TWBuildex 2008 PRODUCT CATALOG

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www.itwbuildex.com 800-BUILDEX

SELECTOR GUIDE

| | APPLICATION AND PRODUCT | | |
|----|---|-------------------|-------------|
| 5 | LIGHT DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 02701 | |
| | #6, #8, #10, #12, and 1/4 diameter Teks[®] 1, 2, and 3 drill points Hex, Pan, and Oval heads | | |
| 7 | MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 02702 | Althous |
| | #12 and 1/4 diameter Teks 2 and 3 drill points Hex head | | |
| 9 | HEAVY DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 02703 | Ammin |
| | #12, and 1/4 diameter Teks[®] 4, 4.5, and 5 drill points Hex head | | |
| 11 | LOW PROFILE ARCHITECTURAL APPLICATIONS | REPORT NO. 02704 | Allana |
| | #10 and #12 diameter Teks 3 and Type A points Pancake and Hex heads | | |
| 13 | WOOD-TO-METAL APPLICATIONS | REPORT NO. 02705 | |
| | #10, #12, and 1/4 diameter Teks 3 and 4 drill points Wafer and Phillips flat head and Square-Driv[®] heads | | |
| 15 | METAL ROOF AND WALL APPLICATIONS | REPORT NO. 02706 | Allow |
| | #10, #12, and 1/4 diameter Teks 1, 2, 3, 4, 4.5 and 5 drill points Hex with bonded washer | | |
| 17 | PREMIUM METAL ROOF/WALL APPLICATIONS | REPORT NO. 02707 | |
| | #10, #12, and 1/4 diameter Teks 1, 2, 3, 4, and 5 drill points 1/4 and #17 diameter Type AB Maxiseal[®] integral washer system | | |
| 19 | LONG LIFE METAL ROOF AND WALL APPLICATIONS | REPORT NO. 02708 | FITTAN. |
| | #12 and 1/4 diameter Teks 1, 2, 3, and 5 drill points 1/4 and #17 diameter Type AB Scots 300SS encapsulated head | | E AUDIT |
| 21 | LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 040101 | Alton . |
| | #8, #10, #12, and 1/4 diameter 410 Stainless Steel Teks 2 and 3 drill points Hex head | | |
| 23 | LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 040102 | Aller |
| | #10, #12, and 1/4 diameter 410 Stainless Steel Teks 3 drill point Hex with bonded washer | | |
| 25 | LIGHT/MEDIUM DUTY STEEL-TO-STEEL APPLICATIONS | REPORT NO. 040601 | [barren |
| | #14 and #17 diameter Tappers 304 Stainless Steel/Carbon Steel Hex with bonded washer | | - COOLOCO |
| 27 | HIGH TORQUE ZINC DIE CAST | REPORT NO. 72100 | FIT L. |
| | #12, 1/4, and #17 diameter Teks 1 and 2 drill points and Type AB Maxiseal integral washer system | | |
| 29 | EXTERIOR RIGID INSULATION APPLICATIONS | REPORT NO. 02709 | (III) Thank |
| | #12 diameter Rigid insulation Teks 3 drill point | | |

Maxiseal integral washer system

| 31 | METAL-TO-WOOD APPLICATIONS | REPORT NO. 02711 | ELECTOPPER |
|----|---|--------------------------|----------------|
| | #9 and #12 diameter, gimlet point Trugrip[™] GT Hex with or without bonded washer | | HI washills |
| 33 | METAL-TO-WOOD APPLICATIONS | REPORT NO. 02712 | |
| | • #10 Type 17 and #12 diameter gimlet point Scots [®] Trugrip [™] | | 698 BW |
| 35 | FLASHING APPLICATIONS | REPORT NO. 040701 | |
| | Dekstrip[™] expandable edged flashing | | Timust |
| 37 | PIPE FLASHING APPLICATIONS | REPORT NO. 030104 | |
| | Dektite[®] EZi-Seal[™] pipe flashing | | |
| 39 | PIPE FLASHING APPLICATIONS | REPORT NO. 02714 | |
| | Dektite[®] and Retrofit Dektite[®] EPDM and silicone for 1/4" to 18" pipes | | |
| 41 | METAL ROOF END CAP FLASHING APPLICATIONS | REPORT NO. 02715 | |
| | Dek-Cap [™] standing seam roof end cap flashing | | |
| 43 | LIGHT/MEDIUM DUTY MASONRY APPLICATIONS | REPORT NO. 02717 | Fitzer |
| | 3/16" and 1/4" diameter Tapcon[®] anchors Hex and Phillips flat heads | | - TIMUUUUUU |
| 45 | LIGHT/MEDIUM DUTY MASONRY APPLICATIONS | REPORT NO. 02718 | F/L |
| | 1/4" diameter Maxi-Set Tapcon* anchors 5/16" across flats hex with 5/8" diameter flange | | |
| 47 | EXTERIOR MASONRY APPLICATIONS | REPORT NO. 02719 | FÎL. |
| | 1/4" diameter Scots[®] Tapcon[®] anchors 300 Series Stainless Steel HWH integral washer system | | |
| 49 | CORROSIVE ENVIRONMENT MASONRY APPLICATIONS | REPORT NO. 02720 | A |
| | 3/16" and 1/4" diameter stainless steel Tapcon[®] anchors Hex and Phillips flat heads | | |
| 51 | HURRICANE PROTECTION | REPORT NO. 060402 | |
| | 1/4" diameter direct mount storm panel Tapcon anchors | | |
| 53 | HURRICANE PROTECTION | REPORT NO. 060401 | O man |
| | 3/16" and 1/4" diameter Sammys® low profile hurricane shutter fastener | | MANNE |
| 55 | DRYWALL ANCHOR APPLICATIONS | REPORT NO. 02721 | Mar |
| | • E-Z Ancor [®] , Stud Solver [™] , Plastic Plus [™] , E-Z Toggle [™] , E-Z Lite [™] , E-Z Mini [®] , T | wist-N-Lock [™] | AND DO |
| 57 | CEMENT BOARD APPLICATIONS | REPORT NO. 02722 | /& |
| | HI-LO[®] and S-12[®] Rock-On[™] screws/Backer On[™] screws Countersinking wafer head | | 1818181818181 |
| 59 | EXTERIOR WOOD APPLICATIONS | REPORT NO. 02723 | |
| | • #6, #7, #8, and #10 diameter Dec-King [™] screws | | alliter |
| 61 | EXTERIOR INSULATED FINISH SYSTEM APPLICATIONS | S REPORT NO. 02724 | (030) (030) |
| | • Gridmate [™] EIES mechanical fasteners | | Con |

Gridmate[™] PB EIFS mechanical fasteners

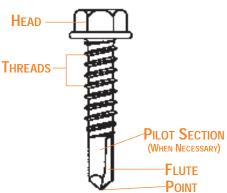
TEKS® FASTENER FEATURES

Head

Proper head style choice will ensure stability during driving, proper clamping and desired finished appearance.

THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength.



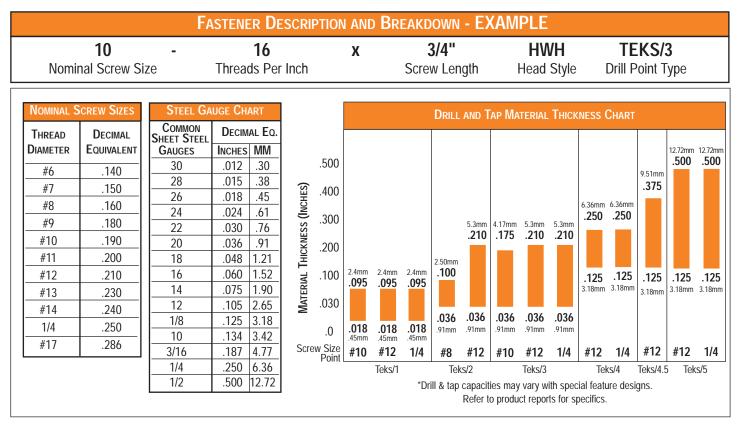
PILOT SECTION

The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

POINT

The point is designed to efficiently remove material and precisely size the hole for the thread.

FINISH: Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.



Driv-Tru[™] HWH Socket System

| Selector Guide | Part No. | Description | Applications |
|----------------|----------|-----------------|--------------------------------------|
| | 1591910 | Driv-Tru Socket | All 1/4" across flats HWH fasteners |
| | 1513910 | Driv-Tru Socket | All 5/16" across flats HWH fasteners |
| | 1574910 | Driv-Tru Socket | All 3/8" across flats HWH fasteners |

Warranty Information

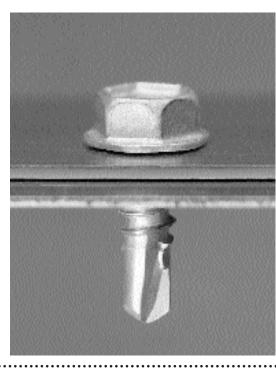
Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of reesults, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of mechantability and fitness for particular purposes are specifically excluded except for the following: Buildex via the defective in material or workmanship -- normal wear and tear excepted. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any injuury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buidex to



TEKS[®] **Self-Drilling Fasteners**

Preferred most by electrical, decking, HVAC and metal building

contractors.



Applications

| Stitch roof deck and wall panel sidelaps. HVAC, electrical trim accessories to steel framing. Residential steel frame construction. | | B T H |
|---|-----------------------|-------------|
| Product Features | ••••• | •••• |
| Sharp convex drill point has precise cutting edges to improve drill performance with less effort. | | Poi per |
| Non-walking point provides fast material engagement. | | Fou app |
| Unique point to thread design extrudes the metal preventing stripout. | | Clir and |
| Product Specifications | • • • • • • • • • • • | •••• |
| Diameter | | |

| | 0-10 |
|-------------|--|
| | 10-16, 10-24 |
| | 12-14 |
| | 1/4-14 |
| Head Style | #6: #2 Phillips Pan |
| 2 | #8: 1/4" HWH; #2 Phillips Pan |
| | #10: 5/16" HWH; 5/16" HWH with Serrations; |
| | #2 Phillips Pan; #2 Phillips Oval |
| | #12: 5/16" HWH |
| | 1/4: 5/16" HWH |
| Drill Point | Teks 1 |
| | Teks 2 |
| | Teks 3 |
| Finish | #6, #8, Electro-zinc |
| | #10, #12 and 1/4 Climaseal |
| | |



Brick ties to steel framing. Track to stud and stud splicing. Hat channel to stud.

.

- pint to thread design maximizes pullout erformance and minimizes backout.
- our head styles available to handle various plications.
- imaseal® finish provides excellent corrosion resistance nd lower tapping torque.

Head Styles

Hex Washer Hex



Hex Washer Head



Pan Head



PRODUCT REPORT NO. 02701

Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

Self-Drilling Fasteners

Product Report No. 02701

| Selector | | | | |
|-----------------|--|--|--|--|
| Guide | | | | |
| | | | | |
| *Available with | | | | |

| Selector | Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachments | Box Qty | Applications |
|--|----------------|----------------|---------------|----------------|-------------------------|------------------------------|------------|------------------------------------|
| Guide | 1208200 | 6-20 x 3/8" | Pan | #2 | .036100 | .100 | 20,000 | • HVAC electrical trim accessories |
| Ouluc | 1210200 | 8-18 x 1/2" | Pan | #2 | .036100 | .205 | 10,000 | HVAC, electrical trim accessories |
| 12 | 1213200 | 8-18 x 3/4" | Pan | #2 | .036100 | .455 | 10,000 | to steel framing. |
| 1 Con | 1218200 | 8-18 x 1" | Pan | #2 | .036100 | .705 | 8,000 | Residential steel frame |
| | 1196200 | 8-18 x 1/2" | HWH | #2 | .036100 | .205 | 10,000 | construction. |
| U R. | 1199200 | 8-18 x 5/8" | HWH | #2 | .036100 | .330 | 10,000 | Track to stud. |
| | 1200200 | 8-18 x 3/4" | HWH | #2 | .036100 | .455 | 10,000 | Hat channel to stud. |
| - Alla | 1202200 | 8-18 x 1" | HWH | #2 | .036100 | .705 | 8,000 | Stud splicing. |
| | 1204200 | 8-18 x 1-1/2" | HWH | #2 | .036100 | 1.205 | 4,000 | 1 3 |
| "In | 1107000 | 10-16 x 3/4" | HWH | #1 | .018095 | .220 | 5,000 | Stitching roof deck, wall panel |
| | 1109053 | 12-14 x 3/4" | HWH | #1 | .018095 | .205 | 4,000 | sidelaps or duct work. |
| | 1399000 | 1/4-14 x 7/8" | HWH | #1 | .018095 | .380 | 5,000 | |
| | 1398000 | 10-16 x 1/2" | Pan | #3 | .036175 | .150 | 10,000 | Cline dust strong briek tigs or |
| | 1541000 | 10-16 X 5/8" | Pan | #3 | .036175 | .200 | 5,000 | Clips, duct straps, brick ties or |
| | 1224000 | 10-16 x 3/4" | Pan | #3 | .036175 | .325 | 5,000 | accessories to steel framing. |
| all the second sec | 1542000 | 10-16 x 3/4" | Oval | #3 | .036175 | .325 | 5,000 | |
| | 1397000 | 10-16 x 1/2" | HWH | #3 | .036175 | .150 | 5,000 | |
| 4 | 1127000 | 10-16 x 5/8" | HWH | #3 | .036175 | .200 | 5,000 | |
| | 1128000 | 10-16 x 3/4" | *HWH | #3 | .036175 | .325 | 5,000 | |
| | 1129000 | 10-16 x 1" | HWH | #3 | .036175 | .575 | 5,000 | |
| | 1544000 | 10-16 x 1" | Oval | #3 | .036175 | .575 | 5,000 | |
| | 1545000 | 10-16 x 1" | Pan | #3 | .036175 | .575 | 5,000 | |
| *Available with | 1130000 | 10-16 x 1-1/4" | HWH | #3 | .036175 | .825 | 4,000 | |
| bonded washer. | 1546000 | 10-16 x 1-1/4" | Oval | #3 | .036175 | .825 | 5,000 | |
| ** With serrations | 1131000 | 10-16 x 1-1/2" | *HWH | #3 | .036175 | 1.075 | 3,000 | |
| under head. | 1550000 | 10-24 x 3/4" | HWH | #3 | .036175 | .323 | 5,000 | |
| | 1551000 | 10-24 x 1" | HWH | #3 | .036175 | .575 | 5,000 | |
| †Electro-zinc finish. | †1786200 | 10-24 x 5/8" | **HWH | #2 | .036175 | .200 | 5,000 | Vibration Resistance; |
| | †1707200 | 10-16 x 3/4" | **HWH | #3 | .036175 | .323 | 5,000 | HVAC Applications. |
| | †1821200 | 10-16 X 3/4" | **HWH | #3 | .036175 | .323 | 5,000 | |
| | | | | | | | | |

Performance Data

| Pullout Values (average lbs. ultimate) | | | | | | | | | |
|--|-----|-----|-------------------------|-----|-----|-----|------|------|------|
| Fastener Steel Gauge | | | | | | | | | |
| Dia. | Pt. | 26 | 26 24 22 20 18 16 14 12 | | | | | | |
| #6 | 2 | 120 | 183 | 248 | 296 | 471 | 679 | 847 | - |
| #8 | 2 | 119 | 193 | 265 | 298 | 491 | 703 | 959 | - |
| #10.17 | 1 | 148 | 241 | 311 | 357 | 565 | 826 | 1111 | 1796 |
| #10-16 | 3 | 124 | 208 | 266 | 299 | 499 | 708 | 967 | 1474 |
| #12 | 1 | 159 | 261 | 338 | 390 | 649 | 908 | 1259 | 1949 |
| 1/4 | 1 | 208 | 329 | 428 | 562 | 800 | 1151 | - | - |

| Sheet Steel Gauges | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2000.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

| Fastener Values | | | | | | | |
|-----------------|-------------|------------------|-----------------|--|--|--|--|
| Fastener | Tensile | Shear | Torque | | | | |
| (dia-tpi) | (lbs. min.) | (avg. lbs. ult.) | (min. in. lbs.) | | | | |
| 6-20 | 1285 | 750 | 25 | | | | |
| 8-18 | 1545 | 1000 | 42 | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | |
| 10-24 | 2702 | 1500 | 65 | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | |

| Shear Values (average lbs. ultimate) | | | | | | | | |
|--------------------------------------|-----|-----|----------------------|-----|------|------|------|------|
| Fastener Steel Gauge (lapped) | | | | | | | | |
| Dia. | Pt. | 26 | 26 24 22 20 18 16 14 | | | | | |
| #6 | 2 | 278 | 466 | 526 | 758 | 845 | - | - |
| #8 | 2 | 294 | 496 | 560 | 740 | 1060 | - | - |
| #10 | 1 | 398 | 584 | 659 | 884 | 1374 | - | - |
| #10 | 3 | - | 455 | 526 | 728 | 1266 | 1540 | 1552 |
| #12 | 1 | 432 | 703 | 753 | 1018 | 1452 | - | - |
| 1/4 | 1 | 511 | 849 | 885 | 1244 | 1764 | - | - |

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

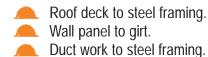


TEKS Self-Drilling Fasteners

The best point ever for speed and consistency ... optimum for medium duty steel-to-steel applications.



Applications



Product Features

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
 - Point to thread design maximizes pullout performance and minimizes backout.

Product Specifications

| Diameter | #12, 1/4 |
|-------------|-----------------------------|
| Thread Form | 12-14 |
| | 1/4-14 |
| Head Style | #12: 5/16" HWH |
| | 1/4: 3/8" HWH |
| | 1/4 Overhead Door Fasteners |
| | 7/16" HWH with Serrations |
| Drill Point | Teks 2 |
| | Teks 3 |
| Finish | Climaseal |
| | |

Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

- Accessories to steel framing
- Clip to steel framing.
 - Retrofit framing.
 - Commercial overhead steel doors, hinges & latches.

- Drills and taps in the broadest range of applications.
- Climaseal® finish provides excellent corrosion resistance and lower tapping torque.

Head Style

Hex Washer Head









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TEKS[®] SELF-DRILLING FASTENERS Selector Guide



| | Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Box Qty | Applications |
|---------------------------|----------------|--------------------|---------------|----------------|-------------------------|-----------------------------|------------|---|
| | 1134000 | 12-14 x 3/4" | HWH | #3 | .036210 | .270 | 5,000 | Roof deck to steel framing. |
| | 1136000 | 12-14 x 1" | HWH | #3 | .036210 | .520 | 4,000 | • ROOT deck to steer framing. |
| | 1120000 | 12-14 x 1-1/4" | HWH | #2 | .036210 | .550 | 4,000 | Wall panel to girt. |
| | 1123000 | 12-14 x 1-1/2" | HWH | #2 | .036210 | .800 | 2,500 | |
| k l | 1140000 | 12-14 x 2" | HWH | #3 | .036210 | 1.450 | 2,000 | Duct work to steel framing. |
| 2 | 1553000 | 12-14 X 2-1/2" | HWH | #3 | .036210 | 1.950 | 1,000 | Ű |
| | 1143000 | 12-14 x 3" | HWH | #3 | .036210 | 2.450 | 1,000 | Accessories to steel framing. |
| 1// 1 | 1146000 | 12-14 x 4" | HWH | #3 | .036210 | 3.450 | 500 | |
| $\langle \lambda \rangle$ | 1147000 | 1/4-14 x 3/4" | HWH | #3 | .036210 | .210 | 3,000 | Clip to steel framing. |
| 3 | 1149000 | 1/4-14 x 1" | HWH | #3 | .036210 | .400 | 2,500 | Dotrofit framing |
| | 1150000 | 1/4-14 x 1-1/4" | HWH | #3 | .036210 | .650 | 2,000 | Retrofit framing. |
| | 1152000 | 1/4-14 x 1-1/2" | HWH | #3 | .036210 | .900 | 2,000 | |
| | 1155000 | 1/4-14 x 2" | HWH | #3 | .036210 | 1.400 | 1,500 | |
| | 1554000 | 1/4-14 x 2-1/2" | HWH | #3 | .036210 | 1.900 | 1,000 | |
| | 1157000 | 1/4-14 x 3" | HWH | #3 | .036210 | 2.400 | 1,000 | |
| | 1304000 | 1/4-14 x 4" | HWH | #3 | .036210 | 3.400 | 500 | |
| | All availab | le with bonded wa | sher. | | | | | |
| | 1586000 | 1/4-14 x 3/4" | *HWH | #3 | .036210 | .250 | 3,000 | Commercial overhead steel |
| | 1587000 | 1/4-14 x 1" | *HWH | #3 | .036210 | .500 | 2,500 | doors, hinges & latches. |
| ¥ | *With ser | rations under head | | | | | | audis, ninges & lateries. |

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | |
|------|--|-----|-----|-----|-----|-----|-----|------|------|------|
| Fast | Fastener Steel Gauge | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 |
| 12 | 2 | 156 | 243 | 283 | 375 | 605 | 848 | 1181 | 1856 | 3520 |
| | 3 | 142 | 211 | 289 | 341 | 551 | 757 | 1063 | 1631 | 2998 |
| 1/4 | 3 | 141 | 231 | 293 | 346 | 613 | 880 | 1145 | 1858 | 4550 |

| Fastener Values | | | | | | | |
|-----------------------|------------------------|---------------------------|---------------------------|--|--|--|--|
| Fastener (dia-tpi) | Tensile (Ibs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | |

| Shear Values (average lbs. ultimate) | | | | | | | | | |
|--------------------------------------|------------------------------|-----|-----|-----|-----|------|------|------|------|
| Fast | astener Steel Gauge (lapped) | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 |
| 12 | 2 | 365 | 600 | 623 | 898 | 1370 | 1758 | 2138 | 2202 |
| 12 | 3 | - | - | - | 769 | 1358 | 1620 | 1970 | 1986 |
| 1/4 | 3 | - | - | - | 930 | 1442 | 2100 | 2584 | 2650 |

| | S | heet S | steel G | auges | | | | |
|--------------------|-------|--------|---------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener is fully seated when the head is flush with the work surface.

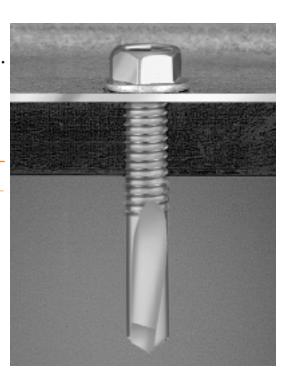
The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Product Report No. 02703



TEKS **Self-Drilling Fasteners**

First in performance!! Over 30 years of consistent drilling. The original self-drillers for heavy duty applications.



Applications

Metal deck to structural steel or bar joist.



Liner panels to structural steel or bar joist.

Product Features

- Unique double fluted point has precise cutting edges to improve drill performance in 1/4" thru 1/2" steel.
- - Engineered for fast drilling and smooth tapping with less effort.

Product Specifications

| Diameter Thread Form Head Style | 12-24, 1/4-28 |
|---------------------------------------|---------------------|
| Drill Point | Teks 4 Teks 4.5 |
| Finish | Teks 5 Climaseal |

Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056, ICC - ESR 1976

- Accessories to structural steel or bar joist.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.
- Attachments up to 7.2" of material including 1/2" steel.
- 1/4 Diameter has notched threads to reduce tapping torque.

Head Style

Hex Washer Head

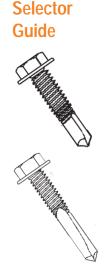


Approvals and Listings Factory Mutual (J.I. 2 X 9A2 AM), ICBO 3056 ICC - ESR 1976

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TEKS[®] Self-Drilling Fasteners

Product Report No. 02703



| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Box Qty | Applications |
|----------------|-----------------|---------------|----------------|-------------------------|-----------------------------|------------|--------------------------------|
| 1088000 | 12-24 x 7/8" | HWH | #4 | .125250 | .325 | 5,000 | Metal deck, clips, liner |
| 1414000 | 12-24 x 1-1/4" | HWH | #4.5 | .125375 | .575 | 4,000 | panels or accessories to |
| 1006000 | 12-24 x 1-1/4" | HWH | #5 | .125500 | .375 | 4,000 | structural steel or bar joist. |
| 1070000 | 12-24 x 1-1/2" | HWH | #5 | .125500 | .625 | 2,500 | |
| 1072000 | 12-24 x 2" | HWH | #5 | .125500 | 1.125 | 2,000 | Longer fasteners can be |
| 1074000 | 1/4-28 x 3" | *HWH | #5 | .125500 | 2.150 | 1,000 | used in retrofit clip and |
| 1075000 | 1/4-28 x 4" | *HWH | #5 | .125500 | 3.150 | 500 | sheet applications. |
| 1641000 | 1/4-28 x 5" | HWH | #5 | .125500 | 4.150 | 250 | |
| 1431000 | 1/4-28 x 6" | HWH | #5 | .125500 | 5.150 | 250 | |
| 1590000 | 1/4-28 x 8" | HWH | #5 | .125500 | 7.150 | 150 | |
| All available | e with bonded w | asher. | | | | | |

* 5/16" Across Flats HWH.

Performance Data

| I | Pullout Values (average lbs. ultimate) | | | | | | | | |
|----------------|--|--------------------|-------------|-------|----------------------|------|-------------------|--|--|
| Fast | ener | | Steel Gauge | | | | | | |
| Dia. | Pt. | 16 | 16 1 | | 12 | 3/16 | 1/4 | | |
| | 4 | - | | - | 1532 | 3485 | 4013 | | |
| 12 | 4.5 | - | | - | 1508 | 3865 | 4101 | | |
| | 5 | - | | - | 1527 | 3701 | 3999 | | |
| 1/4 | 5 | - | | - | 1507 | 3300 | 5059 | | |
| | | Fast | ene | er Va | lues | | | | |
| Faste (dia- | | Tensil (Ibs. mi | • | | Shear g. Ibs. ult | | rque in. Ibs.) | | |
| 12-24 | T/4 | 3020 | 3020 | | 2100 | | 100 | | |
| 12-24 | -24 T/4.5 3165 | | 2200 | | | 150 | | | |
| 12-24 | T/5 | 3020 | | | 2100 | | 150 | | |

| Sheet Steel Gauges | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" |

| Shear Values (average lbs. ultimate) | | | | | | | | |
|--------------------------------------|-----|------|-------|-----------|-------|------|--|--|
| Fastener | | | Steel | Gauge (la | pped) | | | |
| Dia. | Pt. | 16 | 14 | 12 | 1/8 | 1/4 | | |
| | 4 | - | - | 2048 | 2030 | - | | |
| 12 | 4.5 | - | - | 2641 | 2887 | 2897 | | |
| | 5 | - | - | 2650 | 2700 | 2762 | | |
| 1/4 | 5 | 1597 | 2005 | 2350 | 2792 | 3310 | | |

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

5577

1/4-28 T/5

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)

3310

234

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



TEKS[®] Low Profile Architectural Metal **Roof Clip Fasteners & Rake Angle Shoulder Teks**

Incorporates the ITW exclusive Phillips Square-Driv®

anti-cam-out system.



Applications

Low profile architectural metal roof clips to steel purlin.

Product Features

- **12** diameter utilizes the ITW exclusive Phillips Square-Driv with patented interlocking components system.
 - Excellent installation stability.
 - Extended bit driver life.
 - Keeps the driver securely mated to the fastener during installation.
 - Hands-free installation.
 - #10 Diameter uses the coated Phillips drive system providing improved driver bit to fastener stability and friction fit.

..... **Product Specifications**

Low Profile

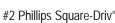
| Diameter | . #10, #12 | |
|-------------|--------------------------|---------------------|
| Thread Form | 10-16 (Teks 3), 10-12 | 2 (Type A) |
| | 12-14 (Teks 3), 12-1 | 1 (Туре А) |
| Head Style | . #10: #2 Phillips Panca | ake |
| | #12: #2 Phillips Squa | re-Driv Pancake |
| Drill Point | 21 | |
| Finish | . Climacoat (Type A) | 600000000 > |
| | Grav Spex (Teks 3) | |

- Low profile architectural metal roof clips to wood supports.
 - Both fasteners are finished with a corrosion resistant coating. Teks 3 fasteners are available with Gray Spex[™] coating; Type A fasteners with Climacoat®.

- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.
- Low profile pancake head style ensures proper installation of metal roof panels.

Rake Angle

| Diameter | 1/4 |
|-------------|----------|
| Thread Form | #10, #14 |
| Head Style | HWH |
| Drill Point | #3, #4.5 |
| Finish | |











TEKS[®]Self-Drilling Fasteners

Selector Guide

| Ø | | Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Box Qty | Applications |
|--------|-----------|----------------|------------------|---------------------|----------------|-------------------------|-----------------------------|------------|---|
| (F) | Anon. | 1560553 | 10-16 x 1" | #2 Phillips Pancake | #3 | .036175 | .550 | 4,000 | Low profile architectural |
| | Automatic | 1575553 | 12-14 x 1" | #2 PSD Pancake | #3 | .036210 | .550 | 4,000 | metal roof clip to steel |
| | MOLE CO | 1713053 | *1/4-14 x 1-1/4" | HWH | #3 | .036210 | .617 | 2,500 | purlin. |
| Sul | MULLI | 1718053 | *1/4-20 x 1-1/4" | HWH | #4.5 | .125375 | .440 | 2,500 | |
| | | | #2 PSD Bit | | | | | 1 | For #12 Diameter Fastener |
| | ALIMAN | 1596553 | 10-12 x 1″ i | #2 Phillips Pancake | Туре А | .012048 | .250 | 4,000 | Low profile architectural |
| | 0 | 16/0552 | 10-12 x 1-1/2"; | #2 Phillips Pancake | Туре А | .012048 | .750 | 2,500 | metal roof clip to wood |
| -9832- | Autom | 1597553 | 12-11 x 1″ | #2 PSD Pancake | Туре А | .012048 | .250 | 4,000 | supports. |

* with depth of shoulder

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | | |
|------|--|-------------|------------------------|-----|-----|-----|-----|-----|------|--|--|
| Fas | tener | Steel Gauge | | | | | | | | | |
| Dia. | Pt. | 26 | 26 24 22 20 18 16 14 1 | | | | | | | | |
| #10 | 3 | 109 | 180 | 218 | 278 | 427 | 583 | 873 | 1406 | | |
| #12 | 3 | 139 | 194 | 250 | 369 | 450 | 598 | 915 | 1500 | | |
| #10 | ТуреА | 192 | 280 | 360 | 460 | 568 | - | - | - | | |
| #12 | ТуреА | 193 | 300 | 387 | 464 | 621 | - | - | - | | |

| | Fastener Values | | | | | | | | | | |
|-----------------------|-----------------|------------------------|---------------------------|---------------------------|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | Point | Tensile (lbs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) | | | | | | | |
| 10-16 | #3 | 1983 | 1400 | 78 | | | | | | | |
| 12-14 | #3 | 2652 | 2000 | 92 | | | | | | | |
| 10-12 | Туре А | 2581 | 1426 | 81 | | | | | | | |
| 12-11 | Туре А | 3634 | 1994 | 132 | | | | | | | |

| Sheet Steel Gauges | | | | | | | | | |
|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Gauge No. 12 14 16 18 20 22 24 26 | | | | | | | 26 | | |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" | |

| | Shear Values (average lbs. ultimate) | | | | | | | | | |
|-------------------------------|--------------------------------------|----------|----------|----------|----------|--|--|--|--|--|
| Fastener Steel Gauge (lapped) | | | | | | | | | | |
| Dia. | Pt. | 20 gauge | 18 gauge | 16 gauge | 14 gauge | | | | | |
| #10 | 3 | 727 | 1164 | 1366 | 1460 | | | | | |
| #12 3 923 1279 1657 1933 | | | | | | | | | | |

| | pullout values (average lbs. ultimate) | | | | | | | | | |
|------|--|--------------|---|-----|-----|-----|--|--|--|--|
| Fast | Fastener Wood Type & Thickness | | | | | | | | | |
| Dia. | Pt. | 1/2" Plywood | 1/2" Plywood 5/8" Plywood 3/4" Plywood Yellow Pine 3/4" OSB | | | | | | | |
| #10 | Туре А | 364 | 382 | 400 | 579 | 288 | | | | |
| #12 | Туре А | 377 | 395 | 427 | 675 | 326 | | | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



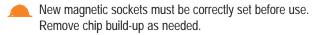
Adjust the screwgun nosepiece to properly seat the fastener.

The fastener is fully seated when the head is flush with the work surface.



Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.



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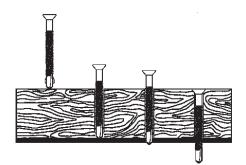
Product Report No. 02705



TEKS®

Wood-to-Metal Fasteners

No pre-drilling, fast, efficient attachment of wood to steel.



Applications

- Plywood roof and floor sheet to steel frames.
 - 2 x 4 headers to steel frames.

Product Features

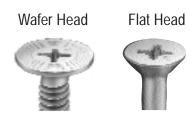
- Point has precise cutting edges to improve drill performance with less effort.
- Special winged fasteners ream a hole in wood preventing thread engagement during drilling.
- Wafer head design has a large bearing surface ideal for plywood.

Product Specifications

| Diameter | #10, #12 and 1/4 |
|-------------|---|
| Thread Form | 10-16 10-24 12-24 1/4-20 |
| Head Style | #10: #2 Phillips Flat; #2 Phillips Wafer; #2 Phillips Square-Driv[®] Flat #12: #3 Phillips Flat 1/4: #3 Phillips Flat |
| Drill Point | Teks 3 Teks 4 |
| Finish | Gray Spex |
| | |

- Plywood fascia to steel frames.
- Flat head design countersinks and seats flush in wood.
- Gray Spex[™] finish provides excellent corrosion resistance and lower tapping torque.
- Compatible with ACQ treated wood.

Head Styles

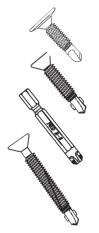


Phillips Square Driv®



TEKS[®]Wood-To-Metal Self-Drilling Fasteners

Selector Guide



| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Wood Attachment Range | Box Qty | Applications |
|----------------|------------------|---------------|----------------|-------------------------|-----------------------------|------------|---|
| 1077000 | 10-24 x 3/4" | Wafer | #3 | .036175 | 1/4"-3/8" | 8,000 | • Plywood, mansard, fascia, |
| 1079000 | 10-24 x 1" | Wafer | #3 | .036175 | 1/4"-1/2" | 5,000 | roofing, flooring to steel |
| 1082000 | 10-24 x 1-7/16" | *PFH | #3 | .060175 | 1/4"-3/4" | 3,000 | framing. |
| 1791000 | 10-16 x 1-13/16" | **PSD Flat | #3 | .030175 | 1/4"-3/4" | 2,500 | - |
| 1588910 | #2 PSD Bit | | | | | 1 | Plywood, 2 x 4's headers |
| 1092000 | 12-24 x 2-1/4" | *PFH | #4 | .125250 | 3/4"-1-3/8" | 2,000 | to steel framing. |
| 1094000 | 12-24 x 2-3/4" | *PFH | #4 | .125250 | 3/4"-1-5/8" | 1,500 | 2 x 4's to steel framing. |
| 1096000 | 1/4-20 x 3" | *PFH | #4 | .125250 | 3/4"-2" | 1,000 | 5 |
| *with wings | **with ribs und | ler head | | | | | |

Performance Data

| | | Ρι | Illout | Value | s (ave | erage | lbs. u | Itima | te) | | |
|--------|------|-------------|--------|-------|--------|-------|--------|-------|------|------|------|
| Fast | ener | Steel Gauge | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 | 1/4 |
| #10-16 | 3 | - | 208 | 266 | 299 | 499 | 708 | 967 | 1474 | - | - |
| #10-24 | 3 | - | - | - | 334 | 495 | 702 | 900 | 1570 | 3865 | 4101 |
| #12 | 4 | - | - | - | - | - | - | - | 1508 | 4297 | - |
| 1/4 | 4 | - | - | - | - | - | - | - | 1803 | - | - |

| Sheet Steel Gauges | | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 | |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- Worn or damaged bit tip should be replaced.
- The fastener is fully seated when the head is flush with the work surface.

| | Fastener Values | | | | | | | | | |
|-----------------------|------------------------|---------------------------|---------------------------|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (Ibs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) | | | | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | | | | |
| 10-24 | 2702 | 1500 | 65 | | | | | | | |
| 12-24 | 3165 | 2200 | 150 | | | | | | | |
| 1/4-20 | 3860 | 2700 | 168 | | | | | | | |

| | Shear Values (average lbs. ultimate) | | | | | | | | | | |
|------|--------------------------------------|----------------------|------------------|------|------|------|------|--|--|--|--|
| Fast | ener | Steel Gauge (lapped) | | | | | | | | | |
| Dia. | Pt. | 20 | 20 18 16 14 12 1 | | | | | | | | |
| #10 | 3 | 728 | 1266 | 1540 | 1522 | - | - | | | | |
| #12 | 4 | - | - | - | - | 2048 | 2030 | | | | |
| 1/4 | 4 | - | - | - | - | 2650 | 2820 | | | | |

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.
- All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.
- All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.



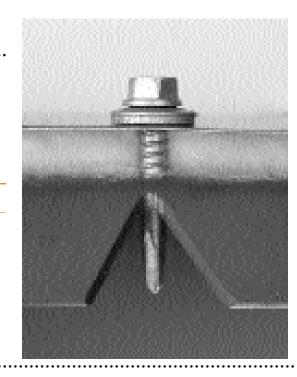
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Teks°, Climaseal° and Spex`` are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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TEKS[®] Self-Drilling Fasteners With Bonded Washer

For weather-tight sealing of roof and wall applications.

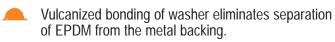


Mansard panel to structural.

Applications

Roof panels to purlin or bar joist.

Product Features



Dual sealing bonded washer prevents leaks.

.....

- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.
- **Product Specifications**

| Diameter | #10, #12 & 1/4 |
|--------------|-------------------------|
| Thread Form | 10-16 |
| | 12-14 |
| | 12-24 |
| | 1/4-14 |
| | 1/4-28 |
| Head Style | #10: 5/16" HWH |
| | #12: 5/16" HWH |
| | 1/4 (stitch): 5/16" HWH |
| | 1/4: 3/8" HWH |
| Washer Style | Galvanized (G-90) |

- Point has precise cutting edges to improve drill performance with less effort.
- Point to thread design maximizes pullout performance and minimizes backout.

| Drill Point | Teks 1 |
|-------------|---|
| | Teks 2 |
| | Teks 3 |
| | Teks 4 |
| | Teks 4.5 |
| | Teks 5 |
| Finishes | Climaseal |
| | Available with $\ensuremath{P}^{\ensuremath{s}}$ powder paint |

Head Style

Hex Washer Head with Bonded Washer



Wall panels to girt.

Self-Drilling Fasteners with 9/16" Bonded Washer

Head

Drill

Part

Product Report No. 02706

Applicatio



Selector

| Guide | Number | Description | Style | Point | Capacity | Attachments | Qty | Applications |
|--|---------|-----------------|-------|-------|----------|-------------|-------|---|
| Ouluc | 1005000 | 10-16 x 3/4" | HWH | #3 | .036175 | .205 | 3,000 | |
| | 1308000 | 10-16 x 1-1/2" | HWH | #3 | .036175 | .955 | 2,500 | Brick tie to steel framing. |
| ~ | 1011000 | 12-14 x 1″ | HWH | #3 | .036210 | .400 | 3,000 | ů |
| | 1014000 | 12-14 x 1-1/4″ | HWH | #2 | .036210 | .430 | 2,500 | Mansard panel to steel framing. |
| | 1404000 | 12-14 x 1-1/2″ | HWH | #2 | .036210 | .680 | 2,000 | |
| | 1009000 | 12-14 x 3/4" | HWH | #3 | .036210 | .150 | 3,000 | Roof panel to purlin. |
| E An | 1016000 | 12-14 x 2″ | HWH | #3 | .036210 | 1.330 | 1,500 | |
| | 1333000 | 12-14 x 3″ | HWH | #3 | .036210 | 2.330 | 1,000 | Wall panel to girt. |
| | 1332000 | 12-14 x 4″ | HWH | #3 | .036210 | 3.330 | 500 | |
| S S | 1416000 | 1/4-14 x 7/8" | HWH | #1 | .018095 | .260 | 3,000 | Stitch roof and wall panels. |
| | 1160000 | 1/4-14 x 1″ | HWH | #3 | .036210 | | 2,500 | |
| | 1019000 | 1/4-14 x 1-1/4" | HWH | #3 | .036210 | .530 | 2,000 | Retrofit panels to structural. |
| | 1020000 | 1/4-14 x 1-1/2" | HWH | #3 | .036210 | .780 | 1,500 | |
| ~ | 1021000 | 1/4-14 x 2″ | HWH | #3 | .036210 | 1.280 | 1,000 | |
| | 1022000 | 1/4-14 x 3″ | HWH | #3 | .036210 | 2.280 | 750 | |
| 1/h | 1429000 | 1/4-14 x 4" | HWH | #3 | .036210 | 3.280 | 500 | |
| 1 Mary | 1010000 | 12-24 x 7/8″ | HWH | #4 | .125250 | .205 | 3,000 | Roof and wall panel to bar joist or |
| a the second sec | 1415000 | 12-24 x 1-1/4″ | HWH | #4.5 | .125375 | .455 | 2,500 | structural. |
| N H | 1000000 | 12-24 x 1-1/4″ | HWH | #5 | .125500 | .255 | 2,500 | |
| | 1001000 | 12-24 x 1-1/2″ | HWH | #5 | .125500 | .505 | 2,000 | |
| | 1002000 | 12-24 x 2" | HWH | #5 | .125500 | 1.005 | 1,500 | Longer fasteners may be used in |
| | 1003000 | 1/4-28 x 3" | HWH | #5 | .125500 | 2.030 | 1,000 | retrofit applications. |
| | 1004000 | 1/4-28 x 4″ | HWH | #5 | .125500 | 3.030 | 500 | |
| * 3/4" bonded washer | 1647000 | 1/4-28 x 5" | *HWH | #5 | .125500 | 4.030 | 250 | |
| **1-1/8" bonded washer | 1642000 | 1/4-28 x 5" | **HWH | #5 | .125500 | 4.030 | 250 | |
| | 1432000 | 1/4-28 x 6" | *HWH | #5 | .125500 | 5.030 | 250 | |
| | 1619000 | 1/4-28 x 8″ | *HWH | #5 | .125500 | 7.030 | 150 | |

Drill & Tap Max. Material

Box

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | | |
|------|--|-----|-----|-----|-----|-------|-------|------|------|------|------|
| Fast | ener | | | | | Steel | Gauge | 9 | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 | 1/4 |
| 10 | 3 | 124 | 208 | 266 | 299 | 499 | 708 | 967 | 1474 | - | - |
| 12 | 2 | 156 | 243 | 283 | 375 | 605 | 848 | 1181 | 1856 | 3520 | - |
| 12 | 3 | 142 | 211 | 289 | 341 | 551 | 757 | 1063 | 1631 | 2998 | - |
| | 4 | - | - | - | - | - | - | - | 1532 | 3485 | 3844 |
| 12 | 4.5 | - | - | - | - | - | - | - | 1508 | 3865 | 4104 |
| | 5 | - | - | - | - | - | - | - | 1527 | 3701 | 3999 |
| | 1 | 208 | 329 | 428 | 562 | 800 | 1151 | - | - | - | - |
| 1/4 | 3 | 141 | 231 | 293 | 346 | 613 | 880 | 1145 | 1877 | 4550 | - |
| | 5 | - | - | - | - | - | 607 | 918 | 1507 | 3300 | 5059 |

| Fastener Values | | | | | | | | | |
|-----------------------|------------------------|---------------------------|---------------------------|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (Ibs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. Ibs.) | | | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | |
| 12-24 | 3020 | 2100 | 100 | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | |
| 1/4-28 | 5577 | 3310 | 234 | | | | | | |

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screw gun should be a minimum of 6 amps and have an RPM range of 0-2500.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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| Sheet Steel Gauges | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" |

| | Shear Values (average lbs. ultimate) | | | | | | | | | | | |
|------|--------------------------------------|-----|----------------------|-----|------|------|------|------|------|------|------|--|
| Fast | ener | | Steel Gauge (lapped) | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 1/8 | 1/4 | |
| 10 | 3 | - | 445 | 526 | 728 | 1266 | 1540 | 1552 | - | - | - | |
| 12 | 2 | 365 | 600 | 623 | 898 | 1370 | 1758 | 2138 | - | - | - | |
| 12 | 3 | - | - | - | 769 | 1358 | 1620 | 1970 | 1986 | - | - | |
| | 4 | - | - | - | - | - | - | - | 2048 | 2030 | - | |
| 12 | 4.5 | - | - | - | - | - | - | - | 2641 | 2887 | - | |
| | 5 | - | - | - | - | - | - | - | 2650 | 2700 | - | |
| | 1 | 511 | 849 | 885 | 1244 | 1764 | - | - | - | - | - | |
| 1/4 | 3 | - | - | - | 930 | 1442 | 2100 | 2584 | 2650 | - | - | |
| | 5 | - | - | - | - | - | 1597 | 2005 | 2350 | 2792 | 3310 | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Adjust the screwgun nosepiece to properly seat the fastener.



......

Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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MAXISEAL[®] Integral Washer System

Maxiseal ... The premium sealing system for Teks[®] self-drilling, self-tapping fasteners.



Applications

- Roof panel to purlin and wall panel to girt.
- Stitching roof, wall, fascia, eave panels or gutter straps.

Product Features

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- Seals when driven at an angle.
- Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.

Product Specifications

| Diameter | #10, #12, 1/4 and #17 |
|--------------|-----------------------------|
| Thread Form | 10-16 |
| | 12-14, 12-24 |
| | 1/4-14 |
| | 17-14 |
| Head Style | #10: 5/16" HWH |
| | #12: 5/16" HWH |
| | 1/4: 5/16" HWH and 3/8" HWH |
| | #17: 5/16" HWH |
| Washer Style | 9/16" O.D. Integral System |

- Roof and wall panel or accessories over blanket insulation to steel framing.
- #17 diameter replacement for stripped #12 and 1/4 diameter fasteners.
- Mon-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

| Drill Point | Teks 1 |
|-------------|--|
| | Teks 2 |
| | Teks 3 |
| | Teks 4 |
| | Teks 5 |
| | Туре АВ |
| Finish | Climaseal |
| | Available with P ³ powder paint |

Head Style

Maxiseal Head



PRODUCT REPORT NO. 02707

MAXISEAL[®] INTEGRAL WASHER SYSTEM

Product Report No. 02707



Selector

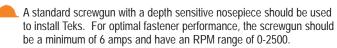
| Part | Description | Head | Drill | Drill & Tap | Max. Materia | I Box | Applications | |
|---------|-----------------|-------|-------|-------------|--------------|-------|---|---------------|
| Number | Description | Style | Point | Capacity | Attachment | Qty | Applications | |
| 1376000 | 10-16 x 3/4" | HWH | #3 | .036175 | .325 | 3,000 | Roof and wall panel to steel framing | J. |
| 1023000 | 12-14 x 3/4" | HWH | #3 | .036210 | .260 | 3,000 | | |
| 1659053 | 12-14 x 3/4" | HWH | #3 | .012048 | .435 | 2,500 | Panel over insulation to steel framin | g. |
| 1026000 | 12-14 x 1″ | HWH | #3 | .036210 | .490 | 2,500 | | |
| 1029000 | 12-14 x 1-1/4″ | HWH | #2 | .036210 | .560 | 2,500 | | |
| 1428000 | 12-14 x 1-1/2″ | HWH | #2 | .036210 | .790 | 2,000 | | |
| 1730000 | 12-24 x 7/8" | HWH | #4 | .018250 | .295 | 3,000 | · Roof and wall panel to bar joist or st | ructural. |
| 1517000 | 12-24 x 1-1/2" | HWH | #5 | .125500 | .500 | 2,500 | | |
| 1389000 | 1/4-14 x 7/8″ | HWH | #1 | .018095 | .320 | 3,000 | · Stitching roof, wall, fascia, eave pan | els or gutter |
| | | | | | | | straps. | - |
| 1042053 | 1/4-14 x 3/4" | *HWH | #3 | .036210 | .200 | 2,500 | · Sheet or accessories with up to 6" b | lanket |
| 1044000 | 1/4-14 x 1″ | *HWH | #3 | .036210 | .310 | 2,500 | insulation to steel framing. | |
| 1048000 | 1/4-14 x 1-1/2" | *HWH | #3 | .036210 | .810 | 2,000 | - | |
| 1737000 | 1/4-14 x 1-3/4" | *HWH | #3 | .036210 | 1.060 | 1,500 | | |
| 1712000 | 1/4-14 x 3″ | HWH | #3 | .036210 | 2.310 | 1,000 | | |
| 1063000 | 17-14 x 1″ | HWH | AB | - | .685 | 2,500 | · Replacement screw for 12 and 1/4" | diameter |
| | | | | | | | fasteners. | |

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | | | | |
|------|--|-----|-------------|-----|-----|-----|------|------|------|------|------|--|--|
| Fast | ener | | Steel Gauge | | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 | 1/4 | | |
| 10 | 3 | 124 | 208 | 266 | 299 | 499 | 708 | 967 | 1474 | - | - | | |
| | 2 | 156 | 243 | 283 | 375 | 605 | 848 | 1181 | 1856 | 3520 | - | | |
| 12 | 3 | 142 | 211 | 289 | 341 | 551 | 757 | 1063 | 1631 | 2998 | - | | |
| 12 | 4 | - | - | - | - | - | 697 | 986 | 1532 | 3485 | 4013 | | |
| | 5 | - | - | - | - | - | - | - | 1527 | 3701 | 3999 | | |
| | 1 | 208 | 329 | 428 | 562 | 800 | 1151 | - | 1858 | 4550 | - | | |
| 1/4 | 3 | 141 | 231 | 293 | 346 | 613 | 880 | 1145 | 1877 | 4550 | - | | |
| | AB | 235 | 365 | 496 | 597 | 702 | 926 | 1180 | 1716 | 3523 | - | | |
| 17 | AB | 225 | 261 | 350 | 442 | 553 | 752 | 1122 | - | - | - | | |

| | Fastener Values | | | | | | | | | |
|-----------------------|------------------------|---------------------------|---------------------------|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (Ibs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. Ibs.) | | | | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | | |
| 12-24 T/4 | 3020 | 2100 | 100 | | | | | | | |
| 12-24 T/5 | 3188 | 2200 | 150 | | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | | |
| 17-14 | 5300 | 3200 | 180 | | | | | | | |

Installation Guidelines



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build up as needed.



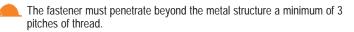
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

| Sheet Steel Gauges | | | | | | | | | |
|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Gauge No. 12 14 16 18 20 22 24 26 | | | | | | | 26 | | |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" | |

| | Shear Values (average lbs. ultimate) | | | | | | | | | | | |
|-------|--------------------------------------|----------------------|-----|-----|------|------|------|------|-------|--|--|--|
| Faste | ner | Steel Gauge (lapped) | | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | | | |
| 10 | 3 | - | 445 | 526 | 728 | 1266 | 1540 | 1552 | - | | | |
| | 2 | 365 | 600 | 623 | 898 | 1370 | 1758 | 2138 | - | | | |
| 12 | 3 | - | - | - | 769 | 1358 | 1620 | 1970 | 1986 | | | |
| | 4 | - | - | - | - | - | - | - | 2048 | | | |
| | 5 | - | - | - | - | - | - | - | 2650 | | | |
| | 1 | 511 | 849 | 885 | 1244 | 1765 | - | - | | | | |
| 1/4 | 3 | - | - | - | 930 | 1442 | 2100 | 2584 | 2650- | | | |
| | AB | 422 | 482 | 669 | 889 | 1157 | - | - | - | | | |
| 17 | AB | 459 | 745 | 989 | 958 | 1415 | - | - | | | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



Properly Seated Washers (TT) m

| $ \simeq $ | | |
|-------------|---------------------|------------|
| Underdriven | Correctly Driven | Overdriven |

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SCOTS[®] Long Life Teks[®] Fasteners

The Original Buildex Scots 300 Stainless Steel Encapsulated

Head will never rust EVER!!!!



Applications

Panel over blanket insulation to steel frame.



- Roof curb to structural steel.
- Standing seam roof system endlaps.

Product Features

- For improved appearance and extra life an integral design controls the EPDM rubber washer.
- Combines 300 series stainless steel exterior with the strength of carbon steel.
- 300 series stainless most preferred for galvalume long life panels.
- Maximum sealing and corrosion protection.

Product Specifications

| Diameter | #12, 1/4 and #17 |
|--------------|--|
| Thread Form | 12-14 |
| | 12-24 |
| | 1/4-14 |
| | 1/4-28 |
| | 17-14 |
| | 5/16" HWH (300 Series Stainless) |
| Washer Style | 9/16" O.D. Integral |
| Drill Point | Teks 1 |
| | Teks 2 |
| | Teks 5 |
| | Туре АВ |
| Finish | Climaseal® |
| | Available with P ³ powder paint |

Stitch roof and wall sidelaps.

#17 diameter replacement screw for #12 and 1/4 diameter fasteners.

.....

- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.

Head Style

Scots Head



SCOTS[®] LONG LIFE FASTENERS Selector Guide



| | Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Box Qty | Applications |
|---|----------------|-----------------|---------------|----------------|-------------------------|-----------------------------|------------|--|
| | 1165253 | 12-14 x 1" | HWH | #3 | .036210 | .310 | 2,500 | Panel over blanket insulation to steel frame. |
| | 1167253 | 12-14 x 1-1/4" | HWH | #2 | .036210 | .560 | 2,500 | Roof curb to structural steel. |
| | 1706053 | 12-14 x 1-1/4″ | HWH (3/8" AF) | #2 | .036210 | .560 | 2,000 | |
| | 1168253 | 12-14 x 1-1/2" | HWH | #2 | .036210 | .790 | 2,000 | |
| | 1907053 | 12-14 x 1-1/2" | HWH (3/8" AF) | #2 | .036210 | .790 | 2,000 | |
| , | 1163000 | 12-24 x 2" | HWH | #5 | .125500 | 1.000 | 1,500 | |
| ' | 1788000 | 1/4-28 x 4" | HWH | #5 | .125500 | 3.000 | 500 | |
| | 1387253 | 1/4-14 x 7/8" | HWH | #1 | .018095 | .320 | 2,500 | Standing seam roof system endlaps. |
| | 1175153 | 1/4-14 x 1-1/8" | HWH | #1 | .018095 | .395 | 2,500 | Stitch roof and wall sidelaps. SSR endlaps. |
| | 1616000 | 1/4-14 x 1-1/4" | HWH | #3 | .036210 | .630 | 2,000 | |
| | 1178253 | 1/4-14 x 3/4" | HWH | AB | .012048 | .435 | 2,500 | Replacement screw for #12 and 1/4 |
| | 1180225 | 17-14 x 1" | HWH | AB | - | .686 | 1,500 | diameter fasteners. |

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | | | | |
|------|--|-----|-----|-----|-----|-------|-------|------|------|------|------|--|--|
| Fast | ener | | | | 9 | Steel | Gauge | è | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 | 1/4 | | |
| 12 | 2 | 156 | 243 | 283 | 375 | 605 | 848 | 1181 | 1856 | 3520 | - | | |
| 12 | 5 | - | - | - | - | - | - | - | 1527 | 3701 | 3999 | | |
| 1/4 | 5 | - | - | - | - | - | - | - | 1507 | 3300 | 5059 | | |
| 114 | 1 | 208 | 329 | 428 | 562 | 800 | 1151 | - | - | - | - | | |
| 1/4 | AB | 235 | 365 | 496 | 597 | 702 | 926 | 1180 | 1690 | 3446 | 4212 | | |
| 17 | AB | 225 | 261 | 350 | 442 | 553 | 752 | 1122 | 1716 | 3523 | 4250 | | |

| Fastener Values | | | | | | | | | |
|-----------------------|------------------------|---------------------------|---------------------------|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (lbs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | |
| 12-24 | 3188 | 2200 | 130 | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | |
| 1/4-28 | 5577 | 3310 | 234 | | | | | | |
| 17-14 | 5300 | 3200 | 180 | | | | | | |

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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| Sheet Steel Gauges | | | | | | | | | |
|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Gauge No. 12 14 16 18 20 22 24 26 | | | | | | | | | |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" | |

| | Shear Values (average lbs. ultimate) | | | | | | | | | | | | |
|------|--------------------------------------|-----|----------------------|-----|------|------|------|------|------|------|------|--|--|
| Fast | ener | | Steel Gauge (lapped) | | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 1/8 | 3/16 | 1/4 | | |
| 12 | 2 | 365 | 600 | 623 | 898 | 1370 | 1758 | 2138 | 2202 | - | - | | |
| 12 | 5 | - | - | - | - | - | - | - | 2700 | 2720 | 2762 | | |
| 1/4 | 5 | - | - | - | - | - | 1597 | 2005 | 2350 | 2792 | 3310 | | |
| 1/4 | 1 | 511 | 849 | 885 | 1244 | 1764 | - | - | - | - | - | | |
| | AB | 422 | 482 | 669 | 889 | 1157 | - | - | - | - | - | | |
| 17 | AB | 459 | 745 | 989 | 958 | 1415 | - | - | - | - | - | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers

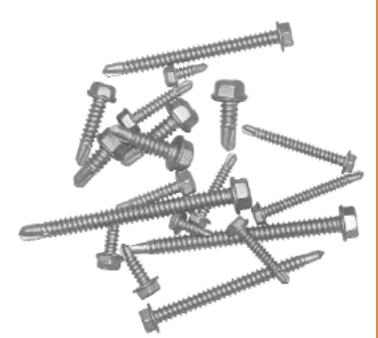
| _ <u> </u> | | | |
|-------------|---------------------|------------|--|
| Underdriven | Correctly Driven | Overdriven | |

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410 STAINLESS STEEL TEKS®

Self drilling fasteners for applications requiring extra corrosion protection



Applications

- Clips to structural steel or bar joist.
- Duct work to steel framing.
- Liner panels to structural steel or bar joist.
- Brick ties to steel framing.

Product Features

- Engineered for fast drilling and smooth tapping with less effort.
 - 410 Stainless Steel for added corrosion protection.

Product Specifications

| Diameter | #8, #10, #12, and 1/4" |
|-------------|------------------------------------|
| Thread Form | 8-18 |
| | 10-16 |
| | 12-14 |
| | 1/4-14 |
| Head Style | #8: 5/16" HWH, #10: 5/16" HWH, |
| | #12: 5/16" HWH, and 1/4": 3/8" HWH |
| Drill Point | Teks 2, Teks 3 |
| Finish | .Silver Climashield |

Accessories to structural steel or bar joist.

.....

- HVAC, electrical accessories to steel framing.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Silver Climashield finish for added protection compared to standard 410 Stainless Steel products.
- Point to thread design maximizes pullout performance and minimizes backout.

Head Style

Hex washer head (HWH)



410 SS TEKS[®] Self-Drilling Fastener

| Selector Guide | Part # | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Applications |
|-----------------|--|---|-------------------|---|--|--|--|
| Selection Guide | 1897000 1828000 1829000 1847000 1858000 1830000 1831000 1833000 1835000 1835000 1836000 1837000 1838000 1839000 1839000 1842000 | 8-18 x 1/2" 8-18 x 5/8" 8-18 x 3/4" 8-18 x 1-1/4" 10-16 x 1/2" 10-16 x 1" 10-16 x 1-1/2" 12-14 x 3/4" 12-14 x 1" 12-14 x 1-1/4" 12-14 x 1-1/2" 12-14 x 2" 12-14 x 2" 12-14 x 3" 1/4-14 x 3/4" | | Point #2 #2 #2 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 #3 | Capacity .036100 .036100 .036100 .036100 .036175 .036175 .036175 .036175 .036175 .036210 .036210 .036210 .036210 .036210 .036210 .036210 .036210 .036210 | Attachment 0.205 0.330 0.455 0.955 0.150 0.325 0.575 1.075 0.270 0.520 0.750 0.980 1.450 1.950 2.450 0.150 | Applications Metal deck, clips, lines or accessories to structural steel or bar joist. Longer fasteners can be used in retrofit clip and sheet applications. |
| | 1843000 1845000 1893000 | 1/4-14 x 1" 1/4-14 x 1-1/2" 1/4-14 x 2" | HWH HWH HWH | #3 #3 #3 | .036210 .036210 .036210 | 0.400 0.900 1.400 | |

Performance Data

| | PULLOUT VALUES (avg. lbs ultimate) | | | | | | | | | | | |
|------|------------------------------------|-----|------------------------------|-----|-----|-----|-----|------|------|------|--|--|
| Fast | ener | | Steel Gauge | | | | | | | | | |
| Dia | Pt | 26 | 26 24 22 20 18 16 14 12 3/16 | | | | | | | | | |
| 8 | 2 | 119 | 193 | 265 | 298 | 491 | 703 | 959 | | | | |
| 10 | 3 | 124 | 208 | 266 | 299 | 499 | 708 | 967 | 1474 | | | |
| 12 | 3 | 131 | 196 | 258 | 312 | 452 | 692 | 1063 | 1631 | 2998 | | |
| 1/4 | 3 | 141 | 231 | 293 | 346 | 613 | 880 | 1145 | 1858 | 4550 | | |

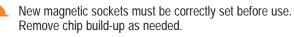
| FASTENER VALUES (avg. lbs ultimate) | | | | | | | | | | |
|-------------------------------------|-----------------------|--------------------------|-------------------------|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (Ibs min.) | Shear (avg. lbs ult.) | Torque (min. in Ibs) | | | | | | | |
| 8-18 | 1545 | 1000 | 42 | | | | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | | |

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.

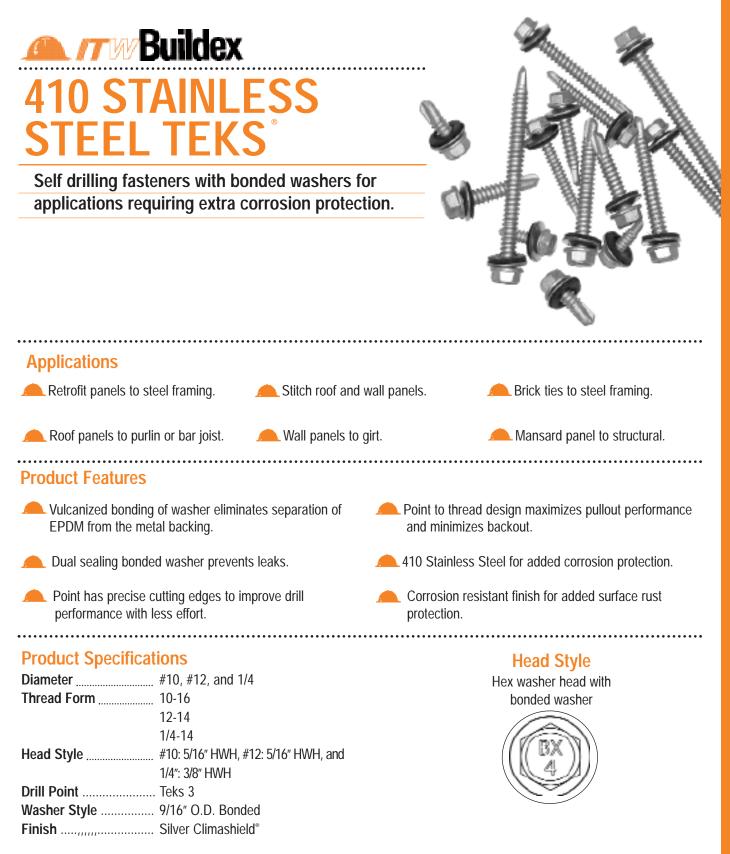




| | SHEAR VALUES (avg. lbs ultimate) | | | | | | | | | | | |
|------|----------------------------------|-----|----------------------|-----|-----|------|------|------|------|--|--|--|
| Fast | ener | | Steel Gauge (Lapped) | | | | | | | | | |
| Dia | Pt | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | | | |
| 8 | 2 | 294 | 496 | 560 | 740 | 1060 | | | | | | |
| 10 | 3 | | 455 | 526 | 728 | 1266 | 1540 | 1552 | | | | |
| 12 | 3 | | | | 769 | 1358 | 1620 | 1970 | 1986 | | | |
| 1/4 | 3 | | | | 930 | 1442 | 2100 | 2584 | 2650 | | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



410 SS TEKS[®] Self Drilling Fastener with Bonded Washer

Selector Guide

| | Part # | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment | Applications |
|--|---------|-----------------|---------------|----------------|-------------------------|-----------------------------|---|
| And Personne of the local division of the lo | 1850000 | 10-16 x 3/4" | HWH | #3 | .036175 | 0.205 | Brick tie to steel framing. |
| 123 | 1848000 | 10-16 x 1-1/2" | HWH | #3 | .036175 | 0.955 | |
| 12 | 1853000 | 12-14 x 1" | HWH | #3 | .036210 | 0.400 | Mansard panel to steel framing. |
| EX. | 1851000 | 12-14 x 1-1/4" | HWH | #3 | .036210 | 0.620 | |
| 15 | 1854000 | 12-14 x 1-1/2" | HWH | #3 | .036210 | 0.850 | Roof panel to purlin. |
| 15 | 1860000 | 12-14 x 2" | HWH | #3 | .036210 | 1.330 | - Wall papel to girt |
| 15 | 1857000 | 1/4-14 x 1" | HWH | #3 | .036210 | 0.280 | Wall panel to girt. |
| 25 | 1861000 | 1/4-14 x 1-1/4" | HWH | #3 | .036210 | 0.530 | • Stitch roof and wall panels. |
| 151 | 1862000 | 1/4-14 x 1-1/2" | HWH | #3 | .036210 | 0.780 | |
| 5.1 | 1882000 | 1/4-14 x 2" | HWH | #3 | .036210 | 1.280 | Retrofit panels to structural. |
| w la | 1892000 | 1/4-14 x 3" | HWH | #3 | .036210 | 2.280 | |

Performance Data

| | PULLOUT VALUES (avg. lbs ultimate) | | | | | | | | | | | |
|------|------------------------------------|-------------|------------------------------|-----|-----|-----|-----|------|------|------|--|--|
| Fast | ener | Steel Gauge | | | | | | | | | | |
| Dia | Pt | 26 | 26 24 22 20 18 16 14 12 3/16 | | | | | | | | | |
| 8 | 2 | 119 | 193 | 265 | 298 | 491 | 703 | 959 | | | | |
| 10 | 3 | 124 | 208 | 266 | 299 | 499 | 708 | 967 | 1474 | | | |
| 12 | 3 | 131 | 196 | 258 | 312 | 452 | 692 | 1063 | 1631 | 2998 | | |
| 1/4 | 3 | 141 | 231 | 293 | 346 | 613 | 880 | 1145 | 1858 | 4550 | | |

| FASTEN | FASTENER VALUES (avg. lbs ultimate) | | | | | | | | | | |
|-----------------------|-------------------------------------|------|-----|--|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | | | | | | | | | | | |
| 8-18 | 1545 | 1000 | 42 | | | | | | | | |
| 10-16 | 1936 | 1400 | 61 | | | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | | | |

| | SHEAR VALUES (avg. lbs ultimate) | | | | | | | | | | |
|------|----------------------------------|-----|----------------------|-----|-----|------|------|------|------|--|--|
| Fast | ener | | Steel Gauge (Lapped) | | | | | | | | |
| Dia | Pt | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | | |
| 8 | 2 | 294 | 496 | 560 | 740 | 1060 | | | | | |
| 10 | 3 | | 455 | 526 | 728 | 1266 | 1540 | 1552 | | | |
| 12 | 3 | | | | 769 | 1358 | 1620 | 1970 | 1986 | | |
| 1/4 | 3 | | | | 930 | 1442 | 2100 | 2584 | 2650 | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screw gun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.



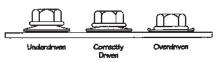
New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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- Overdrivng may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Properly Seated Washers



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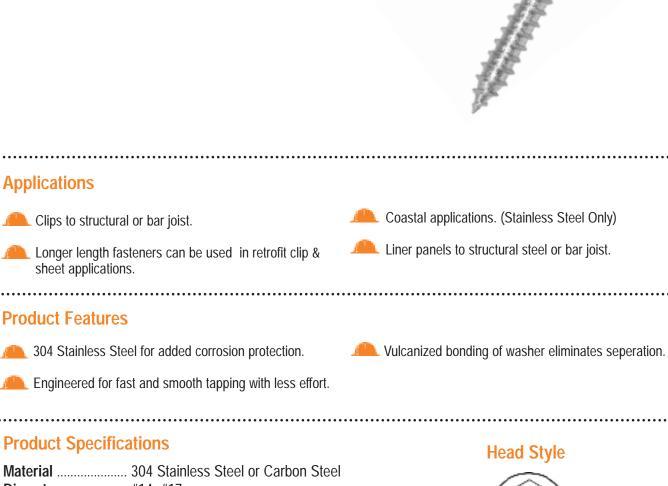




304 SS & CARBON TAPPERS

Self tapping fasteners for applications requiring extra

corrosion protection.



| | 304 Stainless Steel of Carbon Ste |
|-------------|-----------------------------------|
| Diameter | #14, #17 |
| Thread Form | . 14 - 10 |
| | 17 - 9 |
| Head Style | . 3/8″ AF HWH |
| Point | Туре А |
| Finish | Carbon = Electro Zinc |
| | Stainless = Electro Zinc |
| | |



304 SS & CARBON TAPPERS

PRODUCT REPORT NO. 040601



| Juide | Carbon Steel Electro Zinc Part # | 304 Series Electro Zinc Part # | Description | Carbon Steel Box Qty. | 304 SS Box Qty. |
|-------|--|--|--|---|--|
| | 1874200 1875200 1877200 1879200 1880200 1881200 1886200 1887200 | 1863000 1864000 | 14 x 3/4" HWH W/ BD Type A Tappers 14 x 1" HWH W/ BD Type A Tappers 14 x 1-1/2" HWH W/ BD Type A Tappers 14 x 2" HWH W/ BD Type A Tappers 14 x 2-1/2" HWH W/ BD Type A Tappers 14 x 3" HWH W/ BD Type A Tappers 17 x 3/4" HWH W/ BD Type A Tappers 17 x 1" HWH W/ BD Type A Tappers | 2,500 2,500 1,500 1,500 1,000 1,000 2,500 | 2,500 2,500 2,000 1,500 1,000 750 2,000 2,000 |
| 5. TO | | | | | |

Performance Data

| with B | onded | | PULLOUT VALUES (avg. lbs ultimate) | | | | | | | | |
|----------|--------|------------|------------------------------------|-------|-------|-------|-------|-------|-------|--|--|
| Washer | | Gauge | 26 | 24 | 22 | 20 | 18 | 16 | 14 | | |
| Fastener | | Thickness | 0.018 | 0.024 | 0.030 | 0.036 | 0.048 | 0.060 | 0.075 | | |
| 14 | | Drill Size | 1/8" | 5/32" | 5/32" | 3/16" | 3/16" | #7 | #7 | | |
| 14 | Type A | | 191 | 252 | 336 | 371 | 545 | 694 | 884 | | |
| Fact | onor | Gauge | 26 | 24 | 22 | 20 | 18 | 16 | 14 | | |
| r asi | tener | Thickness | 0.018 | 0.024 | 0.030 | 0.036 | 0.048 | 0.060 | 0.075 | | |
| 17 | Tuno A | Drill Size | 1/8" | 5/32" | 5/32" | 3/16" | #2 | #2 | 1/4" | | |
| 17 | Туре А | | 263 | 307 | 425 | 475 | 559 | 791 | | | |

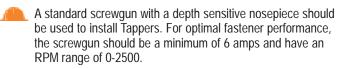
| with B | onded | | PULL | PULLOVER VALUES (avg. lbs ultimate) | | | | | | | | |
|----------|---------|------------|-------|-------------------------------------|-------|-------|-------|-------|-------|--|--|--|
| Was | sher | Gauge | 26 | 24 | 22 | 20 | 18 | 16 | 14 | | | |
| Fastener | | Thickness | 0.018 | 0.024 | 0.030 | 0.036 | 0.048 | 0.060 | 0.075 | | | |
| 14 | Type A | Drill Size | 1/8" | 5/32" | 5/32" | 3/16" | 3/16" | #7 | #7 | | | |
| 14 | 1Jpc // | | 595 | 827 | 1093 | 1341 | 1931 | 2229 | 2696 | | | |
| Fact | onor | Gauge | 26 | 24 | 22 | 20 | 18 | 16 | 14 | | | |
| Fasi | ener | Thickness | 0.018 | 0.024 | 0.030 | 0.036 | 0.048 | 0.060 | 0.075 | | | |
| 17 | Type A | Drill Size | 1/8" | 5/32" | 5/32" | 3/16" | #2 | #2 | 1/4" | | | |
| 17 | туре А | | 565 | 792 | 970 | 1100 | 1556 | 1813 | 2065 | | | |

| | Bonded sher | SHEAR VALUES (avg. lbs ultimate) | | | | | | | | |
|-----|----------------|----------------------------------|-------|-------|-------|-------|--------|--|--|--|
| Fas | tener | Gauge | 26-14 | 24-14 | 22-14 | 20-14 | 18-14 | | | |
| 14 | Type A | Drill Size | #7 | #5 | #2 | #2 | 0.234" | | | |
| 14 | туре А | | 534 | 704 | 863 | 1245 | 2120 | | | |
| Fas | tener | Gauge | 26-18 | 24-18 | 22-14 | 20-14 | 18-14 | | | |
| 17 | Turna A | Drill Size | #2 | 1/4" | 1/4" | 1/4" | 1/4" | | | |
| | Туре А | | 454 | 1013 | 1264 | 1544 | 1294 | | | |

| 304 SS FASTENER VALUES (avg. lbs ultimate) | | | | | | | | | | |
|--|------------|-----------------|---------------|--|--|--|--|--|--|--|
| Fastener | | | | | | | | | | |
| (dia-tpi) | (lbs min.) | (avg. lbs ult.) | (min. in lbs) | | | | | | | |
| 14-10 | 2684 | 2148 | 127 | | | | | | | |
| 17-9 | N/A | N/A | 229 | | | | | | | |

| CARBON STEEL FASTENER VALUES (avg. lbs ultimate) | | | | | | | | | | |
|--|------|------|-----|--|--|--|--|--|--|--|
| Fastener (dia-tpi) | | | | | | | | | | |
| 14-10 | 4060 | | | | | | | | | |
| 17-9 | 5000 | 2750 | 173 | | | | | | | |

Tools and Techniques





Adjust the screwgun nosepiece to properly seat the fastener.



New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com The fastener is fully seated when the head is flush with the work surface.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



HTZ[™] High Torque Zinc Die Cast Long Life Metal Building Teks[®] Fasteners

Buildex HTZ fasteners exhibit the highest torsional head

strength in the zinc die cast market... no head failures.



Applications

- Panel over blanket insulation to steel frame.
- Stitch roof and wall sidelaps.
- Standing seam roof system endlaps.

Product Features

- HTZ patented "Internal Spline" provides the strongest torsional values in the industry ... no head failures.
- Zinc aluminum alloy head provides acceptable long life resistance ... no red rust.
- "No mar radius head design" will not scratch, pierce or damage panels if overdriven.
- Indented HWH provides excellent socket stability.

Product Specifications

- Diameter.....#12, 1/4, #17
- Thread Form......12-14, 1/4-14, 17-14, 9-15
- Point Type Teks 1, Teks 2, Type AB
- Finish Climaseal®

Available with P³ powder paint



No Mar Radius Head Design

- For improved appearance and extra life an integral design controls the EPDM washer ... maximum sealing protection.
- Non-walking point, fast material engagement.

.....

Point-to-thread design maximizes pullout performance and minimizes backout.

Head Style

5/16 HWH zinc-aluminum alloy with integral washer design.



HTZ HIGH TORQUE ZINC DIE CAST LONG LIFE TEKS FASTENERS

Product Report No. 72100



| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Max. Material Attachment |
|----------------|-----------------|---------------|----------------|-------------------------|-----------------------------|
| 1721053 | 1/4-14 x 7/8″ | HTZ | #1 | .024095 | .320 |
| 1727053 | 12-14 x 1 | HTZ | #2 | .024095 | .310 |
| 1729053 | 12-14 x 1-1/2" | HTZ | #2 | .036210 | .790 |
| 1757053 | 12-14 x 2″ | HTZ | #2 | .036210 | 1.40 |
| 1723053 | 1/4-14 x 1-1/4" | HTZ | #2 | .036210 | .630 |
| 1778053 | 1/4-14 x 1-1/2" | HTZ | AB | | 1.180 |

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | | | | |
|------|--|-----|-------------|-----|-----|-----|------|------|------|------|------|--|--|
| Fast | tener | | Steel Gauge | | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 3/16 | 1/4 | | |
| 12 | 2 | 156 | 243 | 283 | 375 | 605 | 848 | 1181 | 1856 | 3520 | - | | |
| | 1 | 208 | 329 | 428 | 562 | 800 | 1151 | - | - | - | - | | |
| 1/4 | 2 | 141 | 231 | 293 | 346 | 613 | 830 | 1145 | 1858 | 4550 | - | | |
| | AB | 235 | 365 | 496 | 597 | 702 | 926 | 1180 | 1690 | 3446 | 4212 | | |

| Sheet Steel Gauges | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105″ | .075″ | .060″ | .048″ | .036″ | .030″ | .024″ | .018″ |

| Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths | |
|--|--|
| must be used for satisfactory application. | |

The values listed are ultimate averages acheived under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks[®]. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

| | Shear Values (average lbs. ultimate) | | | | | | | | | | | |
|------|--------------------------------------|-----|----------------------|-----|------|------|------|------|------|--|--|--|
| Fast | ener | | Steel Gauge (lapped) | | | | | | | | | |
| Dia. | Pt. | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | | | |
| 12 | 2 | 365 | 600 | 623 | 898 | 1370 | 1758 | 2138 | 2202 | | | |
| | 1 | 511 | 849 | 885 | 1244 | 1764 | - | - | - | | | |
| 1/4 | 2 | - | - | - | 930 | 1442 | 2100 | 2584 | 2650 | | | |
| | AB | 422 | 482 | 669 | 889 | 1157 | - | - | - | | | |

| Fastener Values | | | | | | | | | |
|-----------------------|--|------|-----|--|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile Shear Tor (lbs. min.) (avg.lbs.ult.) (min.i | | | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | |
| 1/4-14 | 4060 | 2600 | 150 | | | | | | |

- The fastener is fully seated when the head is flush with the work surface.
 - The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com HTZ^{**}, Teks^{**} and Climaseal^{**} are trademarks of ITW Buildex and Illinois Tool Works Inc.

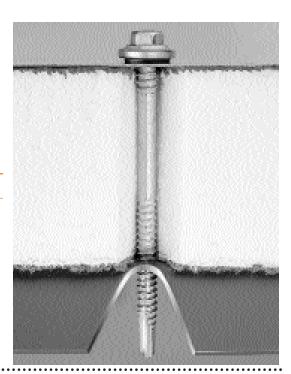


TEKS®

Exterior Rigid Insulation Fasteners

The original self-drilling fasteners designed specifically for rigid insulation

for rigid insulation.



Applications

Roof and wall panel over rigid insulation to steel framing.

Product Features

- Unique rider section stops panel jacking, point burnout and breakage.
- High thread under the head prevents panel stripout.
- Improved in place aesthetics.
- Available in Scots[®] and Maxiseal[®] headstyles.
- Maximum pullover performance.
- **Excellent driving stability**.

Product Specifications

| Diameter#1 | 12 |
|-----------------|---|
| Thread Form 12 | 2-14 with rider section |
| Head Style 5/ | /16" HWH Maxiseal |
| | /16" HWH Scots 300 Series tainless |
| Washer Style 9/ | /16" O.D. Integral System |
| Drill Point Te | eks 3 |
| Finish C | limaseal |
| Av | vailable with P ³ powder paint |

Seals when driven at an angle.

Roof panel over spacer block and insulation to eave purlin.

- Eastens the broadest range of insulation thickness.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Head Styles

Maxiseal Head

Scots Head







EKS[®]Exterior Rigid Insulation Fasteners

Selector Guide

| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Insulation Range | Box Qty | Application |
|--------------------|----------------|---------------|----------------|-------------------------|---------------------|------------|--------------------------------|
| Maxisea | 8 | | | | | | |
| 1034000 | 12-14 x 1-7/8" | HWH | #3 | .036210 | 3/4" to 1" | 1,500 | |
| 1036000 | 12-14 x 2-3/8" | HWH | #3 | .036210 | 1-1/8" to 1-1/2" | 1,000 | Roof and wall panel over rigid |
| 1038000 | 12-14 x 3-1/4" | HWH | #3 | .036210 | 1-5/8" to 2-3/8" | 750 | insulation to steel framing. |
| 1040000 | 12-14 x 4" | HWH | #3 | .036210 | 2-1/8" to 3" | 500 | |
| Scots [®] | | | | | | | |
| 1169200 | 12-14 x 1-7/8" | HWH | #3 | .036210 | 3/4" to 1" | 1,500 | Roof panel over spacer block |
| 1170200 | 12-14 x 2-3/8" | HWH | #3 | .036210 | 1-1/8" to 1-1/2" | 1,000 | and insulation to eave purlin. |
| 1171200 | 12-14 x 3-1/4" | HWH | #3 | .036210 | 1-5/8" to 2-3/8" | 750 | |
| 1172200 | 12-14 x 4" | HWH | #3 | .036210 | 2-1/8" to 3" | 500 | |

Performance Data

| | Pullout Values (average lbs. ultimate) | | | | | | | | | |
|------|--|-----|--------------------------------------|--|--|--|--|--|--|------|
| Fast | ener | | Steel Gauge | | | | | | | |
| Dia. | Pt. | 26 | 26 24 22 20 18 16 14 12 3/16 | | | | | | | 3/16 |
| 12 | 3 | 142 | 42 211 289 341 551 757 1063 1631 299 | | | | | | | 2998 |

| Fastener Values | | | | | | | | |
|-----------------------|------------------------|---------------------------|----------------------------|--|--|--|--|--|
| Fastener (dia-tpi) | Tensile (lbs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) | | | | | |
| 12-14 | 2778 | 2000 | 90 | | | | | |

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

| Sheet Steel Gauges | | | | | | | | | |
|-----------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Gauge No. 12 14 16 18 20 22 24 26 | | | | | | | | | |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" | |

| | Shear Values (average lbs. ultimate) | | | | | | | | | | |
|------|--------------------------------------|----|-------------------------|--|--|--|--|--|----|--|--|
| Fast | ener | | Steel Gauge (lapped) | | | | | | | | |
| Dia. | Pt. | 26 | 26 24 22 20 18 16 14 | | | | | | 12 | | |
| 12 | 3 | - | 769 1358 1620 1970 1986 | | | | | | | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





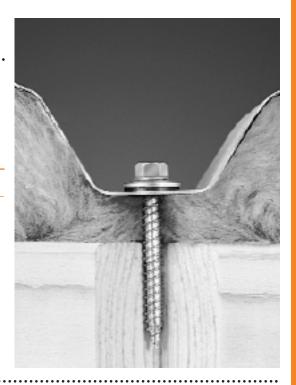
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TRUGRIP[™] GT Metal-to-Wood Fasteners

The preferred fastener by the leading post frame builders and manufacturers.



Applications

- Roof and wall panel to wood structure.
- Panel over insulation to wood structure.

Product Features

- Non-walking sharp gimlet point for fast material engagement.
- **____** Double lead thread for fast panel pick-up.
- Dual sealing bonded washer prevents leaks.

Product Specifications

| Diameter | #9 and #12 |
|--------------|--|
| Thread Form | 9-15 double lead 12-14 |
| Head Style | 1/4″ HWH |
| Washer Style | Galvanized (G-90) |
| Drill Point | Gimlet |
| Finish | Climaseal |
| | Available with P ³ powder paint |

A Stitch roof and wall panel.

- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- High hat HWH for driving stability.
- Climaseal[®] finish provides excellent corrosion resistance and lower tapping torque.

Head Styles Hex Washer Head





Hex Washer Head with Bonded Washer



TRUGRIP GT METAL-TO-WOOD FASTENERS



Selector Guide

| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Material Attachment Range | Box Qty | Applications |
|--|---|---|--|--|--|--|--|
| 1271000 1272000 1275000 1276000 1558000 | 9-15 x 1" 9-15 x 1-1/2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1-1/2" | HWH HWH HWH HWH 5/16" AF HWH | Gimlet Gimlet Gimlet Gimlet Type 17 | .012048 .012048 .012048 .012048 .012048 | 0250 0750 1.000-1.750 1.500-2.250 .445 | 7,000 4,000 1,500 1,500 3,000 | Wall panel to wood structure Panel over insulation to wood. |
| 1277000 With 1/2" B | 12-14 x 3/4" onded Washer | HWH | Gimlet | .012048 | | 4,000 | Stitching of wall panel. |
| 1262000 1264000 1267000 1268000 1269000 1525053 1526053 1270000 | 9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1" 14-10 x 1-1/2" 12-14 x 3/4" | HWH HWH HWH HWH 3/8" AF HWH 5/16" AF HWH *HWH | Gimlet Gimlet Gimlet Gimlet Gimlet Type 17 Type 17 Gimlet | .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 | 0250 0750 .500-1.250 1.000-1.750 1.500-2.250 0445 0750 | 4,000 2,500 2,000 1,500 1,000 2,500 2,000 4,000 | Roof and wall panel to wood. Panel over insulation to wood. Stitching of roof and wall |
| *With 9/16" | O.D. Bonded Was | sher. | | | | | panel. |

Performance Data

| Pullout Values in Steel (average lbs. ultimate) | | | | | | | | | |
|---|-------------|-----|-----|-----|-----|--|--|--|--|
| Fastener | Steel Gauge | | | | | | | | |
| Dia. | 26 | 24 | 22 | 20 | 18 | | | | |
| 9 | 171 | 252 | 329 | 401 | 634 | | | | |
| 12 | 199 | 271 | 360 | 426 | 656 | | | | |

| Pullout Values in Wood (average lbs. ultimate) | | | | | | | | | |
|--|----------------------|------|-----|--------|--------|--|--|--|--|
| Fastener | Embedment in 2" x 4" | | | | | | | | |
| Dia. | 1/2" | 3/4" | 1" | 1-1/4" | 1-1/2" | | | | |
| 9 | 198 | 328 | 571 | 728 | 872 | | | | |
| 12 | 210 | 335 | - | - | - | | | | |

| Fastener Values | | | | | | | | | |
|-----------------|-------------|------------------|-----------------|--|--|--|--|--|--|
| Fastener | Tensile | Shear | Torque | | | | | | |
| (dia-tpi) | (lbs. min.) | (avg. lbs. ult.) | (min. in. lbs.) | | | | | | |
| 9-15 | 1800 | 1200 | 50 | | | | | | |
| 12-14 | 2778 | 2000 | 92 | | | | | | |

| Pullover Values (average lbs. ultimate) | | | | | | | | | | |
|---|------------|-----|-----|-----|------|------|--|--|--|--|
| Fastener Steel Gauge | | | | | | | | | | |
| Dia. | | 26 | 24 | 22 | 20 | 18 | | | | |
| 9 | Unwashered | 465 | 623 | 815 | 1049 | 1549 | | | | |
| 9 | Washered | 515 | 674 | 875 | 1100 | 1627 | | | | |
| 12 | Unwashered | 527 | 699 | 863 | 912 | 1185 | | | | |
| 12 | Washered | 587 | 744 | 915 | 993 | 1246 | | | | |

| Sheet Steel Gauges | | | | | | | |
|--------------------|-----------------------|--|--|--|--|--|--|
| Gauge No. | Decimal Equivalent | | | | | | |
| 18 | .048" | | | | | | |
| 20 | .036" | | | | | | |
| 22 | .030" | | | | | | |
| 24 | .024" | | | | | | |
| 26 | .018" | | | | | | |
| 28 | .015" | | | | | | |
| 30 | .012" | | | | | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip[™]. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.





Overdriving may result in torsional failure of the fastener or stripout of the substrate.



The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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SCOTS[®] **TRUGRIP**[™] Long Life Post Frame Fasteners





Applications

- **Roof and wall panel to wood structure.**
 - Panel over insulation to wood structure.

Product Features

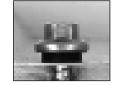
- Integral washer head design seals even when driven at an angle.
- 300 series stainless head most preferred for galvalume long life panels.
- #10 Hi-Lo thread has 30% greater pullout than #9 in wood.

Product Specifications

| Diameter | #10 and #12 |
|--------------|--|
| Thread Form | 10-16 Hi-Lo and 12-14 Double Lead Scots Head |
| Head Style | 1/4" Across Flats HWH (300 Series Stainless) |
| Washer Style | 7/16" O.D. Integral Head with EPDM Washer |
| Drill Point | #10: Type 17 #12: Gimlet |
| Finish | Climaseal [®] Available with P ³ powder paint |

- Stitch roof and wall panel.
- Climaseal[®] long life finish resists corrosive elements in wood.
- Type 17 point for fast cutting and easier tapping.

Head Style



SCOTS[®] TRUGRIP[™]LONG LIFE POST FRAME FASTENERS

Selector Guide



| Part Number | Description | Head Style | Drill Point | Drill & Tap Capacity | Material Attachment Range | Box Qty | Common Applications |
|--|--|--------------------------|--|--|---|----------------------------------|--|
| 1951053 1953053 1955053 1957053 | 10-16 x 1" 10-16 x 1-1/2" 10-16 x 2" 10-16 x 2-1/2" | HWH HWH HWH HWH | Type 17 Type 17 Type 17 Type 17 | .012048 .012048 .012048 .012048 | 0250 0750 .500-1.250 1.000-1.750 | 2,500 2,500 1,000 1,000 | Roof and wall panel to wood structure. Panel over insulation to wood structure. |
| 1691053 | 12-14 x 3/4" | HWH | Gimlet | .012048 | | 4,000 | Stitching of roof and wall panel. |

Performance Data

| Pullout Values in Steel (average lbs. ultimate) | | | | | | | | | | |
|---|-----|-------------|-----|-----|-----|--|--|--|--|--|
| Fastener | | Steel Gauge | | | | | | | | |
| Dia. | 26 | 24 | 22 | 20 | 18 | | | | | |
| 9 | 171 | 252 | 329 | 401 | 634 | | | | | |
| 10 | 151 | 238 | 291 | 359 | 478 | | | | | |
| 12 | 199 | 271 | 360 | 426 | 656 | | | | | |

| Fastener Values | | | |
|-----------------------|------------------------|---------------------------|---------------------------|
| Fastener (dia-tpi) | Tensile (lbs. min.) | Shear (avg. lbs. ult.) | Torque (min. in. lbs.) |
| 9 | 1800 | 1200 | 50 |
| 10 | 1927 | 1200 | 71 |
| 12 | 2778 | 2000 | 92 |

| Pullout Values in Wood (average lbs. ultimate) | | | | | |
|--|----------------------------|-------|-----|--------|--------|
| Fastener | Embedment in 2" x 4" (SYP) | | | | |
| Dia. | 1/2" | 3/4'' | 1" | 1-1/4" | 1-1/2" |
| 9 | 198 | 328 | 571 | 728 | 872 |
| 10 | 256 | 710 | 753 | 1121 | 1358 |
| 12 | 210 | 335 | - | - | - |

| Pullover Values (average lbs. ultimate) | | | | | | |
|---|----------|-------------|-----|------|------|------|
| F | astener | Steel Gauge | | | | |
| Dia. | | 26 | 24 | 22 | 20 | 18 |
| 9 | Washered | 515 | 674 | 875 | 1100 | 1627 |
| 10 | Washered | 548 | 932 | 1122 | 1444 | 1894 |
| 12 | Washered | 587 | 744 | 915 | 993 | - |

| Sheet Steel Gauges | | |
|-----------------------|-----------------------|--|
| Gauge No. | Decimal Equivalent | |
| 18 | .048" | |
| 20 | .036" | |
| 22 | .030" | |
| 24 | .024" | |
| 26 | .018" | |
| 28 | .015" | |
| 30 | .012" | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Scots TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
 - Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com $\mathsf{Scots}^*\operatorname{Tru}\mathsf{Grip}^{\scriptscriptstyle{\mathrm{Tr}}}$ and $\mathsf{Climaseal}^*$ are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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Product Specifications

Base Kit Contents

- Dekstrip material
- 1" x 4' Aluminum termination strip
- 3" x 2' Splice tape

Selector Guide

| Base Kit Part No. | Description | Weight | Fasteners Needed (1-1/2" o.c.) |
|----------------------|-------------|--------|-----------------------------------|
| 4157910 | 7″ x 75′ | 26 lb. | 1200 |
| 4155910 | 9″ x 75′ | 31 lb. | 1200 |
| 4156910 | 12″ x 75′ | 38 lb. | 1200 |
| 4171910 | 18″ x 50′ | 30 lb. | 800 |

Accessories for Dekstrip

| Part # | Description | Used On |
|---------|---|---|
| 1175100 | 1/4-14 x 1-1/8" Scots® T/1 | Metal roof and wall |
| 3358407 | 1/4 x 1-3/4" Scots Tapcon | Concrete/masonry |
| 4172910 | .040 x 1" x 4' Aluminum Termination Strip | Terminating/joining ends of Dekstrip |
| 4040910 | Sikaflex 201 Polyurethane Sealant | Sealing edges on all surfaces |
| 4178910 | 3" x 2' Splice tape | Splicing, lapping, sealing to all surfaces |
| 3379910 | Condrive [®] 500 Tool | Basic (2) Piece Tapcon® installation tool |
| 3103910 | Condrive [®] 1000 Tool | (2) Piece Tapcon [®] installation tool |
| 3119910 | Condrive [®] 2000 Tool | (1) Piece Tapcon [®] installation tool |

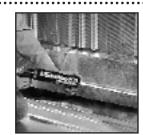
DEKSTRIP Expandable Edge Flashing

Installation Guidelines

Basic Installation



1. Snap a chalk line to provide a guide for applying sealant.



2. Apply a continuous bead of sealant along chalk line.



 Position top edge of Dekstrip over seal bead and install Buildex fasteners at 1-1/2" maximum intervals on top edge. Repeat steps 1, 2, and 3 for the bottom edge.

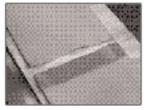


 Apply additional sealant to both fastened edges for maximum weather-tight sealing.

Splicing

Materials Needed:

- · Leather Gloves
- · Heat Gun
- 3" x 2' splice tape
- Shears or scissors



1. Apply splice tape to Dekstrip.



 Position second Dekstrip over tape & press in place.



3. Apply heat and press firmly to seal edges.

Detailed Instructions

- Cut splice tape (supplied in Dekstrip carton) to the width needed and remove clear film from one side of the tape. Lining up the edges, press the tape firmly onto the Dekstrip to remove air pockets.
- 2. Remove remaining film from tape. Apply second piece of Dekstrip over tape and press firmly.
- 3. Apply heat over spliced area for 1-2 minutes while applying firm pressure over entire spliced area to ensure adhesion.
- 4. Turn material over and repeat step 3.

Joining ends around round pipes



1. Cut splice tape to length, remove film from one side and apply to Dekstrip.



2. Remove film from top of splice tape.



Overlap top piece of Dekstrip and press onto tape.

3



 Fold termination strip in half, cut to wideth, and slide over spliced area.



 Fasten through top of termination strip, Dekstrip, and back of strip with Scotsfasteners or rivets.



 Apply sealant to all seams.



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DEKTITE SQUARE[™] DEKTITE EZI-SEAL[™]

Pipe Flashings

The Original Flexible Pipe Flashing System Now With a

Square Base and Square with Pre-Applied

Sealing Gasket



Applications

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

Product Features

Dektite Square

- Excellent property retention in temperature extremes (continuous range of -65°F to 250°F).
- Made of long life, flexible, weatherproof black EPDM rubber.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 17 3/8" diameter pipes.
- One piece construction is easy to install.
- Proven resistance to ozone and ultra-violet light.
- Ideal for steep slope (up to 45°) roofs.

Product Specifications

Pipe Diameter Ranges......1/4" to 17 3/8"

Dektite EZi-Seal Installation Guidelines



STEP 1: Cut Dektite[®] at appropriate pipe diameter marking.



Slide Dektite[®] flashing down over pipe.

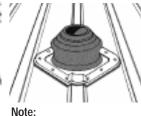


STEP 3: Press Dektite[®] base into contours of panel configurations. (Apply sealant to square Dektite underside) STEP 4: Fasten Dektite* to surface with Buildex SCOTS* self-drilling fasteners. (Apply

sealant around square

Dektite Base)

Materials..... Black EPDM



Use these Dektite[®] productson the 'diamond' or bias for enlarged holes and penetrations on steep pitched roofs up to 45[°] or deep corrugations.

Notes: • Dektite[®] can be installed over or between the ribs of standard panels.

- DO NOT install over SSR or architectural panel ribs.
- Generally no sealant is required where the Dektite* collar provides a compression fit around the pipe. However, some metal pipes and flues include a
 seam which may require a local application of silicone sealant at the pint where the Dektite* collar crosses the seam.

Dektite EZi-Seal

- Same features and benefits of Dektite Square with these added benefits:
- Base gasket eliminates the need for additional chemical sealers.
- Watertight seal achieved at 40% compression of gasket.
- Seals on wet or dry surfaces.

PRODUCT REPORT NO. 030104

DEKTITE SQUARE & EZI-SEAL PIPE FLASHINGS PRODUCT REPORT NO. 030104

Selector Guide

| Part Number | Description | Pipe Outside Diameter | Dektite Base Dimensions |
|----------------|-------------|--------------------------|----------------------------|
| 4159910 | Mini SQ | 0" - 1 3/8" | 3 7/8" x 3 7/8" |
| 4147910 | Mini EZ | 0" - 1 3/8" | 3 7/8″ x 3 7/8″ |
| 4160910 | #1 SQ | 1/4" - 2 1/8" | 5 3/8″ x 5 3/8″ |
| 4148910 | #1 EZ | 1/4" - 2 1/8" | 5 3/8″ x 5 3/8″ |
| 4161910 | #2 SQ | 2" - 2 3/4" | 7″ x 7″ |
| 4149910 | #2 EZ | 2" - 2 3/4" | 7" x 7" |
| 4162910 | #3 SQ | 2" - 4 3/4" | 8 9/16″ x 8 9/16″ |
| 4150910 | #3 EZ | 2" - 4 3/4" | 8 9/16″ x 8 9/16″ |
| 4163910 | #5 SQ | 4 1/2" - 6 1/4" | 11 3/16" x 11 3/16" |
| 4151910 | #5 EZ | 4 1/2" - 6 1/4" | 11 3/16" x 11 3/16" |
| 4194910 | #7 SQ | 6 1/4" - 8 3/4" | 14 3/8″ x 14 3/8″ |
| 4152910 | #7 EZ | 6 1/4" - 8 3/4" | 14 3/8" x 14 3/8" |
| 4195910 | #8 SQ | 8 3/4" - 11 3/4" | 17 7/8″ x 17 7/8″ |
| 4153910 | #8 EZ | 8 3/4" - 11 3/4" | 17 7/8″ x 17 7/8″ |
| 4196910 | #9 SQ | 11 1/2" x 17 3/8" | 22 7/8″ x 22 7/8″ |
| 4154910 | #9 EZ | 11 1/2" x 17 3/8" | 22 7/8" x 22 7/8" |



Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommodate the same pipe diameter. **Recommended Fastener: 1/4-14 x 1-1/8" Scots**[®] **Teks**[®]/1, part number 1175153.

Performance Data

| ASTM Method | Test Description | Specification | Test Results | ASTM Method | Test Description | Specification | Test Results |
|----------------|--|-------------------------------------|-----------------|----------------|---|----------------------|-----------------|
| D412 | Tensile Strength (min. psi rating) | 1450 psi min. | 1537 psi | D2137 | Low Temperature Brittleness- 3 mins. | Non-brittle | Passed |
| D412 | Ultimate Elongation (%) | 350 min. | 535 | | at -40° F | | |
| | | | | D624 | Tear Resistance Die C | 125 pounds | 130 |
| D1171 | Resistance to Ozone- min. rating | 100 (no cracks) | Passed | DOLT | (min.) per inch of width min. | per inch of width | pounds |
| D673 | Heat Aging - 70 hrs.at 212° F Change in Hardness (points) | ± 15 max. | +8 | U.L. 94 | Flame Resistance | U.L. 94 H.B. | Passed |
| | Change in Tensile Strength (%) Change in elongation (%) | + 30 max. + 50 max. + 50 max. | -4.7 -26 | L | | 1 | |



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DEKTITE[®] AND **RETROFIT DEKTITE Pipe Flashings**

The original flexible pipe flashing system with a 20 year warranty.



Applications

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

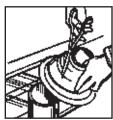
Product Features

- Made of long life, flexible, weatherproof gray EPDM rubber or red silicone.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM and silicone will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 18" diameter pipes.

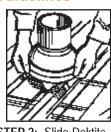
Product Specifications

Pipe Diameter Ranges...... 1/4" to 18" - Dektite 3/4" to 10" - Retrofit Dektite 1/4" to 18" - Silicone

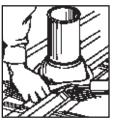
Dektite Installation Guidelines



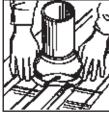
STEP 1: Cut Dektite at appropriate pipe diameter marking.



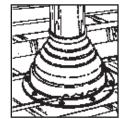
STEP 2: Slide Dektite flashing down over pipe.



STEP 3: Apply sealant on underside of flexible aluminum base.



STEP 4: Press Dektite base into contours of panel configuration.



STEP 5: Fasten Dektite to surface with Buildex SCOTS self-drilling fasteners. Apply additional sealant around base if desired.

One piece construction is easy to install.

- Pleated cone adjusts to any roof pitch and allows for complete flexibility.
- EPDM has a continuous service temperature range of -65°F to +250°F.
- Silicone has a continuous service temperature range of -40°F to +350°F
- Proven resistance to ozone and ultra-violet light.

Materials..... EPDM - Standard and Retrofit Silicone - High Temperature

Notes: • Dekite can be installed over or between the ribs of standard panels. • DO NOT install over SSR or architectural panel ribs.

· Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar crosses the seam.

DEKTITE[®] **RETROFIT DEKTITE**[®] PIPE FLASHINGS Product Report No. 02714 Selector Guide

| Dektite Flashing Guide | | | | | | | | |
|------------------------|------------------|-----------------------------|-----------------------------|-------------------|-----------------|--|--|--|
| Part Number | Description | Pipe Outside Diameter | Dektite Base Diameter | Dektite Height | Box Quantity | | | |
| 4001910 | Mini | 1/4"-1-1/8" | 3-1/2" | 1-3/4" | 20 | | | |
| 4003910 | 1 | 1/4"-2" | 4-3/4" | 3" | 10 | | | |
| 4004910 | 2 | 1-3/4"-3-1/4" | 6-1/4" | 4" | 10 | | | |
| 4009910 4035910 | 3 #3 Silicone | 1/4"-5" | 7-3/4" | 4" | 10 | | | |
| 4011910 | 4 | 3"-6" | 9-1/4" | 5" | 10 | | | |
| 4016910 4036910 | 5 #5 Silicone | 4"-7" | 10-3/4" | 5" | 5 | | | |
| 4018910 | 6 | 5"-9" | 12-1/2" | 6" | 5 | | | |
| 4020910 | 7 | 6"-11" | 14-1/2" | 6" | 5 | | | |
| 4025910 4038910 | 8 #8 Silicone | 7"-13" | 16-1/2" | 6" | 5 | | | |
| 4028910 4039910 | 9 #9 Silicone | 10"-18" | 25-3/8" | 8" | 2 | | | |





Standard Dektite

Retrofit Dektite

| Retrofit Dektite Selector Guide | | | | | | | | | |
|---------------------------------|---------------------------|-----------------------------|-----------------------------|-------------------|------------|--|--|--|--|
| Part Number | Dektite Size Number | Pipe Outside Diameter | Dektite Base Diameter | Dektite Height | Box Qty | | | | |
| 4029910 | 801 | 3/4"-2-3/4" | 6-3/10" | 3-1/2" | 10 | | | | |
| 4030910 | 802 | 2"-7-1/4" | 10-3/4" | 5-3/5" | 5 | | | | |
| 4031910 | 803 | 3-1/4"-10" | 14-1/2" | 5-4/5" | 5 | | | | |

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommodate the same pipe diameter. Recommended Sealant: Chemseco Sikaflex* sealant, part number 4040910. Recommended Fastener: 1/4-14 x 1-1/8" Scots* Teks*/1, part number 1175153.

Performance Data

| ASTM Method | Test Description | Specification | Test Results | ASTM Method | Test Description | Specification | Test Results | |
|----------------|--|--|-----------------|----------------|---|------------------------------------|-----------------|--|
| D412 | Tensile Strength (min. psi rating) | 1450 psi min. | 1537 psi | D2137 | Low Temperature Brittleness- 3 mins. at -40°F | Non-brittle | Passed | |
| D412 | Ultimate Elongation (%) | 350 min. | 535 | | 5 111113. 81 -40 1 | | | |
| D1171 | Resistance to Ozone- min. rating | 100 (no cracks) | Passed | D624 | Tear Resistance Die C (min.) per inch of width min. | 125 pounds per inch of width | 130 pounds | |
| D673 | Heat Aging - 70 hrs. at 212°F • Change in Hardness (points) | ± 15 max. | +8 | | | | | |
| | Change in Tensile Strength (%) | ange in Tensile Strength (%) ± 30 max4.7 U.L. 94 | | U.L. 94 | Flame Resistance | U.L. 94 H.B. | Passed | |
| | Change in Elongation (%) | ± 50 max. | -26 | | | | | |

Retrofit Dektite Installation Guidelines



STEP 1: Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.



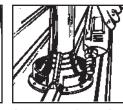
STEP 2: Wrap Retrofit Dektite around the pipe. Engage the top section of the joiner first, then proceed down until joiner is completely engaged.



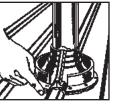
STEP 3: Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.



the underside of the ribbed Dektite to the panel with aluminum base. Press Retrofit Dektite against contours of the panel configuration.



STEP 4: Apply sealant to STEP 5: Attach Retrofit SCOTS® self-drilling screws. Screws should be mechanical locking joiner spaced as necessary to avoid gaps between the base and the panel.



STEP 6: Apply additional sealant around the top of the Dektite, near the seam.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



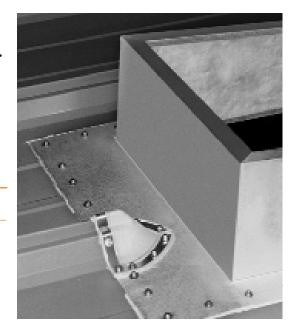
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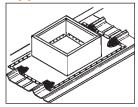


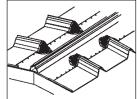
DEK-CAP[™] Standing Seam Roof End Cap Flashing

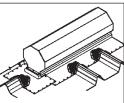
The only universal end cap flashing!!

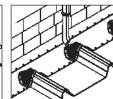


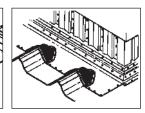
Applications











Product Features

- Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

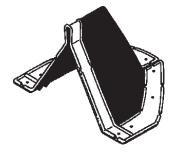
Product Specifications

| Material | Thermal Elastomer |
|----------|-------------------|
| Width | 7-1/4" |
| Length | 5-3/4" |
| Height | 3-5/16" |
| Color | Gray |

- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to 250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.

DEK-CAP[™] STANDING SEAM ROOF END CAP FLASHING

Selector Guide



| ntity |
|-------|
| |
| |

Performance Data

| ASTM Method | Test Description | Test Specification | Results |
|----------------|---|-------------------------------------|----------------|
| D412 | Tensile Strength (min. psi rating) | 1450 psi min. | 1500 PSI |
| D412 | Ultimate Elongation (%) | 350 min. | 450 |
| D1171 | Resistance to Ozone- min. rating | 100 (no cracks) | Passed |
| D573 | Heat Aging - 70 hrs. at 212°F •Change in Hardness (points) •Change in Tensile Strength (%) •Change in Elongation (%) | ± 15 max. ± 30 max. ± 50 max. | +3 +2 -3 |

| ASTM Method | Test Description | Test Specification | Results |
|----------------|--|---|---------|
| D2137 | Low Temperature Brittleness- 3 mins. at -40°F | Non-brittle | Passed |
| D624 | Tear Resistance Die C (min.) | 125 pounds per inch of width min. | Passed |

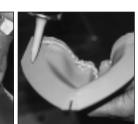
Installation Guidelines



STEP 1: Bend top so that both sides are parallel to metal roof.



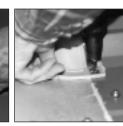
STEP 2: Press Dek-Cap edges into contours of panel configuration.



STEP 3: Remove and apply sealant on underside of flexible aluminum edging.



STEP 4: Slide Dek-Cap flashing over panel profile.



STEP 5: Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots self-drilling fasteners.



STEP 6: Apply additional sealant around base if desired.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



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Product Report No. 06090

TAPCON The Original Masonry Fastening System

The original masonry anchor that cuts threads into concrete, brick or hollow block.

Advanced Threadform Technology" Easier to installless torque required!

Applications

- Electrical junction boxes and conduit clips to masonry.
 - Wood headers and furring strips to masonry.

Product Features

- Fast installation ... drill a hole ... drive an anchor.
- Packaged with one Tapcon "close tolerance" masonry drill bit per 100 anchors. Also available in bulk packaging.
- Available in 3/16" diameter up to 4" in length and 1/4" diameter up to 6" in length.
- Compatible for use in ACQ treated wood.
- Replaces small diameter expansion anchors, plugs and screws in light to medium duty applications.
- No need to pre-spot holes ... and no inserts are required.
- Reversible and removable ... can be installed close to an edge.

Approvals and Listings

Miami Dade County Product Control Approved

- HVAC strapping to masonry.
- Plywood backer boards to masonry.
- Exterior insulation systems to masonry.

Installation Tools

NEW

DESIGN!

- Condrive 500° Compact high speed installation tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Condrive 1000° A multi-purpose tool designed for installation of Tapcon hex head and Phillips flat head anchors up to 3-3/4" long.
- Buildex Condrive Tools are designed to specifically install Tapcon Anchors and to fit standard hammer drills.



3/16" Diameter: #2 phillips flat head (PFH)

1/4" Diameter: #3 phillips flat head (PFH)

3/16" Diameter:1/4" slotted hex washer head (HWH)

1/4" Diameter: 5/16" slotted hex washer head (HWH)

City of Los Angeles RR25644

Product Specifications

Diameter 3/16" and 1/4"

Thread Form..... Original notched Hi-Lo®

Point Type Nail

Finish Blue Climaseal®

Head Styles





HE ORIGINAL TAPCON MASONRY FASTENING SYSTEM

Selector Guide

| Part Number | | Description | Drill Bit | Part | | Common Applications |
|--|--|----------------|------------------|--------------------|-----------------------|---|
| PFH | Н₩Н | | | Number | Thickness | |
| 3169407 | 3139407 | 3/16 x 1-1/4" | 5/32 x 3-1/2" | 3095910 | 0 - 1/4" | •Mounting brackets; control panels; cable clamps, conduit clips, |
| 3183407 | 3153407 | 1/4 x 1-1/4" | 3/16 x 3-1/2" | 3098910 | 0 - 1/4" | junction switch and control boxes. |
| 3171407 | 3141407 | 3/16 x 1-3/4" | 5/32 x 3-1/2" | 3095910 | 1/ - 3/4" | •1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable |
| 3185407 | 3155407 | 1/4 x 1-3/4" | 3/16 x 3-1/2" | 3098910 | 1/4 - 3/4" | clamps; conduit clips, junction, switch and control box meters. |
| 3173407 | 3143407 | 3/16 x 2-1/4" | 5/32 x 4-1/2" | 3096910 | 3/4" - 1-1/4" | •1 x 2 wood furring; 3/4" plywood backer boards; metal safety grating. |
| 3187407 | 3157407 | 1/4 x 2-1/4" | 3/16 x 4-1/2" | 3099910 | 3/4" - 1-1/4" | -1 x 2 wood running, 3/4 piywood backer boards, metal safety grating. |
| 3175407 | 3145407 | 3/16 x 2-3/4" | 5/32 x 4-1/2" | 3096910 | 1-1/4" - 1-3/4" | •2 x 4 wood nailers |
| 3189407 | 3159407 | 1/4 x 2-3/4" | 3/16 x 4-1/2" | 3099910 | 1-1/4" - 1-3/4" | |
| 3177407 | 3147407 | 3/16 x 3-1/4" | 5/32 x 5-1/2" | 3097910 | 1-3/4" - 2-1/4" | •Sill plates; 2 pieces of 2 x 4 or 2 x 6 to masonry. Insulation to |
| 3191407 | 3161407 | 1/4 x 3-1/4" | 3/16 x 5-1/2" | 3100910 | 1-3/4" - 2-1/4" | masonry. |
| 3179407 | 3149407 | 3/16 x 3-3/4" | 5/32 x 5-1/2" | 3097910 | 2-1/4" - 2-3/4" | |
| 3193407 | 3163407 | 1/4 x 3-3/4" | 3/16 x 5-1/2" | 3100910 | 2-1/4" - 2-3/4" | |
| 3181407 | 3151407 | 3/16 x 4" | 5/32 x 5-1/2" | 3097910 | 2-1/2" - 3" | |
| 3195407 | 3165407 | 1/4 x 4" | 3/16 x 5-1/2" | 3100910 | 2-1/2" - 3" | |
| 3197407 | 3167407 | 1/4 x 5" | 3/16 x 6-1/2" | 3102910 | 3-1/4" - 4" | |
| 3203407 | 3205407 | 1/4 x 6" | 3/16 x 7-1/2" | 3206910 | 4-1/4" - 5" | |
| 3379910 | | Condrive 500® | For 3/16 and 1/4 | l diameter, Hex ar | nd Flat Heads, length | s up to 3-3/4" |
| 3103910 | | Condrive 1000® | For 3/16 and 1/4 | I diameter, Hex ar | nd Flat Heads, length | s up to 3-3/4" |
| The minimu One drill bit * SDS with | Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools and Tapcon Deill Bit) in order to guilts for TW Duildew system components | | | | | |

(*Condrive 1000 Only)

3/16" x 7" SDS Rotary Hammer Drill Bit, Part Number 3101910.

Drill Bits) in order to qualify for ITW Buildex system support.

Performance Data

| Tension in Normal-weight Concrete (lbs.) | | | | | | | |
|--|--------------|--------------|-------------------|----------|--|--|--|
| Anchor | Embedment | C | oncrete Stren | gth | | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | | |
| | 1″ | 600 | 650 | 800 | | | |
| 3/16″ | 1-1/2″ | 1090 | 1090 | 1220 | | | |
| | 1-3/4″ | 1450 | 1460 | 1730 | | | |
| | 1″ | 750 | 800 | 950 | | | |
| 1/4″ | 1-1/2″ | 1380 | 1820 | 2170 | | | |
| | 1-3/4″ | 2020 | 2380 | 2770 | | | |
| Shear in Normal-weight Concrete (lbs.) | | | | | | | |
| Anchor | Embedment | C | Concrete Strength | | | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | | |
| | 1″ | 720 | 720 | 860 | | | |
| 3/16″ | 1-1/2″ | 860 | 860 | 860 | | | |
| | 1-3/4″ | 870 | 990 | 990 | | | |
| | 1″ | 900 | 1360 | 1440 | | | |
| 1/4″ | 1-1/2″ | 1200 | 1380 | 1670 | | | |
| | 1-3/4″ | 1670 | 1670 | 1670 | | | |
| Ter | sion and She | ear in CMU (| 1" Embedme | ent) | | | |
| Anchor | Tensior | n (lbs.) | Shear | (lbs.) | | | |
| | | | | | | | |

For minimum edge distance and spacing distance, please refer to the ICC-ES report or Miami-Dade report for this product. Lightweight and mediumweight Concrete Masonry Units (CMU) were defined by ASTM C 90.

340

500

400

620

730

1000

220

250

3/16"

1/4"

1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

..... Installation Guidelines:

CONDRIVE 500 GUIDELINES:

- STEP 1: Place drill adapter into 3/8" or 1/2" chuck of standard hammer drill. Place drill bit in drill adapter and tighten set screw. Drill hole a minimum of 1/4" deeper than Tapcon anchor is to be embedded.
- STEP 2: Phillips Heads may be installed using either side of sleeve. To install a 1/4 diameter Hex Washer Head Tapcon, use large opening side of sleeve (see sleeve label). To install a 3/16 diameter Hex Washer Head Tapcon, use small opening side of sleeve (see sleeve label). Slide opposite side of sleeve over drill bit and snap onto drill bit adapter. NOTE: If driving Hex Washer Head Tapcon, driver will automatically disengage. If driving Phillips Head Tapcon, care must be taken to ensure anchor is not overdriven.
- STEP 3: Loosen set screw on side of drill adapter with 1/8" Hex Key. Do not remove completely. Replace old drill bit with new one. Align flat side with set screw and tighten screw. Do not overtighten.

CONDRIVE 1000 GUIDELINES:

- STEP 1: Place correct drill bit into driver adapter and drill hole 1/4" deeper than depth of embedment.
- STEP 2: Slide Condrive Installation Tool sleeve over drill bit. Snap hex head or Phillips Socket in place.
- STEP 3: Insert anchor in socket, position fixture to be fastened, begin to drive Tapcon into pre-drilled hole.
- STEP 4: The anchor is fully set when the nosepiece of the Condrive Tool automatically disengages from the socket and fixture is secured in place.

Note: Indicated tension and shear failure values were obtained in tests conducted at CEL Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate tension and shear failure values. A safety factor of 4:1 or 25% of ultimate value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon® carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

As in the case with all applications, Buildex can only suggest typical fasteners for typical applications and that the connection design is the sole responsibility of the Building Design Engineer, Architect or otherwise responsible person charged with the design of the connection. For further product information, please contact the nearest Authorized Buildex Distributor or the Buildex Technical Service Department at 1-800-323-0720.



MAXI-SET TAPCON Masonry Fastening System

For Tapcon applications that require more anchor bearing surface.

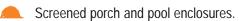


NEW

DESIGN!

Applications

Shutters - protective and decorative.



Various sheet metal flashings.

Product Features

- Same reliable performance and speed of installation as regular Tapcon.
- Large 5/8" diameter flange provides more bearing surface and increases pullover resistance. High 5/16" hex head adds driving stability.
- Compatible with DrivTru[™] socket system. Improves installation. Protects paint finish. See below.

Approvals and Listings

Miami Dade County Product Control Approved

Product Specifications

Diameter 1/4"

Point Type..... Nail

Thread Form..... Advanced Threadform

Technology[®]

Finish..... UltraShield or White UltraShield

Head Styles

5/16" across flats hex with 5/8" diameter flange.

ICC-ES

ESR-1671

Installation Socket

DrivTru[™] 5/16" HWH Socket System. Part Number 1513910. For specifications, see Product Report Number 01213.

Decorative wrought iron.

Wood nailers and plywood attachment.

LItraShield[™] and White UltraShield[™] long-life finish deliver excellent corrosion resistance.

Optional Bronze painted head over White UltraShield

Packaged in bulk. Masonry drill bits sold separately.

to match common aluminum extrusions.

PostScrip₽icture (screwdrawing

City of Los Angeles

RR25644

Product Report No. 02718

MAXI-SET TAPCON[®] MASONRY FASTENING SYSTEM

Product Report No. 02718

| Selector Guide | Anchor Description | Anchor Part Number | Box Quantity | Drill Bit | Drill Bit Part Number | Anchor Finish |
|----------------|-----------------------|-----------------------|-----------------|---------------|--------------------------|-------------------|
| <u> </u> | 1/4 x 1-3/4" | 3294000 | 1,000 | 3/16 x 3-1/2" | 3098910 | UltraShield |
| | 1/4 x 2-1/4" | 3295000 | 1,000 | 3/16 x 4-1/2" | 3099910 | UltraShield |
| | 1/4 x 1-3/4" | 3383100* | 1,000 | 3/16 x 3-1/2" | 3098910 | White UltraShield |
| 2 | 1/4 x 2-1/4" | 3384100* | 1,000 | 3/16 x 4-1/2" | 3099910 | White UltraShield |
| | 1/4 x 2-3/4" | 3408100* | 1,000 | 3/16 x 4-1/2" | 3099910 | White UltraShield |
| | 1/4 x 3-1/4" | 3409100* | 750 | 3/16 x 5-1/2" | 3100910 | White UltraShield |

*Available with Bronze painted head over White UltraShield[™].

Note: 2-3/4" and 3-1/4" lengths are special orders. Contact customer service for leadtimes.

Optional Items: Original Tapcon Carbide Drill Bits, Condrive Tools and Installation Sockets.

| Carbide Drill Bits (Straight Shank) | Bit Standard Part No. | Tube Qty. |
|--|--------------------------|-----------|
| 3/16 x 5-1/2" | 3100910 | 10 pcs. |
| 3/16 x 6-1/2" | 3102910 | 10 pcs. |
| 3/16 x 7-1/2" | 3206910 | 10 pcs. |

| Item | Part No. | Qty/Box |
|---|---|--|
| Condrive 500° | 3379910 | 10 |
| Condrive 1000° | 3103910 | 5 |
| | | |
| NOTE: Must use a DrivTru [™] So | ocket (Part No. 1513910) | when using a Condrive Tool. |
| NOTE: Must use a DrivTru ^w So Carbide Drill Bits (SDS Shank) | ocket (Part No. 1513910) Bit Part No. | when using a Condrive Tool. Standard Tube Qty. |

Performance Data

| Tension in Normal-weight Concrete (lbs.) | | | | | | |
|--|-----------------|------------------|-------------------|------------------|--|--|
| Anchor | Embedment | C | oncrete Stren | igth | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | |
| | 1″ | 750 | 800 | 950 | | |
| 1/4″ | 1-1/2″ | 1380 | 1820 | 2170 | | |
| | 1-3/4″ | 2020 | 2380 | 2770 | | |
| Shear in Normal-weight Concrete (lbs.) | | | | | | |
| Anchor | Embedment | C | Concrete Strength | | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | |
| | 1″ | 900 | 1360 | 1440 | | |
| 1/4″ | 1-1/2″ | 1200 | 1380 | 1670 | | |
| | 1-3/4″ | 1670 | 1670 1670 | | | |
| Tension and Shear in CMU (1" Embedment) | | | | | | |
| Anchor | Tension | (lbs.) | Shear (lbs.) | | | |
| Diameter | Light Weight | Medium Weight | Light Weight | Medium Weight | | |
| 1/4″ | 250 | 500 | 620 | 1000 | | |

For minimum edge distance and spacing distance, please refer to ICC-ES report or Miami-Dade report for this product. Lightweight and medium-weight Concrete Masonry Units (CMU) were defined by ASTM C 90.

Note: Indicated tension and shear value were obtained in tests conducted at Cel Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon® carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

As in the case with all applications, Buildex can only suggest typical fasteners for typical applications and that the connection design is the sole responsibility of the Building Design Engineer, Architect or otherwise responsible person charged with the design of the connection. For further product information, please contact the nearest Authorized Buildex Distributor or the Buildex Technical Service Department at 1-800-323-0720.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

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SCOTS TAPCON

Premium concrete anchor that combines the corrosion protection of stainless steel with the holding power of our regular carbon steel Tapcon.



Applications

| Shutters - Protective and Decorative | |
|--------------------------------------|--|
| | |

- Screened Porch and Pool Enclosures
- Aluminum Fixtures

Product Features

300 Series Stainless Steel Head.

- Pullout strength of carbon steel.
- Integral washer design provides more bearing surface.
- Rubber EPDM sealing washer "locks-out" moisture from building interior.

Approvals and Listings

Product Specifications

Miami Dade County Product Control Approved



Railings

Metal Roofing

Flexible Flashings

and Maxi-Set Tapcon.

fasteners.

City of Los Angeles RR25644

Head paint available in white or bronze (extra charge).

Provides the same strong holding power as regular

Reduces job call-backs to replace "weathered"

Head Styles



Thread Form Advanced Threadform Technology[®]

Point Type Nail

Finish Silver Climaseal®

Head Style 5/16" HWH (300 Series Stainless)







PostScripPicture

For specifications, see Product Report Number 01213.

(screwdrawing)

SCOTS TAPCON[®] EXTERIOR CONCRETE ANCHOR

Selector Guide

| Anchor Description | Anchor Part Number | Box/Ctn Qty/Qty | Drill Bit* | Drill Bit Part Number | Anchor Finish | Head Paint |
|-----------------------|-----------------------|--------------------|----------------|--------------------------|--------------------------------|--------------------|
| 1/4 x 1-3/4" | 3358407 | 100 / 1,000 | 3/16" x 3-1/2" | 3098910 | Silver Climaseal® Long-Life | White or Bronze |
| 1/4 x 2-1/4" | 3359407 | 100 / 1,000 | 3/16" x 4-1/2" | 3099910 | Coating | Call For Quote |

Optional Items: Original Tapcon Carbide Drill Bits, Condrive Tools and Installation Sockets.

| Carbide Drill Bits | Bit Standard | | Item | Part No. | Qty/Box |
|--------------------|--------------|-----------|--|----------------------------|------------------------|
| (Straight Shank) | Part No. | Tube Qty. | Condrive 500° | 3379910 | 10 |
| 3/16 x 5-1/2" | 3100910 | 10 pcs. | Condrive 1000° | 3103910 | 5 |
| 3/16 x 6-1/2" | 3102910 | 10 pcs. | NOTE: Must use a DrivTru [™] Sock | et (Part No. 1513910) when | using a Condrive Tool. |
| 3/16 x 7-1/2" | 3206910 | 10 pcs. | Carbide Drill Bits | Bit | Standard |
| | | | (SDS Shank) | Part No. | Tube Qty. |
| | | | 3/16 x 7" | 3101910 | 1 piece |

Performance Data

| Tension in Normal-weight Concrete (lbs.) | | | | | | | |
|--|-----------------------------|----------|---------------|----------|--|--|--|
| Anchor | Embedment Concrete Strength | | | | | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | | |
| | 1″ | 750 | 800 | 950 | | | |
| 1/4″ | 1-1/2″ | 1380 | 1820 | 2170 | | | |
| | 1-3/4″ | 2020 | 2380 | 2770 | | | |
| Shear in Normal-weight Concrete (lbs.) | | | | | | | |
| Anchor | Embedment | C | oncrete Stren | igth | | | |
| Diameter | Depth | 2000 psi | 4000 psi | 5000 psi | | | |
| | 1″ | 900 | 1360 | 1440 | | | |
| 1/4″ | 1-1/2″ | 1200 | 1380 | 1670 | | | |
| | 1-3/4″ | 1670 | 1670 | 1670 | | | |
| Tension and Shear in CMU (1" Embedment) | | | | | | | |
| Anchor | Tension | (lbs.) | Shear (lbs.) | | | | |
| Diameter | Light | Medium | Light | Medium | | | |
| Diameter | Weight | Weight | Weight | Weight | | | |
| 1/4″ | 250 | 500 | 620 | 1000 | | | |

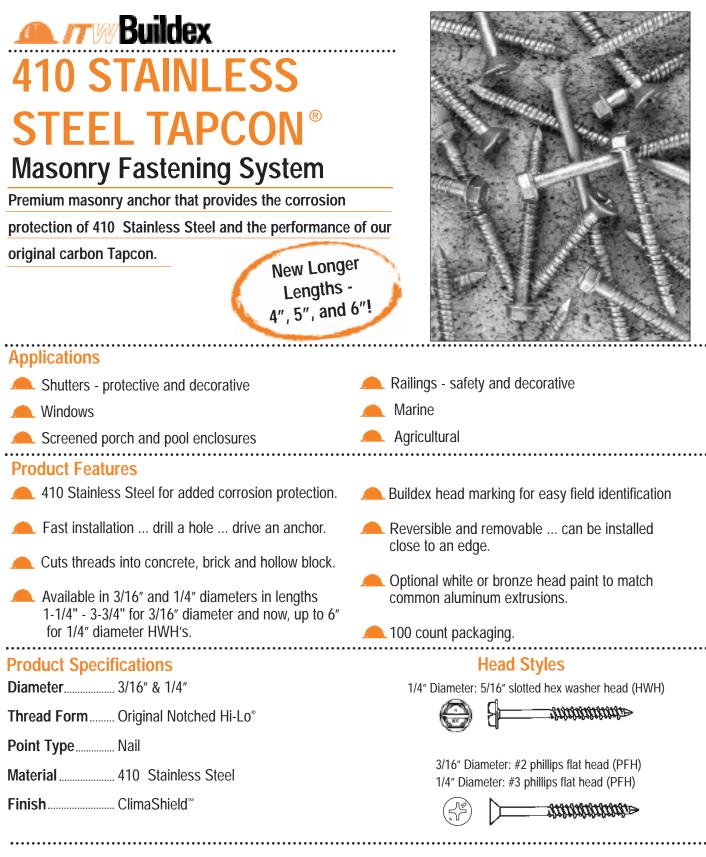
For minimum edge distance and spacing distance, please refer ICC-ES report or Miami-Dade report for this product. Lightweight and medium-weight Concrete Masonry Units (CMU) were defined by ASTM C 90.

Note: Indicated tension and shear values were obtained in tests conducted at Cel Consulting. Designated holding power depends on the quality of the masonry material, depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon* carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

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1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Scots* Tapcon*, Maxi-Set Tapcon*, Hi-Lo*, Condrive 500*, Condrive 1000*, Climaseal* and DrivTru* are all trademarks of ITW Buildex and Illinois Tool Works, Inc.



Approvals and Listings (Miami-Dade covers 1/4" Dia. only)

Miami Dade County Product Control Approved PRODUCT REPORT NO. 02720

410 SS TAPCON[®] Corrosive Environment Masonry Fastening System

| 3/16″ [| umber Diameter FH | Description | Drill Bit Part No. | Drill Bit | Fixture Thickness | Common Applications |
|---------------|-------------------------|----------------------------|-----------------------|------------------|----------------------|--|
| 3434 | 3434907 3/16 x 1-1/ | | 3095910 | 5/32 x 3-1/2" | 0-1/4″ | Mounting brackets and control panels. |
| 3418 | 3907 | 3/16 x 1-3/4" | 3095910 | 5/32 x 3-1/2″ | 1/4-3/4″ | 1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable clamps; conduit clips; junction, switch and control box meters. |
| 3419 | 9907 | 3/16 x 2-1/4" | 3096910 | 5/32 x 4-1/2" | 3/4-1-1/4″ | Metal safety gratings, 2 x 4 wood nailers. |
| 3420 | 0907 | 3/16 x 2-3/4" | 3096910 | 5/32 x 4-1/2" | 1-1/4"-1-3/4" | • Sills, plates 2 pieces of 2x4 or 2x6 to masonry. |
| 342 | 1907 | 3/16 x 3-1/4" | 3097910 | 5/32 x 5-1/2″ | 1-3/4x2-1/4" | Insulation to masonry. |
| 3422 | 2907 | 3/16 x 3-3/4" | 3097910 | 5/32 x 5-1/2" | 2-1/4x2-3/4" | Marine and agricultural. |
| 1/4″ D PFH | iameter HWH | | | | | |
| 3373907 | 3367907 | 1/4 x 1-1/4" | 3098910 | 3/16 x 3-1/2" | 0-1/4″ | Mounting brackets and control panels. |
| 3374907 | 3368907 | 1/4 x 1-3/4″ | 3098910 | 3/16 x 3-1/2" | 1/4-3/4″ | 1/2" or 3/4" plywood backer boards; mounting brackets; control panels; cable clamps; conduit clips; junction, switch and control box meters. |
| 3375907 | 3369907 | 1/4 x 2-1/4" | 3099910 | 3/16 x 4-1/2" | 3/4 - 1-1/4" | Metal safety gratings, 2 x 4 wood nailers. |
| 3376907 | 3370907 | 1/4 x 2-3/4" | 3099910 | 3/16 x 4-1/2" | 1-1/4" - 1-3/4" | Sills, plates 2 pieces of 2x4 or 2x6 to masonry. |
| 3377907 | 3371907 | 1/4 x 3-1/4" | 3100910 | 3/16 x 5-1/2" | 1-3/4" - 2-1/4" | Insulation to masonry. |
| 3378907 | 3372907 | 1/4 x 3-3/4" | 3100910 | 3/16 x 5-1/2" | 2-1/4 - 2-3/4" | Marine and agricultural. |
| | 3459907 | 1/4 x 4″ | 3100910 | 3/16 x 5-1/2" | 2-1/2" - 3" | Maximum attachment applications |
| | 3460997 | 1/4 x 5″ | 3102910 | 3/16 x 6-1/2" | 3-1/4" - 4" | (i.e., wood/insulation/masonry) |
| | 3461907 | 1/4 x 6″ | 3206910 | 3/16 x 7-1/2" | 4-1/4" - 5" | |
| 3379910 | 3379910 | Condrive 500* | For hex a | nd flat heads le | engths up to 3- | 3/4". |
| 3103910 | 3103910 | Condrive 1000 [®] | For hex a | and flat heads | lengths up to 3- | -3/4". |

Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools, and Tapcon Drill Bits) in order to qualify for ITW Buildex system support.

Performance Data

Selector Guide

| Pullout (lbs.) in Concrete (3000 PSI, cured 40 days) | | | | | | |
|--|------|------------|------|--------------------------|-----------------------------|--------|
| Anchor Depth of Embedment in Solid Material (inches) | | | | | ial (inches) | |
| Diameter | | 1″ | 1-1/ | 4″ | 1-1/2″ | 1-3/4″ |
| 3/16″ | 9 | 64 | 1080 |) | 1360 | 1595 |
| 1/4″ | 1 | 381 | 1610 | 5 | 2041 | 2332 |
| Pullout in Hollow Block | | | | | | |
| Anchor | | | | Depth of Embedment in | | |
| - | iame | | | Solid Materials (Inches) | | |
| D | amo | | | 1-1/4″ | | |
| | 3/16 | b ″ | | 540 | | |
| 1/4" | | | | 754 | | |
| Shear Strength | | | | | | |
| Anchor | | And | hor | | ear Strength 45 PSI Hard | |

| Shear Strength | | | | | | |
|--------------------|-----------|--|-------------|--|--|--|
| Anchor Diameter | Embodmont | Shear Strength 3145 PSI Hard Rock Concrete | Lightweight | | | |
| 3/16″ | 1-1/4″ | 1460 | 1096 | | | |
| 1/4″ | 1-1/4″ | 1622 | 1218 | | | |

Tapcon Anchors must be installed using all Buildex system components (Tapcon Anchors, Condrive Tools and Tapcon Drill Bits) in order to qualify for ITW Buildex system support.

Installation Guidelines Using Condrive 500

- **STEP 1:** Place drill adapter into 3/8" or 1/2" chuck of standard hammer drill. Place drill bit in drill adapter and tighten set screw. Drill hole a minimum of 1/4" deeper than Tapcon anchor is to be embedded.
- STEP 2: Phillips Heads may be installed using either side of sleeve. To install a 1/4 diameter Hex Washer Head Tapcon, use large opening side of sleeve (see sleeve label). To install a 3/16 diameter Hex Washer Head Tapcon, use small opening side of sleeve (see sleeve label). Slide opposite side of sleeve over drill bit and snap onto drill bit adapter. NOTE: If driving Hex Washer Head Tapcon, driver will automatically disengage. If driving Phillips Head Tapcon, care must be taken to ensure anchor is not overdriven.
- STEP 3: Loosen set screw on side of drill adapter with 1/8" Hex Key. Do not remove completely. Replace old drill bit with new one. Align flat side with set screw and tighten screw. Do not over-tighten.

Installation Guidelines Using Condrive 1000®

- **STEP 1:** Place correct drill bit into driver adapter and drill hole 1/4" deeper than depth of embedment.
- STEP 2: Slide Condrive Installation Tool sleeve over drill bit. Snap hex head or Phillips Socket in place.
- STEP 3: Insert anchor in socket, position fixture to be fastened, begin to drive Tapcon into pre-drilled hole.
- STEP 4: The anchor is fully set when the nosepiece of the Condrive Tool automatically disengagesfrom the socket and fixture is secured in place.

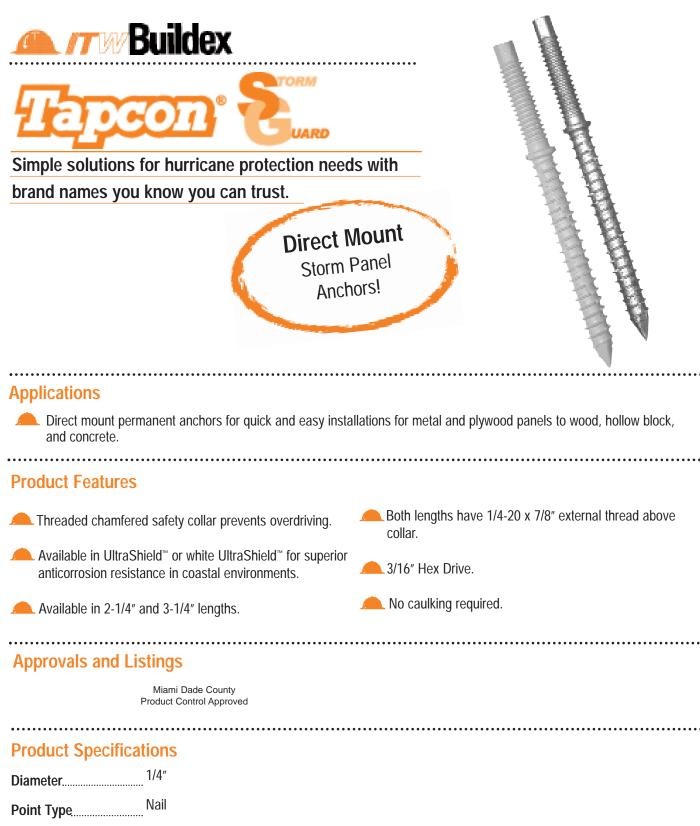
Note: Designated holding power depends on the quality of the masonry material,

depth of embedment and proper hole size. These figures are offered only as a guide and are not guaranteed in any way by Illinois Tool Works Inc. The figures indicate average ultimate pull-out and shear failure values. A safety factor of 4:1 or 25% of ultimate pull-out value is generally accepted as a safe working load. However, reference should always be made to applicable codes for the specific safe working ratio. All values are based on close tolerance holes drilled with Buildex Tapcon* carbide drill bits. Performance of the Tapcon anchor may vary in extremely hard concrete aggregates. Consult your Buildex representative for further information.

As in the case with all applications, Buildex can only suggest typical fasteners for typical applications and that the connection design is the sole responsibility of the Building Design Engineer, Architect or otherwise responsible person charged with the design of the connection. For further product information, please contact the nearest Authorized Buildex Distributor or the Buildex Technical Service Department at 1.800-323-0720



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Tapcon[®], Hi-Lo[®], Condrive 500[®], Condrive 1000[®], and ClimaShield[™] are trademarks of ITW Buildex and Illinois Tool Works Inc.



Finish..... UltraShield or White UltraShield

TAPCON[®]SG HURRICANE PROTECTION

Selector Guide

| Part Number | Description* | Coating | Box Qty. |
|-------------|----------------------------------|-------------------|----------|
| 3424000 | 1/4" dia. x 2-1/4" | UltraShield | 1000 |
| 3424100 | 1/4" dia. x 2-1/4" | White UltraShield | 1000 |
| 3425000 | 1/4" dia. x 3-1/4" | UltraShield | 500 |
| 3425100 | 1/4" dia. x 3-1/4" | White UltraShield | 500 |
| 3426910 | 3/16" Nut Driver | - | 1 |
| 3098910 | 3/16" x 3-1/2" Masonry Drill Bit | - | 1 |

*Length below safety collar.

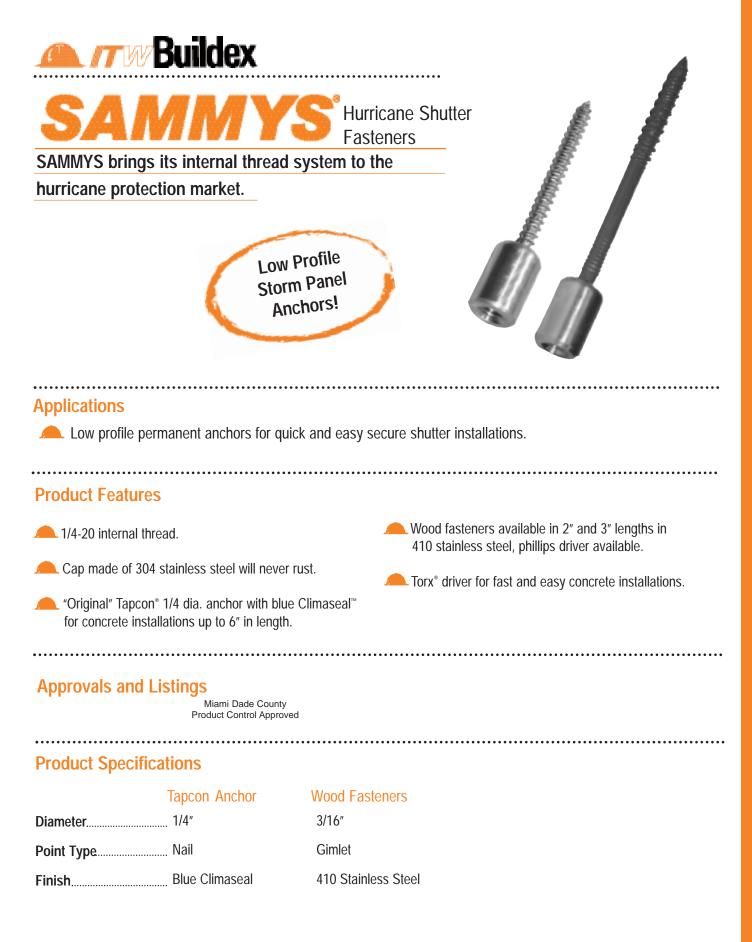
Performance Data

| Substrate | Embedment Depth | Edge Distance | Test | Value |
|--------------|--------------------|------------------|---------|-----------|
| | 1″ | 1.25″ | Tension | 1230 lbs. |
| | 1″ | 2.50″ | Tension | 1701 lbs. |
| Concrete | 1.75″ | 1.25″ | Tension | 2704 lbs. |
| 3295 PSI | 1.75″ | 2.50" | Tension | 2844 lbs. |
| 52751 51 | 1″ | 1.25″ | Shear | 1339 lbs. |
| | 1″ | 2.50″ | Shear | 2333 lbs. |
| | 1.75″ | 1.25″ | Shear | 1375 lbs. |
| | 1.75″ | 2.50″ | Shear | 2618 lbs. |
| | 1.25″ | 1.25″ | Tension | 1955 lbs. |
| Hollow Block | 1.25″ | 2.50″ | Tension | 1940 lbs. |
| 1500 PSI | 1.25″ | 1.25″ | Shear | 536 lbs. |
| | 1.25″ | 2.50″ | Shear | 1088 lbs. |
| Grout Filled | 1.75″ | 1.25″ | Tension | 3335 lbs. |
| CMU | 1.75″ | 2.50" | Tension | 3779 lbs. |
| 2000 PSU | 1.75″ | 1.25″ | Shear | 1207 lbs. |
| | 1.75″ | 2.50" | Shear | 2061 lbs. |
| | 1″ | .75″ | Tension | 2779 lbs. |
| Wood SYP | 1.50″ | .75″ | Tension | 3589 lbs. |
| 053 S.G. | 1.50″ | 2″ | Shear | 1750 lbs. |
| | 1.50″ | .75″ | Shear | 841 lbs. |
| | 1″ | .75″ | Shear | 609 lbs. |



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Tapcon $^{\circ}$ SG and UltraShield $^{\scriptscriptstyle \rm M}$ are trademarks of ITW Buildex and Illinois Tool Works, Inc.



PRODUCT REPORT NO. 060401

SAMMYS[®] HURRICANE PROTECTION Selector Guide

Sammys SSC for Concrete

| Part Number | Anchor Length | Box Qty. |
|-------------|-------------------|----------|
| 8103957 | 1-1/4″ | 125 |
| 8169957 | 1-3/4″ | 125 |
| 8164957 | 2-1/4″ | 125 |
| 8165957 | 2-3/4" | 125 |
| 8167957 | 3-1/4″ | 125 |
| 8166957 | 3-3/4″ | 125 |
| 8162957 | 4″ | 125 |
| 8168957 | 5″ | 125 |
| 8155957 | 6″ | 125 |
| 8182910 | Installation Tool | 1 |

Sammys SSW for Wood

| Part Number | Anchor Length | Box Qty. |
|--------------------|-------------------|------------|
| 8104957 8105957 | 2" 3" | 125 125 |
| 8170910 | Installation Tool | 1 |

Performance Data

| | 4 | Substrate | Embedment Depth | Edge Distance | Test | Value |
|------------------------|-----------------------|--------------------------|--------------------|------------------|-----------|-----------|
| | 1 | | 1″ | 1.25″ | Tension | 1533 lbs. |
| | - 18- | | 1″ | 2.50″ | Tension | 2024 lbs. |
| | "Original" | 0 | 2.25″ | 1.25″ | Tension | 2972 lbs. |
| | Tapcon | Concrete | 2.25″ | 2.50″ | Tension | 3099 lbs. |
| A | - 18 | 3295 PSI | 1″ | 1.25″ | Shear | 1166 lbs. |
| 4 | - E | | 1″ | 2.50″ | Shear | 1264 lbs. |
| 410 Stainless | 1 | | 2.25″ | 1.25″ | Shear | 1342 lbs. |
| Steel | | | 2.25″ | 2.50″ | Shear | 1906 lbs. |
| H | | | 1.25″ | 1.25″ | Tension | 1388 lbs. |
| 3 | | Hollow Block 1500 PSI | 1.25″ | 2.50″ | Tension | 1427 lbs. |
| 304 Stainless Steel | | | 1.25″ | 1.25″ | Shear | 526 lbs. |
| | | 1.25″ | 2.50″ | Shear | 1056 lbs. | |
| | | Grout Filled CMU | 2.50″ | 1.25″ | Tension | 3011 lbs. |
| | | | 2.50" | 2.50" | Tension | 3332 lbs. |
| | | 2000 PSU | 2.25″ | 1.25″ | Shear | 1086 lbs. |
| | | 2000 P 30 | 2.25″ | 2.50″ | Shear | 1317 lbs. |
| | | | 1″ | .75″ | Tension | 1885 lbs. |
| | | Wood SYP | 1.50″ | .75″ | Tension | 2484 lbs. |
| | 1/4 x 20 | .53 S.G. | 1.50″ | 2″ | Shear | 1598 lbs. |
| Wood | Concrete & Internal | | 1.50″ | .75″ | Shear | 1018 lbs. |
| (SSW) | Hollow Block (SSC) | | 1″ | .75″ | Shear | 1010 lbs. |



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E-Z PRODUCTS Self-Drilling Drywall Anchors

The Original! Fast and easy self-drilling anchors.

E-Z Zinc[™], E-Z Stud Solver[™], E-Z Mini[™], E-Z Lite[™],

E-Z Plastic Plus[™], Twist-N-Lock[™], and E-Z Toggle[™]



Coat Racks

Signs

Curtain Rods

Bulletin Boards

Control Systems

Decorative Wall Hangings

Plaques and Awards Closet Organizers

Applications

- Electrical Fixtures
- Thermostats
- HVAC Fixtures
- Plumbing Fixtures
- Bathroom Accessories
- Shelving and Supports
- 🔔 Mirrors
- Picture Frames
- Brackets

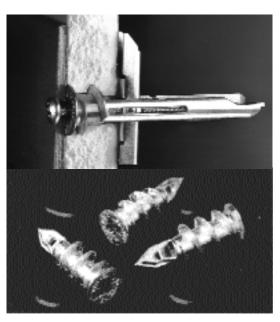
Product Features

- No hole preparation necessary; pre-drills own small precise hole in gypsum wallboard.
- **A** Replaces plastic plugs and toggles.
- Deep thread design provides strong engagement in 3/8", 1/2" and 5/8" gypsum wallboard.
- Installs quickly and easily with a phillips screwdriver or square drive bit.
- Full range of anchors to cover all wall fastening applications.

Product Specifications

Product Material Zinc die cast, Carbon, Steel, Nylon

Drilling Capacity 3/8", 1/2" and 5/8" gypsum wallboard



- Office Material Holders
 Smoke Detectors
 Clocks
 Kitchen Accessories
 Doorbells
 - Telecommunications Equipment
- Chalk Boards
- Remote Control Boxes
- Available in corrosion resistant, non-conductive white nylon.
- Can be easily backed-out.
 - Low profile head.
 - Single point designs for clean cutting installation.
- Stud Solver attachments through gypsum and wood! Works in double drywall applications, too! - #8 diameter 1-1/4" screws included - Bulk packaging only
- PRODUCT REPORT NO. 02721

E-Z PRODUCTS Self-Drilling Drywall Anchors

| elector Guide | | | | | | | |
|---------------|---------------------|-----------------------|--------------------|---|--|------------------------------|--|
| | | Anchor Description | Anchor Material | Part Number | Quantity | Maximum Fixture Thickness | Accommodates Sheet Metal Screw Size |
| Duty | E-Z Lite | 8 1.5/16 | White Nylon | 5006902 5006900 | 10 – 100 ct boxes Bulk - 10,000 Anchors | 3/4" | #6 |
| Light Duty | E-Z Mini | 7/16' | Zinc | 5033902 5033900 | 10 – 100 ct boxes Bulk - 3,000 Anchors | 3/4" | #6, #7, or #8 |
| | | | Zinc | 5052900 | Bulk Only - 1,500 Anchors & Screws | 3/4" | Use only #8 with screw provided |
| Duty | E-Z Zinc | | Zinc | 5000902 5000900 | 10 – 100 ct boxes Bulk - 1,500 Anchors | 3/4" | #6, #7, or #8 |
| Medium Duty | E-Z Plastic Plus | | White Nylon | 5035902 5035900 | 10 – 100 ct boxes Bulk - 4,500 Anchors | 3/4" | #6, #7, or #8 |
| NEWI | Twist-N-Lock | | White Nylon | 5061902 5061900 | 10 – 100 ct boxes Bulk - 4,500 Anchors | 3/4" | Refer to sizes on back inside cover |
| Duty | ggle | | 5014901 5014900 | 50 ct – 50 #8 x 2-1/8" Pan SMS Bulk - 500 Anchors & Screws | | | |
| Heavy | E-Z Toç | | Zinc | 5017901 5017900 | 50 ct – 50 #8 x 2-1/8" Large Washer Face SMS Bulk - 500 Anchors & Screws | 1/2" | #8 |

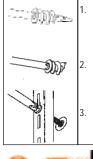
Performance Data

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

| | Holding Weight | | | | |
|--------------------|----------------|---------|----------|--|--|
| DRYWALL THICKNESS | 3/8" | 1/2" | 5/8'' | | |
| Light Duty Plastic | 25 lbs. | 30 lbs. | 40 lbs. | | |
| Light Duty Zinc | 30 lbs. | 40 lbs. | 50 lbs. | | |
| Medium Duty | 40 lbs. | 50 lbs. | 75 lbs. | | |
| NEW! Twist-N-Lock | 65 lbs. | 75 lbs. | 80 lbs. | | |
| Heavy Duty | 70 lbs. | 85 lbs. | 150 lbs. | | |

Installation Guidelines

Light Duty & Medium Duty E-Z Ancors



. Place #2 Phillips screwdriver into recess of E-Z Zinc, E-Z Lite, E-Z Mini, E-Z Stud Solver, Twist-N-Lock, or E- Z Plastic Plus.

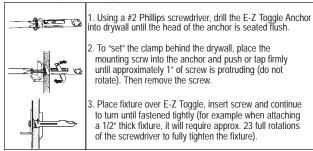
Press into drywall while turning the anchor clockwise until it is seated flush with wall.

Place fixture in position over installed E-Z Zinc, E-Z Lite, E-Z Mini , E-Z Stud Solver, Twist-N-Lock, or Plastic Plus. Insert screw with screw driver. Tighten fixture in place.

Buildex

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Heavy Duty E-Z Toggle



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ROCK-ON

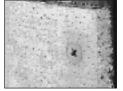
Cement Board Fasteners

High performance rib design is still the best!!!

BACKER-ON

Fiber Cement Backerboard Fasteners Recognized for use with HARDIBACKER[®] fiber cement backerboard.

Applications



Cement-type boards or any dense sheathings to steel or wood studs.

Product Features

Rock-On



while preventing stripouts.

Two point types for steel and wood applications.

- Larger head diameter increases board surface contact for greater pullover resistance.
- Rock-On is recommended for ACQ treated wood.

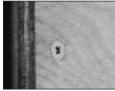
Product Specifications

Rock-On

| Diameter | #8; #9 |
|-------------|-------------------------------------|
| Thread Form | 8-18; 9-15 Hi-Lo® |
| Drill Point | #8 Type S-12°; #9 Type "S" |
| Head Style | Wafer Head with countersinking ribs |
| Finish | Climacoat® |



Wire lath to steel or wood studs.



Plywood to steel or wood studs.



Hardie Fiber Cement Backerboard

Backer-On

Gimlet points starts easily - no predrilling.

- Serrated thread design provides reduced installation torque and superior holding power.
- Rib design under head countersinks into dense material while preventing stripouts.
- #2 square drive prevents bit from slipping.

Backer-On

| Diameter | #10 |
|-------------|---------------------------------------|
| Thread Form | 10-10 Serrated |
| Drill Point | Gimlet |
| Head Style | Wafer Head with countersinking ribs |
| Finish | Long life epoxy topcoat/zinc plating. |

CEMENT BOARD FASTENERS

Selector Guide



| Part Number | Length | Material Attachment Range | Applications |
|-------------------------|-------------|---|-----------------------|
| Hi-Lo Rock-Or | 1 | | |
| 2151500* <mark>r</mark> | 9 x 1-1/4" | Up to 3/4" Material Thickness to Wood; | Cement Board to |
| | | 3/8" - 1" Material Thickness to Steel | Wood or Light Gauge |
| 2153500* <mark>r</mark> | 9 x 1-5/8" | Up to 1-1/8" Material Thickness to Wood; | Steel 26-20 Gauge |
| | | 3/8" - 1-3/8" Material Thickness to Steel | |
| 2155500 | 9 x 2-1/4" | Up to 1-3/4" Material Thickness to Wood; | 7 |
| | | 1" to 1-7/8" Material Thickness to Steel | |
| S-12 Rock-On | | | |
| 2156500* | 8 x 1-1/4" | 3/8" to 3/4" Material Thickness | Cement Board to Steel |
| 2159500* | 8 x 1-5/8" | 3/8" to 1-1/4" Material Thickness | Studs 20-12 Gauge |
| 2139500 | 8 x 2-1/4" | 1" to 1-7/8" Material Thickness | |
| Backer-On | | | Backer Board |
| 2406000 | 10 x 1-1/4" | Up to 3/4" Material Thickness to Wood; | |
| | | 3/8" - 1" Material Thickness to Steel | |

*Fully Threaded.

Performance Data

| | Pullout Values in Steel (Gauge) | | | | | | | |
|-----------|---------------------------------|-----|-----|-----|-----|-----|-----|------|
| | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 |
| S-12 | 120 | 191 | 239 | 285 | 470 | 663 | 910 | 1424 |
| Hi-Lo | 163 | 242 | 314 | 370 | - | - | - | - |
| Backer-On | 271 | 371 | 457 | 615 | - | - | - | - |

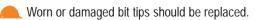
| Wood (Embedment) #2 SPF 2 X 4 | | | | | |
|----------------------------------|-----|-----|-----|-----|--|
| 1/2" 3/4" 1" 1-1/4" | | | | | |
| Hi-Lo | 223 | 312 | 555 | 676 | |
| Backer-On | - | 436 | 780 | - | |

Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



Adjust the screwgun nosepiece to properly seat the fastener.





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| Sheet Steel Gauges | | | | | | | | |
|--------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| Gauge No. | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
| Decimal Equivalent | .105" | .075" | .060" | .048" | .036" | .030" | .024" | .018" |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
 - Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

Rock-On[™], Backer-on[™], Climacoat^{*}, Hi-Lo^{*} and S-12^{*} are trademarks of ITW Buildex and Illinois Tool Works Inc. Hardibacker^{*} is a registered trademark owned by James Hardie Research Pty Limited.



Product Features

- Coated with Climacoat[®] for maximum resistance to corrosion, staining and streaking inside the lumber and on the deck.
 - Recommended for ACQ treated wood.

77 W Buildex

DEC-KING

Exterior Wood Screws

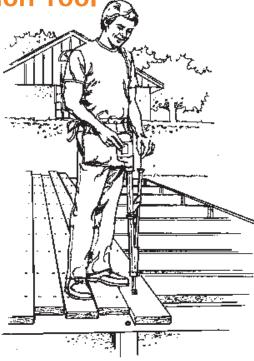
Pullout strength is superior over nails.

- Eliminates wood splitting, nail pops, hammer marks and bent nails.
- Available in both #2 Phillips & #2 Square Drive.



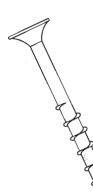
Dec-U-Drive[™] Stand-Up Installation Tool

- Seats Dec-King screws flush with the deck without damaging the wood.
- Eliminates angle driving, underdriven or overdriven screws, screw wobble, camouts and marring of the deck surface.
- Increases productivity and improves the quality of work; providing significant labor and installed cost savings.
- Stand-up operation reduces operator fatigue and increases productivity.



DEC-KING[®] Exterior Wood Screws Selector Guide

Product Report No. 02723



| Description | Part N #2 Square Drive | lumber #2 Phillips | Applications |
|----------------------------------|---------------------------|-----------------------|---|
| 6 x1-1/4" | | 2176500 | 1" x 4" or 1" x 6" Base Trim; Lattice |
| 6 x 1-5/8" | 2178500 | 2136500 | 1" x 4" or 1' x 6" Base Trim; Ballisters; Lattice |
| 7 x 2" | 2179500 | 2138500 | 5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice |
| 8 x 2-1/2" | 2180500 | 2140500 | 5/4" x 4" or 5/4" x 6" Radius Edged Decking 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim |
| 8 x 3" | 2181500 | 2141500 | 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim |
| 10 x 3-1/2" | 2182500 | 2142500 | 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim |
| Dec-U-Drive To #2 Square Driv | | 2132910 2388910 | |

#2 Square Drive



| #2 Phillips |
|-------------|
| |

Performance Data

| Pullout | Pullout Values (average pounds ultimate) Embedment 2" x 4" Stud Grade S.Y. Pine | | | | | | | | |
|-------------|---|------|-----|--------|--|--|--|--|--|
| Description | 1/2 | 3/4" | 1 | 1-1/4" | | | | | |
| 6 x 1-1/4" | 182 | 329 | 422 | _ | | | | | |
| 6 x 1-5/8" | 182 | 329 | 422 | 620 | | | | | |
| 7 x 2" | 189 | 318 | 440 | 630 | | | | | |
| 8 x 2-1/2" | 186 | 290 | 502 | 630 | | | | | |
| 8 x 3" | 186 | 290 | 502 | 645 | | | | | |
| 10 x 3-1/2" | 241 | 386 | 522 | 721 | | | | | |

Note: The values listed are ultimate averages achieved under laboratory conditions. An appropriate safety factor should be applied in these values to achieve a design value.



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Product Report No. 060403



GRID-MATE Mechanical Fasteners

The original mechanical fastening system for Polymer Modified (PM) and Modified PB EIFS.

Grid-mate pb **Mechanical Fasteners**

The ultimate fastening system for all Polymer Based

(PB) Barrier and Water Managed EIFS.

Applications

Grid-Mate All Polymer Modified (PM) Systems.

- Modified Stucco Systems.
- Expanded lath over rigid insulation.
- Fabric and wire mesh over rigid insulation.
- Attaching rigid insulation to wood, steel, masonry, or concrete.

Product Features

Grid-Mate

- Low profile design seats flush.
- "Keying Windows" provides a strong bond with all coatings.
- Climacoat[®] and Climaseal[®] fasteners..
 - Available with stem for time saving pre-spotting of the plate.

Product Specifications

- Grid-Mate
- Diameter.....1-3/4" Plate 1-3/4" Plate with stem Material.....White polypropylene



Part No. 2117900

Grid-Mate PB Attaching expanded polystyrene insulation to all substrates for all Polymer Based (PB) Exterior Insulated Finish Systems (EIFS).

Attaching dense blanket or rigid insulation for parking garages,

fireproofing, foundation walls, and soundproofing.

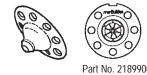
Grid-Mate PB

- Closure fingers keep coating out of contact with fastener head - no sink marks or bleed throughs.
- 2" diameter resists and distributes wind loads for a secure system.
- Climacoat and Climaseal fasteners.

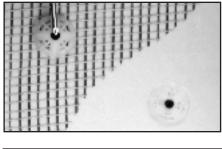
Grid-Mate PB

| Diameter | 2″ | Round |
|----------|----|-------|
|----------|----|-------|

Material......White polypropylene









GRID-MATE[™]and GRIDMATE PB[™]

Gridmate Washers

| | Carton | Carton |
|---------------------|-----------|----------------------------------|
| Description | Quantity | Weight |
| Grid-Mate | 1000 | 4.5 lbs. |
| Grid-Mate with Stem | 1000 | 5.0 lbs. |
| | enta mato | DescriptionQuantityGrid-Mate1000 |



Gridmate PB Washer

| Part | Description | Carton | Carton |
|---------|----------------|------------|---------|
| Number | | Quantity | Weight |
| 2189900 | Grid-Mate PB W | asher 1000 | 11 lbs. |





Fasteners

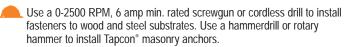
| | Wood/Light M | | | Steel Framing | | | | | Masonry | I | |
|-----------|---|-------------|--------|---------------|----------------------|------------|-----------|------------|-----------------------|--------------|--------|
| | th plywood, OSB, di | | | For use wit | n steel framing from | 20 gauge - | 12 gauge. | For | use with brick, block | and concret | e. |
| and light | gauge metal (26 gai | uge - 20 ga | uge). | | | 144444 | | | N | A-4-4 | |
| | 200000000000000000000000000000000000000 | 00 | | | | | | | Transman | an | |
| Part | W | Carton | Carton | Part | | Carton | Carton | Part | | Carton | Carton |
| Number | Description | Qty. | Wgt. | Number | Description | Qty. | Wgt. | Number | Description | Qty | Wgt. |
| 2311500 | 7 x 1-5/8" | 5000 | 23 | 2321500 | 6 x 1-5/8" | 5000 | 25 | 3171407 | 3/16 x 1-3/4" | 100/500 | 5 |
| 2312500 | 8 x 2" | 3500 | 28 | 2318500 | 6 x 2" | 3500 | 28 | 3173407 | 3/16 x 2-1/4" | 100/500 | 6 |
| 2313500 | 8 x 2-1/2" | 2500 | 21 | 2319500 | 8 x 2-5/8" | 2500 | 26 | 3175407 | 3/16 x 2-3/4" | 100/500 | 8 |
| 2314500 | 8 x 3" | 2000 | 20 | 2320500 | 8 x 3" | 2000 | 24 | 3177407 | 3/16 x 3-1/4" | 100/500 | 9 |
| 2315500 | 8 x 4" | 1000 | 12 | 2322500 | 10 x 4" | 1000 | 21 | 3181407 | 3/16 x 4" | 100/500 | 10 |
| 2316500 | 10 x 5" | 500 | 23 | 2323500 | 10 x 5" | 500 | 13 | | | | |
| 2317500 | 10 x 6" | 1000 | 27 | | | | | • 5 Carbid | le Bits Per 500 Pie | ce Master Ca | arton. |

Performance Data Pullout Values (Average lbs. ultimate)

| Steel Applications | | | | | | | | | |
|------------------------------|-----|-----|-----|-----|-----|-----|-----|------|--|
| Sheet Steel Gauges | | | | | | | | | |
| Fastener | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | |
| Wood/Light Metal (Hi-Lo®) | 129 | 178 | 244 | 277 | - | - | - | - | |
| Steel (S-12°) | - | - | - | 296 | 471 | 679 | 847 | 1225 | |

| Wood Applications | | | | | | | | | | |
|-------------------|------|------|--------------------|------|------|------|-----|--------|--|--|
| Fastener | bc | OSB | Lumber (Embedment) | | | | | | | |
| Wood/Light Metal | 1/2" | 5/8" | 3/4" | 1/2" | 1/2" | 3/4" | 1" | 1-1/4" | | |
| (Hi-Lo) | 298 | 432 | 633 | 208 | 183 | 304 | 441 | 652 | | |

Tools and Techniques



Seat Grid-Mate PB washers flush with or maximum 1/16" below insulation surface. Overdriving may damage the washer and insulation.



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| Concrete/Masonry Applications | | | | | | | | | | |
|-------------------------------|-----|-------------------|-----------------|--------|-----|--------|------------------|--------|--|--|
| Tapcon Diameter | 300 | 00 PSI 0 Embed | Concret ment | e | | | / Block dment | | | |
| | 1" | 1-1/4" | 1-1/2" | 1-3/4" | 1" | 1-1/4" | 1-1/2" | 1-3/4" | | |
| 3/16" | 341 | 581 | 863 | 1059 | 209 | 357 | 468 | 547 | | |

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes. Wind-load test results also available upon request.

Fasteners must penetrate steel substrates a minimum of 3 pitches of threads.

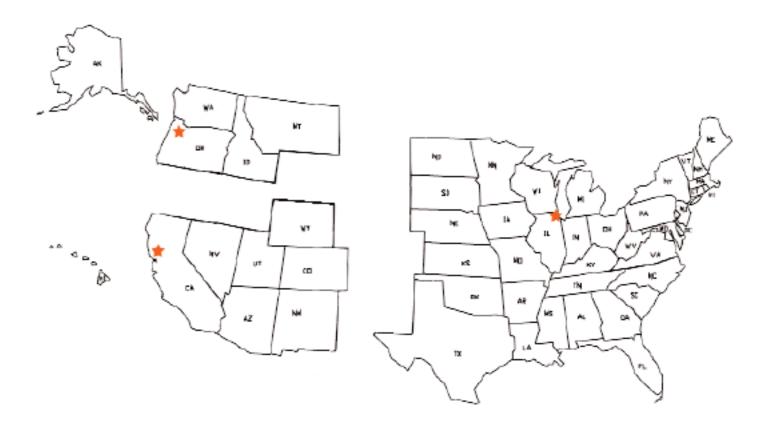
Replace worn or damaged bit tips to prevent damage to fastener head and its finish.

Consult EIFS system manufacturers specifications for appropriate fastener spacing.

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