Gimlet Gimlet Type 17 Type 17 Gimlet	.012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750 1.500-2.250 0445 0750	4,000 2,500 2,000 1,500 1,000 2,500 2,000 4,000	<ul> <li>Roof and wall panel to wood.</li> <li>Panel over insulation to wood.</li> <li>Stitching of roof and wall</li> </ul>
*With 9/16"	O.D. Bonded Was	sher.					panel.

#### Performance Data

Pullout Values in Steel (average lbs. ultimate)									
Fastener	Steel Gauge								
Dia.	26	24	22	20	18				
9	171	252	329	401	634				
12	199	271	360	426	656				

Pullout Values in Wood (average lbs. ultimate)									
Fastener	Embedment in 2" x 4"								
Dia.	1/2"	3/4"	1"	1-1/4"	1-1/2"				
9	198	328	571	728	872				
12	210	335	-	-	-				

Fastener Values									
Fastener	Tensile	Shear	Torque						
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)						
9-15	1800	1200	50						
12-14	2778	2000	92						

Pullover Values (average lbs. ultimate)										
Fastener Steel Gauge										
Dia.		26	24	22	20	18				
9	Unwashered	465	623	815	1049	1549				
9	Washered	515	674	875	1100	1627				
12	Unwashered	527	699	863	912	1185				
12	Washered	587	744	915	993	1246				

Sheet Steel Gauges							
Gauge No.	Decimal Equivalent						
18	.048"						
20	.036"						
22	.030"						
24	.024"						
26	.018"						
28	.015"						
30	.012"						

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip<sup>™</sup>. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.





Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com TruGrip<sup>™</sup> GT and Climaseal<sup>®</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc.



# **SCOTS**<sup>®</sup> **TRUGRIP**<sup>™</sup> Long Life Post Frame Fasteners





## Applications

- **Roof and wall panel to wood structure.** 
  - Panel over insulation to wood structure.

#### **Product Features**

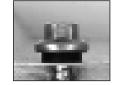
- Integral washer head design seals even when driven at an angle.
- 300 series stainless head most preferred for galvalume long life panels.
- #10 Hi-Lo thread has 30% greater pullout than #9 in wood.

#### **Product Specifications**

Diameter	#10 and #12
Thread Form	10-16 Hi-Lo and 12-14 Double Lead Scots Head
Head Style	1/4" Across Flats HWH (300 Series Stainless)
Washer Style	7/16" O.D. Integral Head with EPDM Washer
Drill Point	#10: Type 17 #12: Gimlet
Finish	Climaseal <sup>®</sup> Available with P <sup>3</sup> powder paint

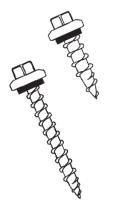
- Stitch roof and wall panel.
- Climaseal<sup>®</sup> long life finish resists corrosive elements in wood.
- Type 17 point for fast cutting and easier tapping.

### Head Style



# **SCOTS<sup>®</sup> TRUGRIP**<sup>™</sup>LONG LIFE POST FRAME FASTENERS

**Selector Guide** 



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Common Applications
1951053 1953053 1955053 1957053	10-16 x 1" 10-16 x 1-1/2" 10-16 x 2" 10-16 x 2-1/2"	HWH HWH HWH HWH	Type 17 Type 17 Type 17 Type 17	.012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750	2,500 2,500 1,000 1,000	<ul> <li>Roof and wall panel to wood structure.</li> <li>Panel over insulation to wood structure.</li> </ul>
1691053	12-14 x 3/4"	HWH	Gimlet	.012048		4,000	Stitching of roof and wall panel.

#### Performance Data

Pullout Values in Steel (average lbs. ultimate)										
Fastener		Steel Gauge								
Dia.	26	24	22	20	18					
9	171	252	329	401	634					
10	151	238	291	359	478					
12	199	271	360	426	656					

Fastener Values			
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)
9	1800	1200	50
10	1927	1200	71
12	2778	2000	92

Pullout Values in Wood (average lbs. ultimate)					
Fastener	Embedment in 2" x 4" (SYP)				
Dia.	1/2"	3/4''	1"	1-1/4"	1-1/2"
9	198	328	571	728	872
10	256	710	753	1121	1358
12	210	335	-	-	-

Pullover Values (average lbs. ultimate)						
F	astener	Steel Gauge				
Dia.		26	24	22	20	18
9	Washered	515	674	875	1100	1627
10	Washered	548	932	1122	1444	1894
12	Washered	587	744	915	993	-

Sheet Steel Gauges		
Gauge No.	Decimal Equivalent	
18	.048"	
20	.036"	
22	.030"	
24	.024"	
26	.018"	
28	.015"	
30	.012"	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Scots TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
  - Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





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## **Product Specifications**

**Base Kit Contents** 

- Dekstrip material
- 1" x 4' Aluminum termination strip
- 3" x 2' Splice tape

## **Selector Guide**

Base Kit Part No.	Description	Weight	Fasteners Needed (1-1/2" o.c.)
4157910	7″ x 75′	26 lb.	1200
4155910	9″ x 75′	31 lb.	1200
4156910	12″ x 75′	38 lb.	1200
4171910	18″ x 50′	30 lb.	800

## **Accessories for Dekstrip**

Part #	Description	Used On
1175100	1/4-14 x 1-1/8" Scots® T/1	Metal roof and wall
3358407	1/4 x 1-3/4" Scots Tapcon	Concrete/masonry
4172910	.040 x 1" x 4' Aluminum Termination Strip	Terminating/joining ends of Dekstrip
4040910	Sikaflex 201 Polyurethane Sealant	Sealing edges on all surfaces
4178910	3" x 2' Splice tape	Splicing, lapping, sealing to all surfaces
3379910	Condrive <sup>®</sup> 500 Tool	Basic (2) Piece Tapcon® installation tool
3103910	Condrive <sup>®</sup> 1000 Tool	(2) Piece Tapcon <sup>®</sup> installation tool
3119910	Condrive <sup>®</sup> 2000 Tool	(1) Piece Tapcon <sup>®</sup> installation tool

# **DEKSTRIP** Expandable Edge Flashing

## Installation Guidelines

#### **Basic Installation**



1. Snap a chalk line to provide a guide for applying sealant.



2. Apply a continuous bead of sealant along chalk line.



 Position top edge of Dekstrip over seal bead and install Buildex fasteners at 1-1/2" maximum intervals on top edge. Repeat steps 1, 2, and 3 for the bottom edge.

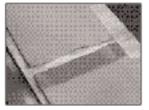


 Apply additional sealant to both fastened edges for maximum weather-tight sealing.

#### Splicing

#### Materials Needed:

- · Leather Gloves
- · Heat Gun
- 3" x 2' splice tape
- Shears or scissors



1. Apply splice tape to Dekstrip.



 Position second Dekstrip over tape & press in place.



3. Apply heat and press firmly to seal edges.

#### **Detailed Instructions**

- Cut splice tape (supplied in Dekstrip carton) to the width needed and remove clear film from one side of the tape. Lining up the edges, press the tape firmly onto the Dekstrip to remove air pockets.
- 2. Remove remaining film from tape. Apply second piece of Dekstrip over tape and press firmly.
- 3. Apply heat over spliced area for 1-2 minutes while applying firm pressure over entire spliced area to ensure adhesion.
- 4. Turn material over and repeat step 3.

#### Joining ends around round pipes



1. Cut splice tape to length, remove film from one side and apply to Dekstrip.



2. Remove film from top of splice tape.



Overlap top piece of Dekstrip and press onto tape.

3



 Fold termination strip in half, cut to wideth, and slide over spliced area.



 Fasten through top of termination strip, Dekstrip, and back of strip with Scotsfasteners or rivets.



 Apply sealant to all seams.



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## DEKTITE SQUARE<sup>™</sup> DEKTITE EZI-SEAL<sup>™</sup>

### **Pipe Flashings**

The Original Flexible Pipe Flashing System Now With a

Square Base and Square with Pre-Applied

Sealing Gasket



### Applications

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

### Product Features

### Dektite Square

- Excellent property retention in temperature extremes (continuous range of -65°F to 250°F).
- Made of long life, flexible, weatherproof black EPDM rubber.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 17 3/8" diameter pipes.
- One piece construction is easy to install.
- Proven resistance to ozone and ultra-violet light.
- Ideal for steep slope (up to 45°) roofs.

### **Product Specifications**

#### Pipe Diameter Ranges......1/4" to 17 3/8"

### Dektite EZi-Seal Installation Guidelines



**STEP 1:** Cut Dektite<sup>®</sup> at appropriate pipe diameter marking.



Slide Dektite<sup>®</sup> flashing down over pipe.

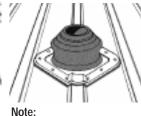


STEP 3: Press Dektite<sup>®</sup> base into contours of panel configurations. (Apply sealant to square Dektite underside) STEP 4: Fasten Dektite\* to surface with Buildex SCOTS\* self-drilling fasteners. (Apply

sealant around square

Dektite Base)

Materials..... Black EPDM



Use these Dektite<sup>®</sup> productson the 'diamond' or bias for enlarged holes and penetrations on steep pitched roofs up to 45<sup>°</sup> or deep corrugations.

Notes: • Dektite<sup>®</sup> can be installed over or between the ribs of standard panels.

- DO NOT install over SSR or architectural panel ribs.
- Generally no sealant is required where the Dektite\* collar provides a compression fit around the pipe. However, some metal pipes and flues include a
  seam which may require a local application of silicone sealant at the pint where the Dektite\* collar crosses the seam.

### Dektite EZi-Seal

- Same features and benefits of Dektite Square with these added benefits:
- Base gasket eliminates the need for additional chemical sealers.
- Watertight seal achieved at 40% compression of gasket.
- Seals on wet or dry surfaces.

PRODUCT REPORT NO. 030104

### **DEKTITE SQUARE** & EZI-SEAL PIPE FLASHINGS PRODUCT REPORT NO. 030104

### **Selector Guide**

Part Number	Description	Pipe Outside Diameter	Dektite Base Dimensions
4159910	Mini SQ	0" - 1 3/8"	3 7/8" x 3 7/8"
4147910	Mini EZ	0" - 1 3/8"	3 7/8″ x 3 7/8″
4160910	#1 SQ	1/4" - 2 1/8"	5 3/8″ x 5 3/8″
4148910	#1 EZ	1/4" - 2 1/8"	5 3/8″ x 5 3/8″
4161910	#2 SQ	2" - 2 3/4"	7″ x 7″
4149910	#2 EZ	2" - 2 3/4"	7" x 7"
4162910	#3 SQ	2" - 4 3/4"	8 9/16″ x 8 9/16″
4150910	#3 EZ	2" - 4 3/4"	8 9/16″ x 8 9/16″
4163910	#5 SQ	4 1/2" - 6 1/4"	11 3/16" x 11 3/16"
4151910	#5 EZ	4 1/2" - 6 1/4"	11 3/16" x 11 3/16"
4194910	#7 SQ	6 1/4" - 8 3/4"	14 3/8″ x 14 3/8″
4152910	#7 EZ	6 1/4" - 8 3/4"	14 3/8" x 14 3/8"
4195910	#8 SQ	8 3/4" - 11 3/4"	17 7/8″ x 17 7/8″
4153910	#8 EZ	8 3/4" - 11 3/4"	17 7/8″ x 17 7/8″
4196910	#9 SQ	11 1/2" x 17 3/8"	22 7/8″ x 22 7/8″
4154910	#9 EZ	11 1/2" x 17 3/8"	22 7/8" x 22 7/8"



*Note:* When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommodate the same pipe diameter. **Recommended Fastener: 1/4-14 x 1-1/8" Scots**<sup>®</sup> **Teks**<sup>®</sup>/1, part number 1175153.

### **Performance Data**

ASTM Method	Test Description	Specification	Test Results	ASTM Method	Test Description	Specification	Test Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1537 psi	D2137	Low Temperature Brittleness- 3 mins.	Non-brittle	Passed
D412	Ultimate Elongation (%)	350 min.	535		at -40° F		
				D624	Tear Resistance Die C	125 pounds	130
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed	DOLT	(min.) per inch of width min.	per inch of width	pounds
D673	Heat Aging - 70 hrs.at 212° F Change in Hardness (points)	± 15 max.	+8	U.L. 94	Flame Resistance	U.L. 94 H.B.	Passed
	Change in Tensile Strength (%) Change in elongation (%)	+ 30 max. + 50 max. + 50 max.	-4.7 -26	L		1	



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## **DEKTITE**<sup>®</sup> AND **RETROFIT DEKTITE Pipe Flashings**

The original flexible pipe flashing system with a 20 year warranty.



#### **Applications**

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

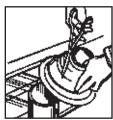
### **Product Features**

- Made of long life, flexible, weatherproof gray EPDM rubber or red silicone.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM and silicone will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 18" diameter pipes.

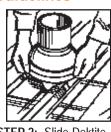
### **Product Specifications**

Pipe Diameter Ranges...... 1/4" to 18" - Dektite 3/4" to 10" - Retrofit Dektite 1/4" to 18" - Silicone

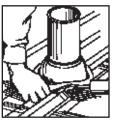
### Dektite Installation Guidelines



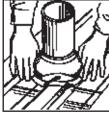
STEP 1: Cut Dektite at appropriate pipe diameter marking.



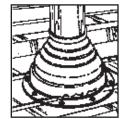
STEP 2: Slide Dektite flashing down over pipe.



STEP 3: Apply sealant on underside of flexible aluminum base.



STEP 4: Press Dektite base into contours of panel configuration.



STEP 5: Fasten Dektite to surface with Buildex SCOTS self-drilling fasteners. Apply additional sealant around base if desired.

One piece construction is easy to install.

- Pleated cone adjusts to any roof pitch and allows for complete flexibility.
- EPDM has a continuous service temperature range of -65°F to +250°F.
- Silicone has a continuous service temperature range of -40°F to +350°F
- Proven resistance to ozone and ultra-violet light.

Materials..... EPDM - Standard and Retrofit Silicone - High Temperature

Notes: • Dekite can be installed over or between the ribs of standard panels. • DO NOT install over SSR or architectural panel ribs.

· Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar crosses the seam.

#### **DEKTITE**<sup>®</sup> **RETROFIT DEKTITE**<sup>®</sup> PIPE FLASHINGS Product Report No. 02714 Selector Guide

Dektite Flashing Guide								
Part Number	Description	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Quantity			
4001910	Mini	1/4"-1-1/8"	3-1/2"	1-3/4"	20			
4003910	1	1/4"-2"	4-3/4"	3"	10			
4004910	2	1-3/4"-3-1/4"	6-1/4"	4"	10			
4009910 4035910	3 #3 Silicone	1/4"-5"	7-3/4"	4"	10			
4011910	4	3"-6"	9-1/4"	5"	10			
4016910 4036910	5 #5 Silicone	4"-7"	10-3/4"	5"	5			
4018910	6	5"-9"	12-1/2"	6"	5			
4020910	7	6"-11"	14-1/2"	6"	5			
4025910 4038910	8 #8 Silicone	7"-13"	16-1/2"	6"	5			
4028910 4039910	9 #9 Silicone	10"-18"	25-3/8"	8"	2			





Standard Dektite

Retrofit Dektite

Retrofit Dektite Selector Guide									
Part Number	Dektite Size Number	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Qty				
4029910	801	3/4"-2-3/4"	6-3/10"	3-1/2"	10				
4030910	802	2"-7-1/4"	10-3/4"	5-3/5"	5				
4031910	803	3-1/4"-10"	14-1/2"	5-4/5"	5				

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommodate the same pipe diameter. Recommended Sealant: Chemseco Sikaflex\* sealant, part number 4040910. Recommended Fastener: 1/4-14 x 1-1/8" Scots\* Teks\*/1, part number 1175153.

### Performance Data

ASTM Method	Test Description	Specification	Test Results	ASTM Method	Test Description	Specification	Test Results	
D412	Tensile Strength (min. psi rating)	1450 psi min.	1537 psi	D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed	
D412	Ultimate Elongation (%)	350 min.	535		5 111113. 81 -40 1			
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed	D624	Tear Resistance Die C (min.) per inch of width min.	125 pounds per inch of width	130 pounds	
D673	Heat Aging - 70 hrs. at 212°F • Change in Hardness (points)	± 15 max.	+8					
	Change in Tensile Strength (%)	ange in Tensile Strength (%) ± 30 max4.7 U.L. 94		U.L. 94	Flame Resistance	U.L. 94 H.B.	Passed	
	Change in Elongation (%)	± 50 max.	-26					

### Retrofit Dektite Installation Guidelines



STEP 1: Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.



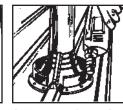
STEP 2: Wrap Retrofit Dektite around the pipe. Engage the top section of the joiner first, then proceed down until joiner is completely engaged.



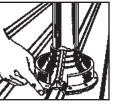
STEP 3: Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.



the underside of the ribbed Dektite to the panel with aluminum base. Press Retrofit Dektite against contours of the panel configuration.



STEP 4: Apply sealant to STEP 5: Attach Retrofit SCOTS® self-drilling screws. Screws should be mechanical locking joiner spaced as necessary to avoid gaps between the base and the panel.



STEP 6: Apply additional sealant around the top of the Dektite, near the seam.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



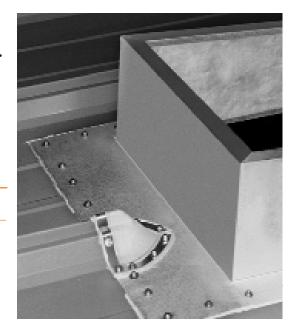
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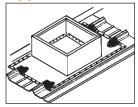


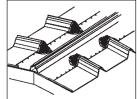
### **DEK-CAP**<sup>™</sup> Standing Seam Roof End Cap Flashing

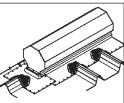
The only universal end cap flashing!!

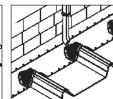


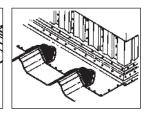
### **Applications**











### **Product Features**

- Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

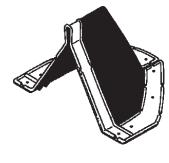
### **Product Specifications**

Material	Thermal Elastomer
Width	7-1/4"
Length	5-3/4"
Height	3-5/16"
Color	Gray

- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to 250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.

### **DEK-CAP**<sup>™</sup> STANDING SEAM ROOF END CAP FLASHING

**Selector Guide** 



ntity

### **Performance Data**

ASTM Method	Test Description	Test Specification	Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1500 PSI
D412	Ultimate Elongation (%)	350 min.	450
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed
D573	Heat Aging - 70 hrs. at 212°F •Change in Hardness (points) •Change in Tensile Strength (%) •Change in Elongation (%)	± 15 max. ± 30 max. ± 50 max.	+3 +2 -3

ASTM Method	Test Description	Test Specification	Results
D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.)	125 pounds per inch of width min.	Passed

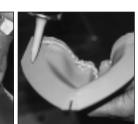
### **Installation Guidelines**



STEP 1: Bend top so that both sides are parallel to metal roof.



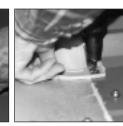
**STEP 2:** Press Dek-Cap edges into contours of panel configuration.



STEP 3: Remove and apply sealant on underside of flexible aluminum edging.



STEP 4: Slide Dek-Cap flashing over panel profile.



STEP 5: Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots self-drilling fasteners.



**STEP 6:** Apply additional sealant around base if desired.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



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Product Report No. 06090

## **TAPCON** The Original Masonry Fastening System

The original masonry anchor that cuts threads into concrete, brick or hollow block.

Advanced Threadform Technology" Easier to installless torque required!

### **Applications**

- Electrical junction boxes and conduit clips to masonry.
  - Wood headers and furring strips to masonry.

### **Product Features**

- Fast installation ... drill a hole ... drive an anchor.
- Packaged with one Tapcon "close tolerance" masonry drill bit per 100 anchors. Also available in bulk packaging.
- Available in 3/16" diameter up to 4" in length and 1/4" diameter up to 6" in length.
- Compatible for use in ACQ treated wood.
- Replaces small diameter expansion anchors, plugs and screws in light to medium duty applications.
- No need to pre-spot holes ... and no inserts are required.
- Reversible and removable ... can be installed close to an edge.

### **Approvals and Listings**

Miami Dade County Product Control Approved

- HVAC strapping to masonry.
- Plywood backer boards to masonry.
- Exterior insulation systems to masonry.

### **Installation Tools**

NEW

**DESIGN!** 

- Condrive 500° Compact high speed installation tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Condrive 1000° A multi-purpose tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Buildex Condrive Tools are designed to specifically install Tapcon Anchors and to fit standard hammer drills.



3/16" Diameter: #2 phillips flat head (PFH)

1/4" Diameter: #3 phillips flat head (PFH)

3/16" Diameter:1/4" slotted hex washer head (HWH)

1/4" Diameter: 5/16" slotted hex washer head (HWH)

City of Los Angeles RR25644

Product Specifications

Diameter ...... 3/16" and 1/4"

Thread Form..... Original notched Hi-Lo®

Point Type ..... Nail

Finish ...... Blue Climaseal®

Head Styles





### HE ORIGINAL TAPCON MASONRY FASTENING SYSTEM

### Selector Guide

Part Number		Description	Drill Bit	Part		Common Applications
PFH	Н₩Н			Number	Thickness	
3169407	3139407	3/16 x 1-1/4"	5/32 x 3-1/2"	3095910	0 - 1/4"	•Mounting brackets; control panels; cable clamps, conduit clips,
3183407	3153407	1/4 x 1-1/4"	3/16 x 3-1/2"	3098910	0 - 1/4"	junction switch and control boxes.
3171407	3141407	3/16 x 1-3/4"	5/32 x 3-1/2"	3095910	1/ - 3/4"	•1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable
3185407	3155407	1/4 x 1-3/4"	3/16 x 3-1/2"	3098910	1/4 - 3/4"	clamps; conduit clips, junction, switch and control box meters.
3173407	3143407	3/16 x 2-1/4"	5/32 x 4-1/2"	3096910	3/4" - 1-1/4"	•1 x 2 wood furring; 3/4" plywood backer boards; metal safety grating.
3187407	3157407	1/4 x 2-1/4"	3/16 x 4-1/2"	3099910	3/4" - 1-1/4"	-1 x 2 wood running, 3/4 piywood backer boards, metal safety grating.
3175407	3145407	3/16 x 2-3/4"	5/32 x 4-1/2"	3096910	1-1/4" - 1-3/4"	•2 x 4 wood nailers
3189407	3159407	1/4 x 2-3/4"	3/16 x 4-1/2"	3099910	1-1/4" - 1-3/4"	
3177407	3147407	3/16 x 3-1/4"	5/32 x 5-1/2"	3097910	1-3/4" - 2-1/4"	•Sill plates; 2 pieces of 2 x 4 or 2 x 6 to masonry. Insulation to
3191407	3161407	1/4 x 3-1/4"	3/16 x 5-1/2"	3100910	1-3/4" - 2-1/4"	masonry.
3179407	3149407	3/16 x 3-3/4"	5/32 x 5-1/2"	3097910	2-1/4" - 2-3/4"	
3193407	3163407	1/4 x 3-3/4"	3/16 x 5-1/2"	3100910	2-1/4" - 2-3/4"	
3181407	3151407	3/16 x 4"	5/32 x 5-1/2"	3097910	2-1/2" - 3"	
3195407	3165407	1/4 x 4"	3/16 x 5-1/2"	3100910	2-1/2" - 3"	
3197407	3167407	1/4 x 5"	3/16 x 6-1/2"	3102910	3-1/4" - 4"	
3203407	3205407	1/4 x 6"	3/16 x 7-1/2"	3206910	4-1/4" - 5"	
3379910		Condrive 500®	For 3/16 and 1/4	l diameter, Hex ar	nd Flat Heads, length	s up to 3-3/4"
3103910		Condrive 1000®	For 3/16 and 1/4	I diameter, Hex ar	nd Flat Heads, length	s up to 3-3/4"
The minimu One drill bit * <b>SDS with</b>	Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools and Tapcon Deill Bit) in order to guilts for TW Duildew system components					

(\*Condrive 1000 Only)

3/16" x 7" SDS Rotary Hammer Drill Bit, Part Number 3101910.

Drill Bits) in order to qualify for ITW Buildex system support.

### Performance Data

Tension in Normal-weight Concrete (lbs.)							
Anchor	Embedment	C	oncrete Stren	gth			
Diameter	Depth	2000 psi	4000 psi	5000 psi			
	1″	600	650	800			
3/16″	1-1/2″	1090	1090	1220			
	1-3/4″	1450	1460	1730			
	1″	750	800	950			
1/4″	1-1/2″	1380	1820	2170			
	1-3/4″	2020	2380	2770			
Shear in Normal-weight Concrete (lbs.)							
Anchor	Embedment	C	Concrete Strength				
Diameter	Depth	2000 psi	4000 psi	5000 psi			
	1″	720	720	860			
3/16″	1-1/2″	860	860	860			
	1-3/4″	870	990	990			
	1″	900	1360	1440			
1/4″	1-1/2″	1200	1380	1670			
	1-3/4″	1670	1670	1670			
Ter	sion and She	ear in CMU (	1" Embedme	ent)			
Anchor	Tensior	n (lbs.)	Shear	(lbs.)			

#### For minimum edge distance and spacing distance, please refer to the ICC-ES report or Miami-Dade report for this product. Lightweight and mediumweight Concrete Masonry Units (CMU) were defined by ASTM C 90.

340

500

400

620

730

1000

220

250

3/16"

1/4"

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#### ..... Installation Guidelines:

#### **CONDRIVE 500 GUIDELINES:**

- STEP 1: Place drill adapter into 3/8" or 1/2" chuck of standard hammer drill. Place drill bit in drill adapter and tighten set screw. Drill hole a minimum of 1/4" deeper than Tapcon anchor is to be embedded.
- STEP 2: Phillips Heads may be installed using either side of sleeve. To install a 1/4 diameter Hex Washer Head Tapcon, use large opening side of sleeve (see sleeve label). To install a 3/16 diameter Hex Washer Head Tapcon, use small opening side of sleeve (see sleeve label). Slide opposite side of sleeve over drill bit and snap onto drill bit adapter. NOTE: If driving Hex Washer Head Tapcon, driver will automatically disengage. If driving Phillips Head Tapcon, care must be taken to ensure anchor is not overdriven.
- STEP 3: Loosen set screw on side of drill adapter with 1/8" Hex Key. Do not remove completely. Replace old drill bit with new one. Align flat side with set screw and tighten screw. Do not overtighten.

#### CONDRIVE 1000 GUIDELINES:

- STEP 1: Place correct drill bit into driver adapter and drill hole 1/4" deeper than depth of embedment.
- STEP 2: Slide Condrive Installation Tool sleeve over drill bit. Snap hex head or Phillips Socket in place.
- STEP 3: Insert anchor in socket, position fixture to be fastened, begin to drive Tapcon into pre-drilled hole.
- STEP 4: The anchor is fully set when the nosepiece of the Condrive Tool automatically disengages from the socket and fixture is secured in place.

Note: Indicated tension and shear failure values were obtained in tests conducted at CEL Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate tension and shear failure values. A safety factor of 4:1 or 25% of ultimate value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon® carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

As in the case with all applications, Buildex can only suggest typical fasteners for typical applications and that the connection design is the sole responsibility of the Building Design Engineer, Architect or otherwise responsible person charged with the design of the connection. For further product information, please contact the nearest Authorized Buildex Distributor or the Buildex Technical Service Department at 1-800-323-0720.



### MAXI-SET TAPCON Masonry Fastening System

For Tapcon applications that require more anchor bearing surface.

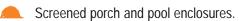


NEW

DESIGN!

### Applications

Shutters - protective and decorative.



Various sheet metal flashings.

### Product Features

- Same reliable performance and speed of installation as regular Tapcon.
- Large 5/8" diameter flange provides more bearing surface and increases pullover resistance. High 5/16" hex head adds driving stability.
- Compatible with DrivTru<sup>™</sup> socket system. Improves installation. Protects paint finish. See below.

### **Approvals and Listings**

Miami Dade County Product Control Approved

### **Product Specifications**

Diameter 1/4"

Point Type..... Nail

Thread Form..... Advanced Threadform

Technology<sup>®</sup>

Finish..... UltraShield or White UltraShield

### **Head Styles**

5/16" across flats hex with 5/8" diameter flange.

ICC-ES

ESR-1671

Installation Socket

DrivTru<sup>™</sup> 5/16" HWH Socket System. Part Number 1513910. For specifications, see Product Report Number 01213.

Decorative wrought iron.

Wood nailers and plywood attachment.

LItraShield<sup>™</sup> and White UltraShield<sup>™</sup> long-life finish deliver excellent corrosion resistance.

Optional Bronze painted head over White UltraShield

Packaged in bulk. Masonry drill bits sold separately.

to match common aluminum extrusions.

PostScrip₽icture (screwdrawing

City of Los Angeles

RR25644

Product Report No. 02718

### MAXI-SET TAPCON<sup>®</sup> MASONRY FASTENING SYSTEM

Product Report No. 02718

Selector Guide	Anchor Description	Anchor Part Number	Box Quantity	Drill Bit	Drill Bit Part Number	Anchor Finish
<u> </u>	1/4 x 1-3/4"	3294000	1,000	3/16 x 3-1/2"	3098910	UltraShield
	1/4 x 2-1/4"	3295000	1,000	3/16 x 4-1/2"	3099910	UltraShield
	1/4 x 1-3/4"	3383100*	1,000	3/16 x 3-1/2"	3098910	White UltraShield
2	1/4 x 2-1/4"	3384100*	1,000	3/16 x 4-1/2"	3099910	White UltraShield
	1/4 x 2-3/4"	3408100*	1,000	3/16 x 4-1/2"	3099910	White UltraShield
	1/4 x 3-1/4"	3409100*	750	3/16 x 5-1/2"	3100910	White UltraShield

\*Available with Bronze painted head over White UltraShield<sup>™</sup>.

Note: 2-3/4" and 3-1/4" lengths are special orders. Contact customer service for leadtimes.

### Optional Items: Original Tapcon Carbide Drill Bits, Condrive Tools and Installation Sockets.

Carbide Drill Bits (Straight Shank)	Bit Standard Part No.	Tube Qty.
3/16 x 5-1/2"	3100910	10 pcs.
3/16 x 6-1/2"	3102910	10 pcs.
3/16 x 7-1/2"	3206910	10 pcs.

Item	Part No.	Qty/Box
Condrive 500°	3379910	10
Condrive 1000°	3103910	5
NOTE: Must use a DrivTru <sup>™</sup> So	ocket (Part No. 1513910)	when using a Condrive Tool.
NOTE: Must use a DrivTru <sup>w</sup> So Carbide Drill Bits (SDS Shank)	ocket (Part No. 1513910) Bit Part No.	when using a Condrive Tool. Standard Tube Qty.

#### **Performance Data**

Tension in Normal-weight Concrete (lbs.)						
Anchor	Embedment	C	oncrete Stren	igth		
Diameter	Depth	2000 psi	4000 psi	5000 psi		
	1″	750	800	950		
1/4″	1-1/2″	1380	1820	2170		
	1-3/4″	2020	2380	2770		
Shear in Normal-weight Concrete (lbs.)						
Anchor	Embedment	C	Concrete Strength			
Diameter	Depth	2000 psi	4000 psi	5000 psi		
	1″	900	1360	1440		
1/4″	1-1/2″	1200	1380	1670		
	1-3/4″	1670	1670 1670			
Tension and Shear in CMU (1" Embedment)						
Anchor	Tension	(lbs.)	Shear (lbs.)			
Diameter	Light Weight	Medium Weight	Light Weight	Medium Weight		
1/4″	250	500	620	1000		

For minimum edge distance and spacing distance, please refer to ICC-ES report or Miami-Dade report for this product. Lightweight and medium-weight Concrete Masonry Units (CMU) were defined by ASTM C 90.

**Note:** Indicated tension and shear value were obtained in tests conducted at Cel Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon® carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

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## SCOTS TAPCON

Premium concrete anchor that combines the corrosion protection of stainless steel with the holding power of our regular carbon steel Tapcon.



### Applications

Shutters - Protective and Decorative	

- Screened Porch and Pool Enclosures
- Aluminum Fixtures

### Product Features

300 Series Stainless Steel Head.

- Pullout strength of carbon steel.
- Integral washer design provides more bearing surface.
- Rubber EPDM sealing washer "locks-out" moisture from building interior.

### **Approvals and Listings**

**Product Specifications** 

Miami Dade County Product Control Approved



Railings

Metal Roofing

Flexible Flashings

and Maxi-Set Tapcon.

fasteners.

City of Los Angeles RR25644

Head paint available in white or bronze (extra charge).

Provides the same strong holding power as regular

Reduces job call-backs to replace "weathered"

### **Head Styles**



Thread Form ..... Advanced Threadform Technology<sup>®</sup>

Point Type Nail

Finish ...... Silver Climaseal®

Head Style ...... 5/16" HWH (300 Series Stainless)







PostScripPicture

For specifications, see Product Report Number 01213.

(screwdrawing)

## SCOTS TAPCON<sup>®</sup> EXTERIOR CONCRETE ANCHOR

### **Selector Guide**

Anchor Description	Anchor Part Number	Box/Ctn Qty/Qty	Drill Bit*	Drill Bit Part Number	Anchor Finish	Head Paint
1/4 x 1-3/4"	3358407	100 / 1,000	3/16" x 3-1/2"	3098910	Silver Climaseal® Long-Life	White or Bronze
1/4 x 2-1/4"	3359407	100 / 1,000	3/16" x 4-1/2"	3099910	Coating	Call For Quote

### **Optional Items:** Original Tapcon Carbide Drill Bits, Condrive Tools and Installation Sockets.

Carbide Drill Bits	Bit Standard		Item	Part No.	Qty/Box
(Straight Shank)	Part No.	Tube Qty.	Condrive 500°	3379910	10
3/16 x 5-1/2"	3100910	10 pcs.	Condrive 1000°	3103910	5
3/16 x 6-1/2"	3102910	10 pcs.	NOTE: Must use a DrivTru <sup>™</sup> Sock	et (Part No. 1513910) when	using a Condrive Tool.
3/16 x 7-1/2"	3206910	10 pcs.	Carbide Drill Bits	Bit	Standard
			(SDS Shank)	Part No.	Tube Qty.
			3/16 x 7"	3101910	1 piece

### Performance Data

Tension in Normal-weight Concrete (lbs.)							
Anchor	Embedment Concrete Strength						
Diameter	Depth	2000 psi	4000 psi	5000 psi			
	1″	750	800	950			
1/4″	1-1/2″	1380	1820	2170			
	1-3/4″	2020	2380	2770			
Shear in Normal-weight Concrete (lbs.)							
Anchor	Embedment	C	oncrete Stren	igth			
Diameter	Depth	2000 psi	4000 psi	5000 psi			
	1″	900	1360	1440			
1/4″	1-1/2″	1200	1380	1670			
	1-3/4″	1670	1670	1670			
Tension and Shear in CMU (1" Embedment)							
Anchor	Tension	(lbs.)	Shear (lbs.)				
Diameter	Light	Medium	Light	Medium			
Diameter	Weight	Weight	Weight	Weight			
1/4″	250	500	620	1000			

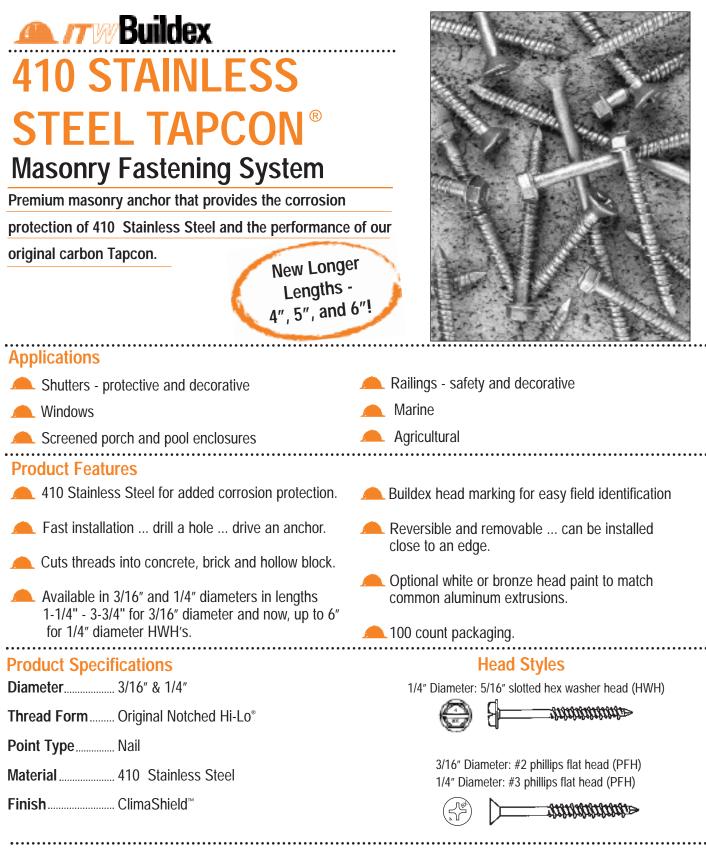
For minimum edge distance and spacing distance, please refer ICC-ES report or Miami-Dade report for this product. Lightweight and medium-weight Concrete Masonry Units (CMU) were defined by ASTM C 90.

**Note:** Indicated tension and shear values were obtained in tests conducted at Cel Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon\* carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

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1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Scots\* Tapcon\*, Maxi-Set Tapcon\*, Hi-Lo\*, Condrive 500\*, Condrive 1000\*, Climaseal\* and DrivTru\* are all trademarks of ITW Buildex and Illinois Tool Works, Inc.



#### Approvals and Listings (Miami-Dade covers 1/4" Dia. only)

Miami Dade County Product Control Approved PRODUCT REPORT NO. 02720

### **410 SS TAPCON**<sup>®</sup> Corrosive Environment Masonry Fastening System

3/16″ [	umber Diameter FH	Description	Drill Bit Part No.	Drill Bit	Fixture Thickness	Common Applications
3434	3434907 3/16 x 1-1/		3095910	5/32 x 3-1/2"	0-1/4″	Mounting brackets and control panels.
3418	3907	3/16 x 1-3/4"	3095910	5/32 x 3-1/2″	1/4-3/4″	<ul> <li>1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable clamps; conduit clips; junction, switch and control box meters.</li> </ul>
3419	9907	3/16 x 2-1/4"	3096910	5/32 x 4-1/2"	3/4-1-1/4″	Metal safety gratings, 2 x 4 wood nailers.
3420	0907	3/16 x 2-3/4"	3096910	5/32 x 4-1/2"	1-1/4"-1-3/4"	• Sills, plates 2 pieces of 2x4 or 2x6 to masonry.
342	1907	3/16 x 3-1/4"	3097910	5/32 x 5-1/2″	1-3/4x2-1/4"	Insulation to masonry.
3422	2907	3/16 x 3-3/4"	3097910	5/32 x 5-1/2"	2-1/4x2-3/4"	Marine and agricultural.
1/4″ D PFH	iameter HWH					
3373907	3367907	1/4 x 1-1/4"	3098910	3/16 x 3-1/2"	0-1/4″	Mounting brackets and control panels.
3374907	3368907	1/4 x 1-3/4″	3098910	3/16 x 3-1/2"	1/4-3/4″	<ul> <li>1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable clamps; conduit clips; junction, switch and control box meters.</li> </ul>
3375907	3369907	1/4 x 2-1/4"	3099910	3/16 x 4-1/2"	3/4 - 1-1/4"	Metal safety gratings, 2 x 4 wood nailers.
3376907	3370907	1/4 x 2-3/4"	3099910	3/16 x 4-1/2"	1-1/4" - 1-3/4"	Sills, plates 2 pieces of 2x4 or 2x6 to masonry.
3377907	3371907	1/4 x 3-1/4"	3100910	3/16 x 5-1/2"	1-3/4" - 2-1/4"	Insulation to masonry.
3378907	3372907	1/4 x 3-3/4"	3100910	3/16 x 5-1/2"	2-1/4 - 2-3/4"	Marine and agricultural.
	3459907	1/4 x 4″	3100910	3/16 x 5-1/2"	2-1/2" - 3"	Maximum attachment applications
	3460997	1/4 x 5″	3102910	3/16 x 6-1/2"	3-1/4" - 4"	(i.e., wood/insulation/masonry)
	3461907	1/4 x 6″	3206910	3/16 x 7-1/2"	4-1/4" - 5"	
3379910	3379910	Condrive 500*	For hex a	nd flat heads le	engths up to 3-	3/4".
3103910	3103910	Condrive 1000 <sup>®</sup>	For hex a	and flat heads	lengths up to 3-	-3/4".

Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools, and Tapcon Drill Bits) in order to qualify for ITW Buildex system support.

#### Performance Data

Selector Guide

Pullout (lbs.) in Concrete (3000 PSI, cured 40 days)						
Anchor Depth of Embedment in Solid Material (inches)					ial (inches)	
Diameter		1″	1-1/	4″	1-1/2″	1-3/4″
3/16″	9	64	1080	)	1360	1595
1/4″	1	381	1610	5	2041	2332
Pullout in Hollow Block						
Anchor				Depth of Embedment in		
-	iame			Solid Materials (Inches)		
D	amo			1-1/4″		
	3/16	<b>b</b> ″		540		
1/4"				754		
Shear Strength						
Anchor		And	hor		ear Strength 45 PSI Hard	

Shear Strength						
Anchor Diameter	Embodmont	Shear Strength 3145 PSI Hard Rock Concrete	Lightweight			
3/16″	1-1/4″	1460	1096			
1/4″	1-1/4″	1622	1218			

Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools and Tapcon Drill Bits) in order to qualify for ITW Buildex system support.

### Installation Guidelines Using Condrive 500

- **STEP 1:** Place drill adapter into 3/8" or 1/2" chuck of standard hammer drill. Place drill bit in drill adapter and tighten set screw. Drill hole a minimum of 1/4" deeper than Tapcon anchor is to be embedded.
- STEP 2: Phillips Heads may be installed using either side of sleeve. To install a 1/4 diameter Hex Washer Head Tapcon, use large opening side of sleeve (see sleeve label). To install a 3/16 diameter Hex Washer Head Tapcon, use small opening side of sleeve (see sleeve label). Slide opposite side of sleeve over drill bit and snap onto drill bit adapter. NOTE: If driving Hex Washer Head Tapcon, driver will automatically disengage. If driving Phillips Head Tapcon, care must be taken to ensure anchor is not overdriven.
- STEP 3: Loosen set screw on side of drill adapter with 1/8" Hex Key. Do not remove completely. Replace old drill bit with new one. Align flat side with set screw and tighten screw. Do not over-tighten.

### Installation Guidelines Using Condrive 1000®

- **STEP 1:** Place correct drill bit into driver adapter and drill hole 1/4" deeper than depth of embedment.
- STEP 2: Slide Condrive Installation Tool sleeve over drill bit. Snap hex head or Phillips Socket in place.
- STEP 3: Insert anchor in socket, position fixture to be fastened, begin to drive Tapcon into pre-drilled hole.
- STEP 4: The anchor is fully set when the nosepiece of the Condrive Tool automatically disengagesfrom the socket and fixture is secured in place.

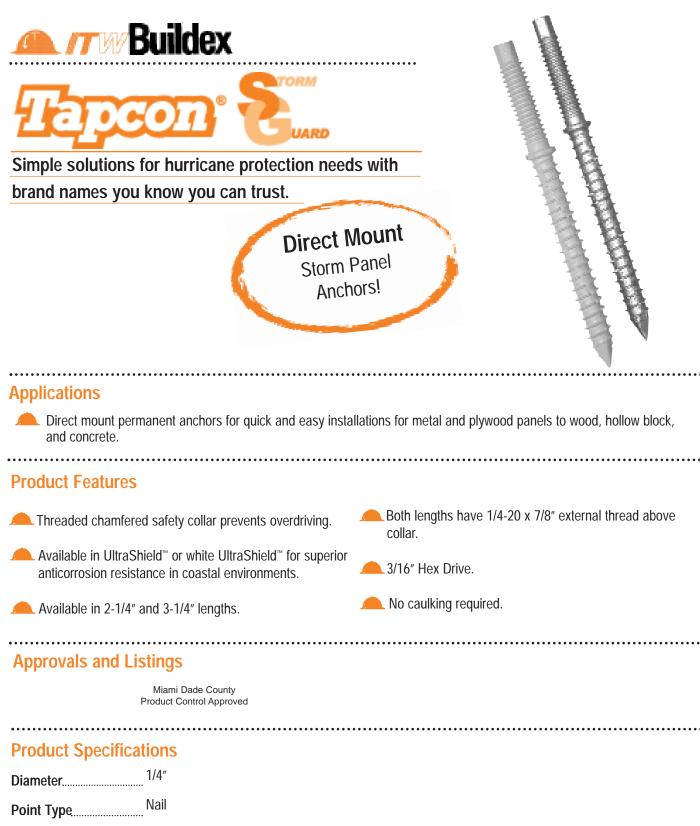
Note: Designated holding power depends on the quality of the masonry material,

depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon\* carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

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1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Tapcon<sup>®</sup>, Hi-Lo<sup>®</sup>, Condrive 500<sup>®</sup>, Condrive 1000<sup>®</sup>, and ClimaShield<sup>™</sup> are trademarks of ITW Buildex and Illinois Tool Works Inc.



Finish..... UltraShield or White UltraShield

### TAPCON<sup>®</sup>SG HURRICANE PROTECTION

### **Selector Guide**

Part Number	Description*	Coating	Box Qty.
3424000	1/4" dia. x 2-1/4"	UltraShield	1000
3424100	1/4" dia. x 2-1/4"	White UltraShield	1000
3425000	1/4" dia. x 3-1/4"	UltraShield	500
3425100	1/4" dia. x 3-1/4"	White UltraShield	500
3426910	3/16" Nut Driver	-	1
3098910	3/16" x 3-1/2" Masonry Drill Bit	-	1

\*Length below safety collar.

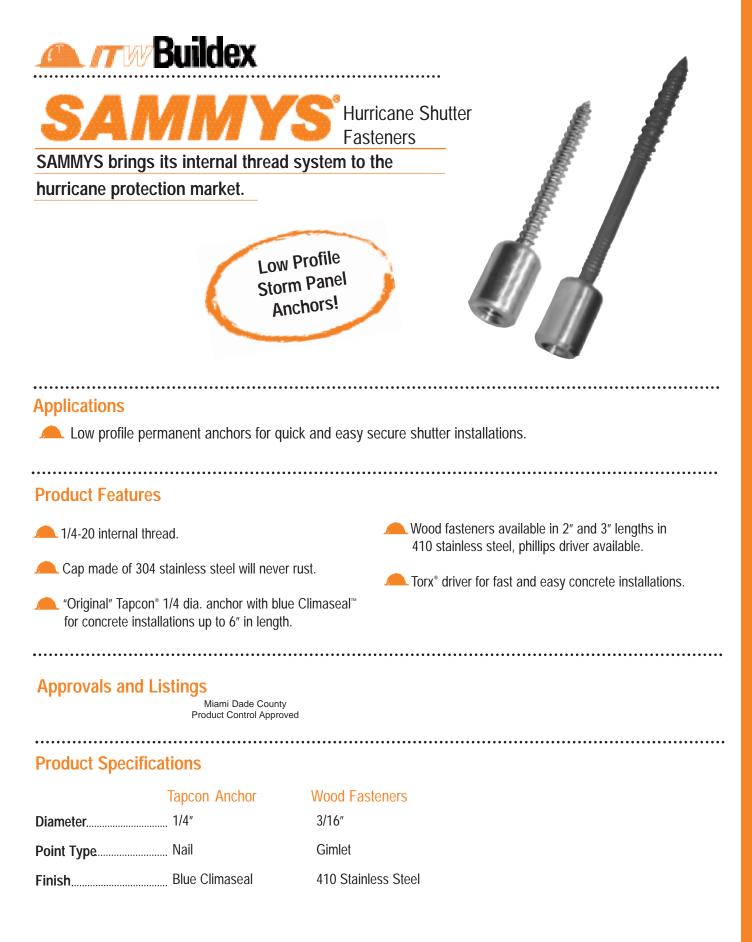
### **Performance Data**

Substrate	Embedment Depth	Edge Distance	Test	Value
	1″	1.25″	Tension	1230 lbs.
	1″	2.50″	Tension	1701 lbs.
Concrete	1.75″	1.25″	Tension	2704 lbs.
3295 PSI	1.75″	2.50"	Tension	2844 lbs.
52751 51	1″	1.25″	Shear	1339 lbs.
	1″	2.50″	Shear	2333 lbs.
	1.75″	1.25″	Shear	1375 lbs.
	1.75″	2.50″	Shear	2618 lbs.
	1.25″	1.25″	Tension	1955 lbs.
Hollow Block	1.25″	2.50″	Tension	1940 lbs.
1500 PSI	1.25″	1.25″	Shear	536 lbs.
	1.25″	2.50″	Shear	1088 lbs.
Grout Filled	1.75″	1.25″	Tension	3335 lbs.
CMU	1.75″	2.50"	Tension	3779 lbs.
2000 PSU	1.75″	1.25″	Shear	1207 lbs.
	1.75″	2.50"	Shear	2061 lbs.
	1″	.75″	Tension	2779 lbs.
Wood SYP	1.50″	.75″	Tension	3589 lbs.
053 S.G.	1.50″	2″	Shear	1750 lbs.
	1.50″	.75″	Shear	841 lbs.
	1″	.75″	Shear	609 lbs.



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Tapcon $^{\circ}$  SG and UltraShield $^{\scriptscriptstyle \rm M}$  are trademarks of ITW Buildex and Illinois Tool Works, Inc.



PRODUCT REPORT NO. 060401

### SAMMYS<sup>®</sup> HURRICANE PROTECTION Selector Guide

### Sammys SSC for Concrete

Part Number	Anchor Length	Box Qty.
8103957	1-1/4″	125
8169957	1-3/4″	125
8164957	2-1/4″	125
8165957	2-3/4"	125
8167957	3-1/4″	125
8166957	3-3/4″	125
8162957	4″	125
8168957	5″	125
8155957	6″	125
8182910	Installation Tool	1

### Sammys SSW for Wood

Part Number	Anchor Length	Box Qty.
8104957 8105957	2" 3"	125 125
8170910	Installation Tool	1

### Performance Data

	4	Substrate	Embedment Depth	Edge Distance	Test	Value
	1		1″	1.25″	Tension	1533 lbs.
	- 18-		1″	2.50″	Tension	2024 lbs.
	"Original"	0	2.25″	1.25″	Tension	2972 lbs.
	Tapcon	Concrete	2.25″	2.50″	Tension	3099 lbs.
A	- 18	3295 PSI	1″	1.25″	Shear	1166 lbs.
4	- E		1″	2.50″	Shear	1264 lbs.
410 Stainless	1		2.25″	1.25″	Shear	1342 lbs.
Steel			2.25″	2.50″	Shear	1906 lbs.
H			1.25″	1.25″	Tension	1388 lbs.
3		Hollow Block 1500 PSI	1.25″	2.50″	Tension	1427 lbs.
304 Stainless Steel			1.25″	1.25″	Shear	526 lbs.
		1.25″	2.50″	Shear	1056 lbs.	
		Grout Filled CMU	2.50″	1.25″	Tension	3011 lbs.
			2.50"	2.50"	Tension	3332 lbs.
		2000 PSU	2.25″	1.25″	Shear	1086 lbs.
		2000 P 30	2.25″	2.50″	Shear	1317 lbs.
			1″	.75″	Tension	1885 lbs.
		Wood SYP	1.50″	.75″	Tension	2484 lbs.
	1/4 x 20	.53 S.G.	1.50″	2″	Shear	1598 lbs.
Wood	Concrete & Internal		1.50″	.75″	Shear	1018 lbs.
(SSW)	Hollow Block (SSC)		1″	.75″	Shear	1010 lbs.



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## **E-Z PRODUCTS** Self-Drilling Drywall Anchors

The Original! Fast and easy self-drilling anchors.

E-Z Zinc<sup>™</sup>, E-Z Stud Solver<sup>™</sup>, E-Z Mini<sup>™</sup>, E-Z Lite<sup>™</sup>,

E-Z Plastic Plus<sup>™</sup>, Twist-N-Lock<sup>™</sup>, and E-Z Toggle<sup>™</sup>



Coat Racks

Signs

Curtain Rods

Bulletin Boards

**Control Systems** 

**Decorative Wall Hangings** 

Plaques and Awards Closet Organizers

### Applications

- Electrical Fixtures
- Thermostats
- HVAC Fixtures
- Plumbing Fixtures
- Bathroom Accessories
- Shelving and Supports
- 🔔 Mirrors
- Picture Frames
- Brackets

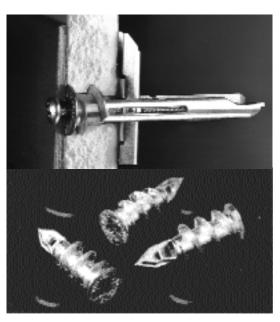
### **Product Features**

- No hole preparation necessary; pre-drills own small precise hole in gypsum wallboard.
- **A** Replaces plastic plugs and toggles.
- Deep thread design provides strong engagement in 3/8", 1/2" and 5/8" gypsum wallboard.
- Installs quickly and easily with a phillips screwdriver or square drive bit.
- Full range of anchors to cover all wall fastening applications.

### **Product Specifications**

Product Material ...... Zinc die cast, Carbon, Steel, Nylon

Drilling Capacity ...... 3/8", 1/2" and 5/8" gypsum wallboard



- Office Material Holders
   Smoke Detectors
   Clocks
   Kitchen Accessories
   Doorbells
  - Telecommunications Equipment
- Chalk Boards
- Remote Control Boxes
- Available in corrosion resistant, non-conductive white nylon.
- Can be easily backed-out.
  - Low profile head.
  - Single point designs for clean cutting installation.
- Stud Solver attachments through gypsum and wood! Works in double drywall applications, too! - #8 diameter 1-1/4" screws included - Bulk packaging only
- PRODUCT REPORT NO. 02721

### E-Z PRODUCTS Self-Drilling Drywall Anchors

elector Guide							
		Anchor Description	Anchor Material	Part Number	Quantity	Maximum Fixture Thickness	Accommodates Sheet Metal Screw Size
Duty	E-Z Lite	8 1.5/16	White Nylon	5006902 5006900	10 – 100 ct boxes Bulk - 10,000 Anchors	3/4"	#6
Light Duty	E-Z Mini	7/16'	Zinc	5033902 5033900	10 – 100 ct boxes Bulk - 3,000 Anchors	3/4"	#6, #7, or #8
			Zinc	5052900	Bulk Only - 1,500 Anchors & Screws	3/4"	Use only #8 with screw provided
Duty	E-Z Zinc		Zinc	5000902 5000900	10 – 100 ct boxes Bulk - 1,500 Anchors	3/4"	#6, #7, or #8
Medium Duty	E-Z Plastic Plus		White Nylon	5035902 5035900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	#6, #7, or #8
NEWI	Twist-N-Lock		White Nylon	5061902 5061900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	Refer to sizes on back inside cover
Duty	<b>ggle</b>		5014901 5014900	50 ct – 50 #8 x 2-1/8" Pan SMS Bulk - 500 Anchors & Screws			
Heavy	E-Z Toç		Zinc	5017901 5017900	50 ct – 50 #8 x 2-1/8" Large Washer Face SMS Bulk - 500 Anchors & Screws	1/2"	#8

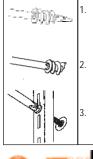
### Performance Data

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

	Holding Weight				
DRYWALL THICKNESS	3/8"	1/2"	5/8''		
Light Duty Plastic	25 lbs.	30 lbs.	40 lbs.		
Light Duty Zinc	30 lbs.	40 lbs.	50 lbs.		
Medium Duty	40 lbs.	50 lbs.	75 lbs.		
NEW! Twist-N-Lock	65 lbs.	75 lbs.	80 lbs.		
Heavy Duty	70 lbs.	85 lbs.	150 lbs.		

### Installation Guidelines

#### Light Duty & Medium Duty E-Z Ancors



. Place #2 Phillips screwdriver into recess of E-Z Zinc, E-Z Lite, E-Z Mini, E-Z Stud Solver, Twist-N-Lock, or E- Z Plastic Plus.

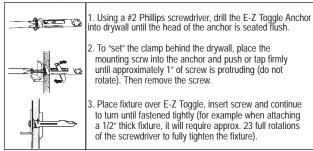
Press into drywall while turning the anchor clockwise until it is seated flush with wall.

Place fixture in position over installed E-Z Zinc, E-Z Lite, E-Z Mini , E-Z Stud Solver, Twist-N-Lock, or Plastic Plus. Insert screw with screw driver. Tighten fixture in place.

### **Buildex**

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#### Heavy Duty E-Z Toggle



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## **ROCK-ON**

**Cement Board Fasteners** 

High performance rib design is still the best!!!

# **BACKER-ON**

**Fiber Cement Backerboard Fasteners** Recognized for use with HARDIBACKER<sup>®</sup> fiber cement backerboard.

### Applications



Cement-type boards or any dense sheathings to steel or wood studs.

### Product Features

#### Rock-On



while preventing stripouts.

Two point types for steel and wood applications.

- Larger head diameter increases board surface contact for greater pullover resistance.
- Rock-On is recommended for ACQ treated wood.

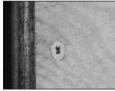
### Product Specifications

#### Rock-On

Diameter	#8; #9
Thread Form	8-18; 9-15 Hi-Lo®
Drill Point	#8 Type S-12°; #9 Type "S"
Head Style	Wafer Head with countersinking ribs
Finish	Climacoat®



Wire lath to steel or wood studs.



Plywood to steel or wood studs.



Hardie Fiber Cement Backerboard

### Backer-On

Gimlet points starts easily - no predrilling.

- Serrated thread design provides reduced installation torque and superior holding power.
- Rib design under head countersinks into dense material while preventing stripouts.
- #2 square drive prevents bit from slipping.

### Backer-On

Diameter	#10
Thread Form	10-10 Serrated
Drill Point	Gimlet
Head Style	Wafer Head with countersinking ribs
Finish	Long life epoxy topcoat/zinc plating.

### CEMENT BOARD FASTENERS

### Selector Guide



Part Number	Length	Material Attachment Range	Applications
Hi-Lo Rock-Or	1		
2151500* <mark>r</mark>	9 x 1-1/4"	Up to 3/4" Material Thickness to Wood;	Cement Board to
		3/8" - 1" Material Thickness to Steel	Wood or Light Gauge
2153500* <mark>r</mark>	9 x 1-5/8"	Up to 1-1/8" Material Thickness to Wood;	Steel 26-20 Gauge
		3/8" - 1-3/8" Material Thickness to Steel	
2155500	9 x 2-1/4"	Up to 1-3/4" Material Thickness to Wood;	7
		1" to 1-7/8" Material Thickness to Steel	
S-12 Rock-On			
2156500*	8 x 1-1/4"	3/8" to 3/4" Material Thickness	Cement Board to Steel
2159500*	8 x 1-5/8"	3/8" to 1-1/4" Material Thickness	Studs 20-12 Gauge
2139500	8 x 2-1/4"	1" to 1-7/8" Material Thickness	
Backer-On			Backer Board
2406000	10 x 1-1/4"	Up to 3/4" Material Thickness to Wood;	
		3/8" - 1" Material Thickness to Steel	

\*Fully Threaded.

### Performance Data

	Pullout Values in Steel (Gauge)							
	26	24	22	20	18	16	14	12
S-12	120	191	239	285	470	663	910	1424
Hi-Lo	163	242	314	370	-	-	-	-
Backer-On	271	371	457	615	-	-	-	-

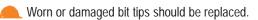
Wood (Embedment) #2 SPF 2 X 4					
1/2" 3/4" 1" 1-1/4"					
Hi-Lo	223	312	555	676	
Backer-On	-	436	780	-	

### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.





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Sheet Steel Gauges								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
  - Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Rock-On<sup>™</sup>, Backer-on<sup>™</sup>, Climacoat<sup>\*</sup>, Hi-Lo<sup>\*</sup> and S-12<sup>\*</sup> are trademarks of ITW Buildex and Illinois Tool Works Inc. Hardibacker<sup>\*</sup> is a registered trademark owned by James Hardie Research Pty Limited.



### **Product Features**

- Coated with Climacoat<sup>®</sup> for maximum resistance to corrosion, staining and streaking inside the lumber and on the deck.
  - Recommended for ACQ treated wood.

**77 W Buildex** 

**DEC-KING** 

**Exterior Wood Screws** 

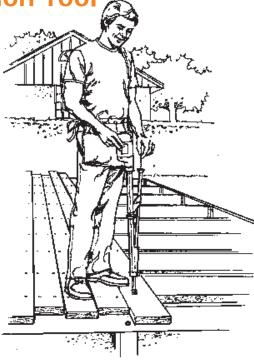
Pullout strength is superior over nails.

- Eliminates wood splitting, nail pops, hammer marks and bent nails.
- Available in both #2 Phillips & #2 Square Drive.



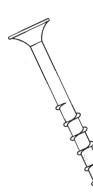
### Dec-U-Drive<sup>™</sup> Stand-Up Installation Tool

- Seats Dec-King screws flush with the deck without damaging the wood.
- Eliminates angle driving, underdriven or overdriven screws, screw wobble, camouts and marring of the deck surface.
- Increases productivity and improves the quality of work; providing significant labor and installed cost savings.
- Stand-up operation reduces operator fatigue and increases productivity.



### DEC-KING<sup>®</sup> Exterior Wood Screws Selector Guide

### Product Report No. 02723



Description	Part N #2 Square Drive	lumber #2 Phillips	Applications
6 x1-1/4"		2176500	1" x 4" or 1" x 6" Base Trim; Lattice
6 x 1-5/8"	2178500	2136500	1" x 4" or 1' x 6" Base Trim; Ballisters; Lattice
7 x 2"	2179500	2138500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice
8 x 2-1/2"	2180500	2140500	5/4" x 4" or 5/4" x 6" Radius Edged Decking 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
8 x 3"	2181500	2141500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
10 x 3-1/2"	2182500	2142500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
Dec-U-Drive To #2 Square Driv		2132910 2388910	

#### #2 Square Drive



#2 Phillips

### **Performance Data**

Pullout	Pullout Values (average pounds ultimate) Embedment 2" x 4" Stud Grade S.Y. Pine								
Description	1/2	3/4"	1	1-1/4"					
6 x 1-1/4"	182	329	422	_					
6 x 1-5/8"	182	329	422	620					
7 x 2"	189	318	440	630					
8 x 2-1/2"	186	290	502	630					
8 x 3"	186	290	502	645					
10 x 3-1/2"	241	386	522	721					

Note: The values listed are ultimate averages achieved under laboratory conditions. An appropriate safety factor should be applied in these values to achieve a design value.



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Dec-King®, Dec-U-Drive™ and Climacoat® are trademarks of ITW Buildex and Illinois Tool Works, Inc.

Product Report No. 060403



### **GRID-MATE Mechanical Fasteners**

The original mechanical fastening system for Polymer Modified (PM) and Modified PB EIFS.

### Grid-mate pb **Mechanical Fasteners**

The ultimate fastening system for all Polymer Based

(PB) Barrier and Water Managed EIFS.

### **Applications**

#### Grid-Mate All Polymer Modified (PM) Systems.

- Modified Stucco Systems.
- Expanded lath over rigid insulation.
- Fabric and wire mesh over rigid insulation.
- Attaching rigid insulation to wood, steel, masonry, or concrete.

### **Product Features**

### Grid-Mate

- Low profile design seats flush.
- "Keying Windows" provides a strong bond with all coatings.
- Climacoat<sup>®</sup> and Climaseal<sup>®</sup> fasteners..
  - Available with stem for time saving pre-spotting of the plate.

### Product Specifications

- Grid-Mate
- Diameter.....1-3/4" Plate 1-3/4" Plate with stem Material.....White polypropylene



Part No. 2117900

Grid-Mate PB Attaching expanded polystyrene insulation to all substrates for all Polymer Based (PB) Exterior Insulated Finish Systems (EIFS).

Attaching dense blanket or rigid insulation for parking garages,

fireproofing, foundation walls, and soundproofing.

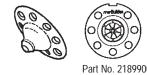
### Grid-Mate PB

- Closure fingers keep coating out of contact with fastener head - no sink marks or bleed throughs.
- 2" diameter resists and distributes wind loads for a secure system.
- Climacoat and Climaseal fasteners.

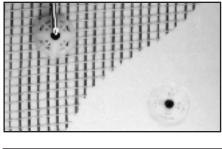
### Grid-Mate PB

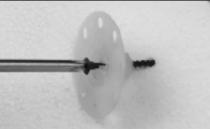
Diameter	2″	Round
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Material......White polypropylene









### **GRID-MATE**<sup>™</sup>and GRIDMATE PB<sup>™</sup>

### **Gridmate Washers**

	Carton	Carton
Description	Quantity	Weight
Grid-Mate	1000	4.5 lbs.
Grid-Mate with Stem	1000	5.0 lbs.
	enta mato	DescriptionQuantityGrid-Mate1000



### Gridmate PB Washer

Part	Description	Carton	Carton
Number		Quantity	Weight
2189900	Grid-Mate PB W	asher 1000	11 lbs.





### **Fasteners**

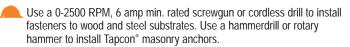
	Wood/Light M			Steel Framing					Masonry	I	
	th plywood, OSB, di			For use wit	n steel framing from	20 gauge -	12 gauge.	For	use with brick, block	and concret	e.
and light	gauge metal (26 gai	uge - 20 ga	uge).		<b></b>	144444			N	A-4-4	
	200000000000000000000000000000000000000	00							Transman	an	
Part	W	Carton	Carton	Part		Carton	Carton	Part		Carton	Carton
Number	Description	Qty.	Wgt.	Number	Description	Qty.	Wgt.	Number	Description	Qty	Wgt.
2311500	7 x 1-5/8"	5000	23	2321500	6 x 1-5/8"	5000	25	3171407	3/16 x 1-3/4"	100/500	5
2312500	8 x 2"	3500	28	2318500	6 x 2"	3500	28	3173407	3/16 x 2-1/4"	100/500	6
2313500	8 x 2-1/2"	2500	21	2319500	8 x 2-5/8"	2500	26	3175407	3/16 x 2-3/4"	100/500	8
2314500	8 x 3"	2000	20	2320500	8 x 3"	2000	24	3177407	3/16 x 3-1/4"	100/500	9
2315500	8 x 4"	1000	12	2322500	10 x 4"	1000	21	3181407	3/16 x 4"	100/500	10
2316500	10 x 5"	500	23	2323500	10 x 5"	500	13				
2317500	10 x 6"	1000	27					• 5 Carbid	le Bits Per 500 Pie	ce Master Ca	arton.

#### Performance Data Pullout Values (Average lbs. ultimate)

Steel Applications									
Sheet Steel Gauges									
Fastener	26	24	22	20	18	16	14	12	
Wood/Light Metal (Hi-Lo®)	129	178	244	277	-	-	-	-	
Steel (S-12°)	-	-	-	296	471	679	847	1225	

Wood Applications										
Fastener	bc	OSB	Lumber (Embedment)							
Wood/Light Metal	1/2"	5/8"	3/4"	1/2"	1/2"	3/4"	1"	1-1/4"		
(Hi-Lo)	298	432	633	208	183	304	441	652		

### Tools and Techniques



Seat Grid-Mate PB washers flush with or maximum 1/16" below insulation surface. Overdriving may damage the washer and insulation.



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Concrete/Masonry Applications										
Tapcon Diameter	300	00 PSI 0 Embed	Concret ment	e			/ Block dment			
	1"	1-1/4"	1-1/2"	1-3/4"	1"	1-1/4"	1-1/2"	1-3/4"		
3/16"	341	581	863	1059	209	357	468	547		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes. Wind-load test results also available upon request.

Fasteners must penetrate steel substrates a minimum of 3 pitches of threads.

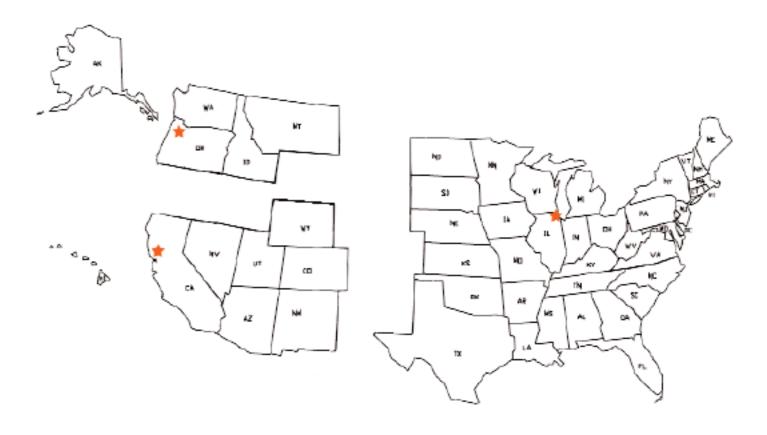
Replace worn or damaged bit tips to prevent damage to fastener head and its finish.

Consult EIFS system manufacturers specifications for appropriate fastener spacing.

Grid-Mate<sup>™</sup>, Grid-Mate<sup>™</sup> PB, Climaseal<sup>®</sup>, Climacoat<sup>®</sup>, S-12<sup>®</sup>, Hi-Lo<sup>®</sup>, and Tapcon<sup>®</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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